

Stock #1340

Dimensions: 52"x100"x94" and 2,096 Pounds

Description: DPE / High Vacuum SVE Skid

Busch MM 1402AV Claw Blower with 10HP 3PH TEFC Motor

Vacuum Relief Valve

0 to 30" HG Vacuum Gauges Solberg 3" Vacuum Filter

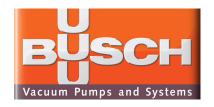
AWS120-3 Aluminum Knockout Tank with Sight Glass, 3 Level Floats, 2" Dilution Valve with Filter

Moyno 35651 Progressive Cavity Pump with 1.5HP 3PH TEFC Motor UL 508/698 Relay Logic Weatherproof Control Panel 460V 3PH

Wired for Class 1 Div 2 Group D Hazardous Location - Outdoor/Weatherproof Installation







Mink claw vacuum technology by Busch offers the highest level of energy efficiency for industrial vacuum generation, combined with the lowest level of maintenance and consistent performance. With the addition of the MM 1402 AV and the MM 1502 AV, these advantages are also offered for applications that require higher pumping speeds.

The sophisticated claw vacuum technology of Mink vacuum pumps allow for decreased energy consumption and increased performance. Due to this, substantial energy savings are possible in comparison with conventional vacuum technology when operated at the same pumping speed.

Additionally, claw vacuum technology is virtually maintenance free due to its non-contacting design. As a result, wear in the pumping chamber is completely eliminated.

Maintenance in the pumping chamber, such as inspection and replacement of worn parts, is not necessary. Since operating fluids are not needed in the pumping chamber for these dry compression, air-cooled pumps, there are no additional costs for purchase, provision or disposal.

The non-contacting, dry compression operation of Mink claw vacuum pumps allow for high operational reliability and long life cycles. Without wear in the pumping chamber, vacuum and suction performance remains consistently high throughout the life cycle of the pump. Additionally, a smart silencer design enables quiet operation.

Mink – save on energy and operating costs for vacuum generation.



Mink MM 1502 AV





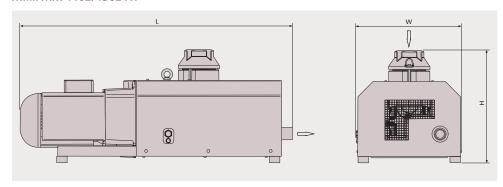
#### **Technical specifications**

With Mink vacuum pumps, two claw-shaped rotors turn in opposite directions inside the housing. Due to the shape of these claw rotors, the air or gas is sucked in, compressed and discharged. The claw rotors do not come into contact with each other or with the cylinder in which they are rotating. Tight clearances between the claw rotors and the housing optimize the internal seal and provide a consistently high pumping speed. A synchronization gearbox ensures exact synchronization of the claw rotors. Mink vacuum pumps are driven by a directly flange-mounted motor.

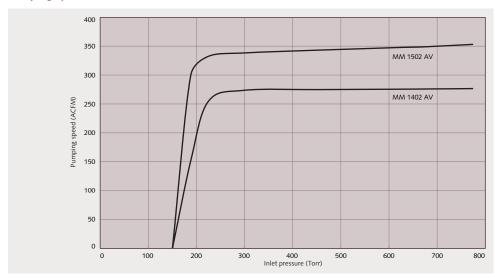
## Industrial vacuum generation for many applications

Mink claw vacuum pumps are available in a wide range of sizes. Special models for certain applications such as dust and gas explosion protection, high water vapor contents, gas tightness, increased oxygen contents, etc., are also available. Contact a knowledgeable Busch application specialist for additional information.

#### Mink MM 1402/1502 AV



Pumping speed Air at 70 °F. Tolerance: ± 10%



| Technical Data         |         | MM 1402 AV   | MM 1502 AV   |
|------------------------|---------|--|--|
| Nominal pumping speed  | ACFM    | 277  | 353  |
| Ultimate pressure      | Torr    | 150  | 150  |
| Nominal motor rating   | kW (HP) | 9.5 (12.7)   | 12.6 (16.9)  |
| Nominal motor speed    | RPM     | 3600   | 3600   |
| Sound level (ISO 2151) | dB(A)   | 83   | 82   |
| Approximate weight     | Lbs     | 706  | 717  |
| Dimensions (L x W x H) | inches  | 51 <sup>5</sup> / <sub>8</sub> x 20 <sup>1</sup> / <sub>4</sub> x 21 <sup>1</sup> / <sub>2</sub> | 51 <sup>5</sup> / <sub>8</sub> x 20 <sup>1</sup> / <sub>4</sub> x 21 <sup>1</sup> / <sub>2</sub> |
| Gas inlet / outlet     | NPT     | 3" / 2"  | 3" / 2"  |

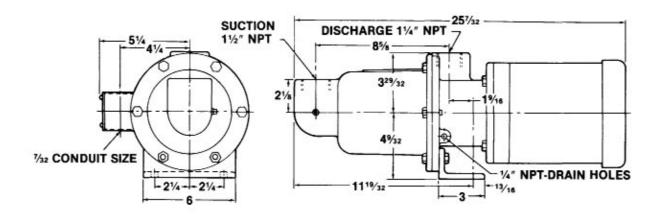
All performance data is based on ambient conditions of 14.7 PSIA and 70 °F, and has a tolerance of  $\pm$  10%.

**Busch LLC** 

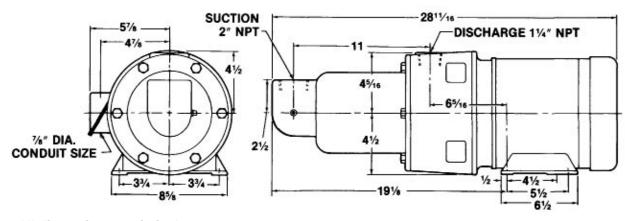
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# 356 AND 367 MODELS **DIMENSIONS**

#### Model 35651



#### Model 36751



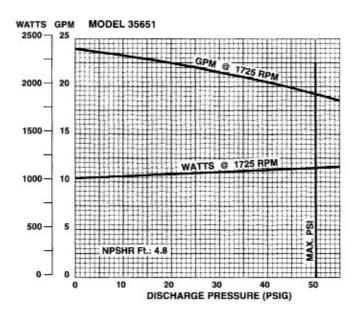
All dimensions are in inches. Specifications subject to change without notice.

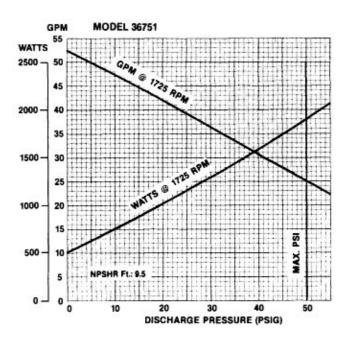
### **MATERIALS OF CONSTRUCTION**

|                 | MODELS          |               |                |                |               |               |  |  |  |
|-----------------|-----------------|---------------|----------------|----------------|---------------|---------------|--|--|--|
| COMPONENT       | 35651           | 36751         | 35650          | 35652          | 36750         | 36752         |  |  |  |
| Housing         | Cast iron       | Cast iron     | 316 SS         | 316 SS         | 316 SS        | 316 SS        |  |  |  |
| Rotor<br>Stator | 416 SS/CP       | 416 SS/CP     | 316 SS/CP      | 316 SS/CP      | 316 SS/CP     | 316 SS/CP     |  |  |  |
|                 | NBR (Nitrile)   | NBR (Nitrile) | NBR (Nitrile)  | NBR (Nitrile)  | NBR (Nitrile) | NBR (Nitrile) |  |  |  |
| Motor Data      | 1-1/2 HP, 3 PH  | 2 HP, 3 PH    | 1-1/2 HP, 3 PH | 1-1/2 HP, 1 PH | 2HP, 3 PH     | 2 HP, 1 PH    |  |  |  |
|                 | 208/230/440 VAC | 230/440 VAC   | 230/460 VAC    | 115/230 VAC    | 230/460 VAC   | 115/230 VAC   |  |  |  |
|                 | 60 HZ TEFC      | 60 HZ TEFC    | 60 HZ TEFC     | 60 HZ TEFC     | 60 HZ TEFC    | 60 HZ TEFC    |  |  |  |
| Weight (lbs)    | 68              | 115           | 68             | 68             | 115           | 115           |  |  |  |

CP = Chrome plated

## PERFORMANCE (Water at 70°F)





NOTE: With the standard 1 ½ HP (Model 35651) 2 HP (Model 36751) motor, maximum fluid viscosity is 100 CP (500 SSU).