



**Stock # PR-EEI-1035**

# Used Rotron EN656M5XL Regenerative Blower. 208-230V, 1-Phase, 3HP, Explosion Proof Motor.

**PILOT TEST UNIT SPECIFICATIONS**

**Dimensions:** 46" x 15" x 24"

**Weight:** 195-lbs

**Brand:** Ametek Rotron  
**Model:** EN656M5XL  
**Max Pressure:** 63" H2O  
**Max Vacuum:** 60" H2O  
**Maximum Flow:** 210 SCFM

**HP:** 3  
**Wired:** 230 V  
**Amps:** 15.5 @ 230V  
**Max Amps:** 17  
**Plug:** L14-30, 4-Prong, 30 Amp.  
**Motor Lead Length:** 15-Ft.  
**Inlet/Outlet:** 2" Male Cam-Lock  
**Fresh Air Inlet:** 2" Gate Valve  
**Controls:** XP Snap Switch  
**Blower Base:** Aluminum Cage  
**Filter:** Solberg CSL-851-250



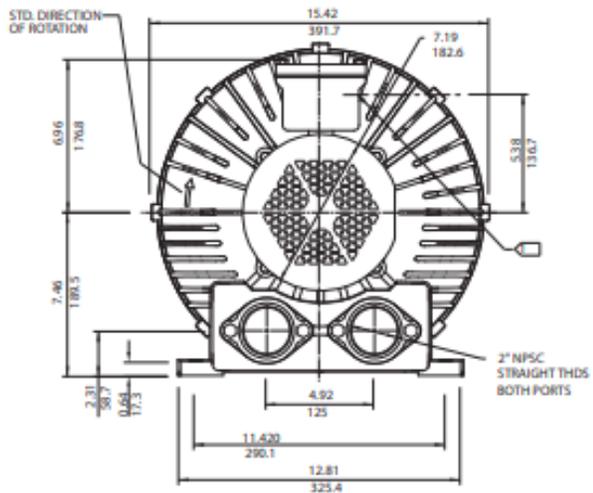
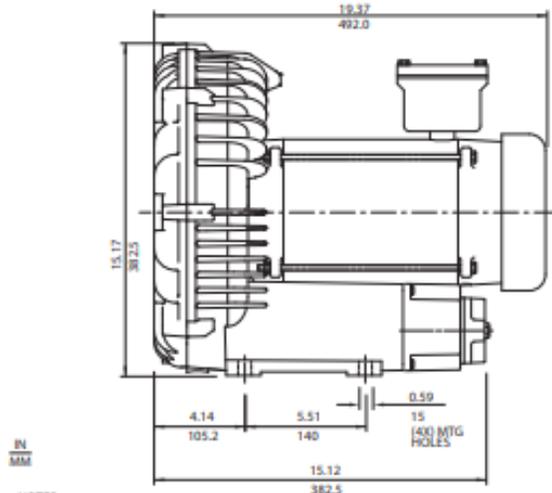


**Environmental / Chemical Processing Blowers**

**EN 656 & CP 656**

3.0 HP Sealed Regenerative w/Explosion-Proof Motor

**ROTRON®**



- NOTES  
 1. TERMINAL BOX CONNECTOR HOLE 3/4" NPT.  
 2. DRAWING NOT TO SCALE, CONTACT FACTORY FOR SCALE CAD DRAWING.  
 3. CONTACT FACTORY FOR BLOWER MODEL LENGTHS NOT SHOWN.

Specification	Units	Part/Model Number			
		EN656M5XL 080060	EN656M72XL 080059	EN656M86XL 080058	CP656FU72XLR 080142
Motor Enclosure - Shaft MIL.	-	Explosion-proof-CS	Explosion-proof-CS	Explosion-proof-CS	CHEM XP-88
Horsepower	-	3	3	3	3
Phase - Frequency	-	Single-60 hz	Three-60 hz	Three-60 hz	Three-60 hz
Voltage	AC	208-230	208-230/480	675	208-230/480
Motor Nameplate Amps	Amps (A)	15.5-14.5	7.4/3.7	3.0	7.4/3.7
Max. Blower Amps	Amps (A)	17	10/6	4.1	10/6
Locked Rotor Amps	Amps (A)	85-88	54/27	21.6	54/27
Service Factor	-	1	0/0	0	0/0
Starter Size	-	1.0	1.0	1.0	1.0
Thermal Protection	-	Class B - Pilot Duty			
XP Motor Class - Group	-	I-D, II-F&G	I-D, II-F&G	I-D, II-F&G	I-D, II-F&G
Shipping Weight	Lbs Kg	142 64.4	117 53.1	117 53.1	117 53.1

**Voltage** - ROTRON motors are designed to handle a broad range of world voltages and power supply variations. Our dual voltage 3 phase motors are factory tested and certified to operate on both: 208-230/415-460 VAC-3 ph-60 Hz and 190-208/380-415 VAC-3 ph-50 Hz. Our dual voltage 1 phase motors are factory tested and certified to operate on both: 104-115/208-230 VAC-1 ph-60 Hz and 100-110/200-220 VAC-1 ph-50 Hz. All voltages above can handle a ±10% voltage fluctuation. Special wound motors can be ordered for voltages outside our certified range.

**Operating Temperatures** - Maximum operating temperature: Motor winding temperature (winding rise plus ambient) should not exceed 140°C for Class F rated motors or 120°C for Class B rated motors. Blower outlet air temperature should not exceed 140°C (air temperature rise plus inlet temperature). Performance curve maximum pressure and suction points are based on a 40°C inlet and ambient temperature. Consult factory for inlet or ambient temperatures above 40°C.

**Maximum Blower Amps** - Corresponds to the performance point at which the motor or blower temperature rise with a 40°C inlet and/or ambient temperature reaches the maximum operating temperature.

**XP Motor Class - Group** - See Explosive Atmosphere Classification Chart in Section I

This document is for informational purposes only and should not be considered as a binding description of the products or their performance in all applications. The performance data on this page depicts typical performance under controlled laboratory conditions. AMETEK is not responsible for blowers driven beyond factory specified speed, temperature, pressure, flow or without proper alignment. Actual performance will vary depending on the operating environment and application. AMETEK products are not designed for and should not be used in medical life support applications. AMETEK reserves the right to revise its products without notification. The above characteristics represent standard products. For product designed to meet specific applications, contact AMETEK Technical & Industrial Products Sales department.

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**Environmental / Chemical Processing Blowers**

**EN 656 & CP 656**

3.0 HP Sealed Regenerative w/Explosion-Proof Motor

**ROTRON®**

**FEATURES**

- Manufactured in the USA - ISO 9001 and NAFTA compliant
- Maximum flow: 212 SCFM
- Maximum pressure: 75 IWG
- Maximum vacuum: 73 IWG
- Standard motor: 3.0 HP, explosion-proof
- Cast aluminum blower housing, impeller, cover & manifold; cast iron flanges (threaded); teflon® lip seal
- UL & CSA approved motor with permanently sealed ball bearings for explosive gas atmospheres Class I Group D minimum
- Sealed blower assembly
- Quiet operation within OSHA standards

**MOTOR OPTIONS**

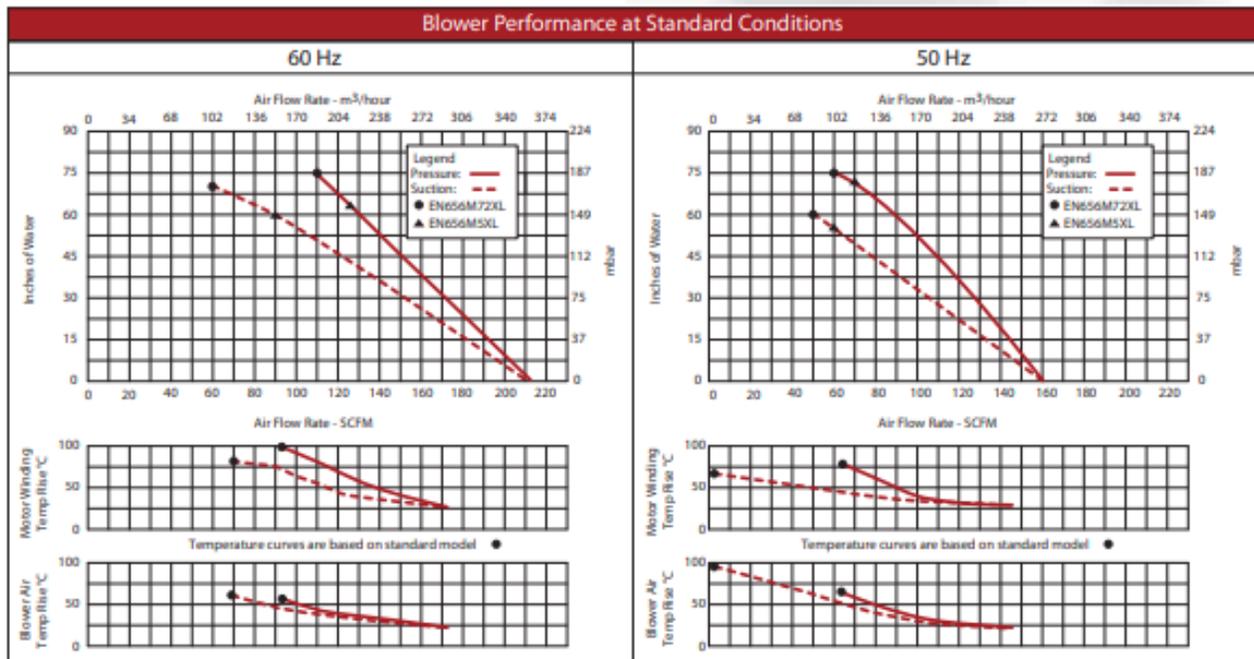
- International voltage & frequency (Hz)
- Chemical duty, high efficiency, inverter duty or industry-specific designs
- Various horsepower for application-specific needs

**BLOWER OPTIONS**

- Corrosion resistant surface treatments & sealing options
- Remote drive (motorless) models
- Slip-on or face flanges for application-specific needs

**ACCESSORIES**

- Flowmeters reading in SCFM
- Filters & moisture separators
- Pressure gauges, vacuum gauges, & relief valves
- Switches - air flow, pressure, vacuum, or temperature
- External mufflers for additional silencing
- Air knives (used on blow-off applications)
- Variable frequency drive package



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