

**MULTI-PARAMETER WATER  
QUALITY MONITORING SYSTEM**

**U-20  
Series**

**U-22.23**

**Operation Manual**



**HORIBA**

## HORIBA's Warranty and Responsibility

Your U-20 series multi-parameter water quality monitoring system is covered by HORIBA's warranty for a period of one (1) year, under normal use. Although unlikely, if any trouble attributable to HORIBA should occur during this period, necessary exchange or repairs shall be conducted by HORIBA, free of charge.

The warranty does not cover the following:

- Any trouble or damage attributable to actions or conditions specifically mentioned in the operation manuals to be avoided
- Any trouble or damage attributable to use of the multi-parameter water quality monitoring system in ways or for purposes other than those described in the operation manuals
- If any repairs renovations, disassembly, etc. are performed on this multi-parameter water quality monitoring system by any party other than HORIBA or a party authorized by HORIBA
- Any alteration to the external appearance of this multi-parameter water quality monitoring system attributable to scratches, dirt, etc. occurring through normal use
- Wear and tear to parts, the exchange of accessories, or the use of any parts not specified by HORIBA

## Conformable Directive



This equipment is in conformity with the following directives and standards:

Directives: The EMC Directives 89/336/EEC as amended by 91/263/EEC, 92/31/EEC and 93/68/EEC, in accordance with the Article 10 (1) of the Directive.

Standards: EN61326: 1997 / A1: 1998 Class B  
EN61326: 1997 / A1: 1998 (Portable)

## FCC Warning

This equipment has been tested and found to comply with the limits for a Class A digital device, pursuant to part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference when the equipment is operated in a commercial environment. This equipment generates, uses, and can radio frequency energy and, if not installed and used in accordance with the instruction manual, may cause harmful interference to radio communications. Operation of this equipment in a residential area is likely to cause harmful interference in which case the user will be required to correct the interference at his own expense.

## Unauthorized reprinting or copying of this operation manual

No unauthorized reprinting or copying of all or part of this operation manual is allowed. The utmost care has been used in the preparation of this operation manual. If, however, you have any questions or notice any errors, please contact the HORIBA customer service printed on the back cover of this operation manual.

## Preface

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Thank you very much for purchasing HORIBA's "MULTI-PARAMETER WATER QUALITY MONITORING SYSTEM" U-20 Series.

Compact and one-hand-held, our multi-parameter water quality monitoring system makes measurements about a large number of items simultaneously.

The instrument uses a large-sized LCD display and has a variety of functions through easy operation, being useful for use at sites where measurements are to be made.

The water-proof construction of the instrument is compliant with IP-67 of IEC 529, "Water-proof test on electrical and mechanical equipment and tools and protection grade against entry of solids." Please use the instrument by following the information in this Operation Manual to maintain the water-proof construction of the instrument.

### IP-67 standards


- Keeping dust and grit out of the instrument
- Up to 5 °C difference between water and an instrument employed and no entry of water into the inside of the instrument at a depth of 1 m for 30 minutes


This Operation Manual contains information on the basic way of handling the instrument, notes, etc. for the user. Be sure to read through the Operation Manual before use.

## Symbols employed

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The symbols employed herein have the following meanings:

 **WARNING** : Improper use can result in serious injury or even death.

 **CAUTION** : The improper use of the instrument may cause the following dangers:

- Danger of injury
- Danger of damage to the instrument, its peripherals, and data



: Description of what should never be done, or what is prohibited.



: Description of what should be done, or what should be followed.



**Important** : Explanation necessary for the proper operation of the instrument





**Note** : Explanation that is useful and necessary for handling the instrument



: Refer to the item shown.

## Symbols employed in screen description

---

The symbols  and  used in screen description have the following meanings:



: The letters and numbers in this symbol are blinking on the screen.



: The letters and numbers in this symbol are lighting up on the screen.

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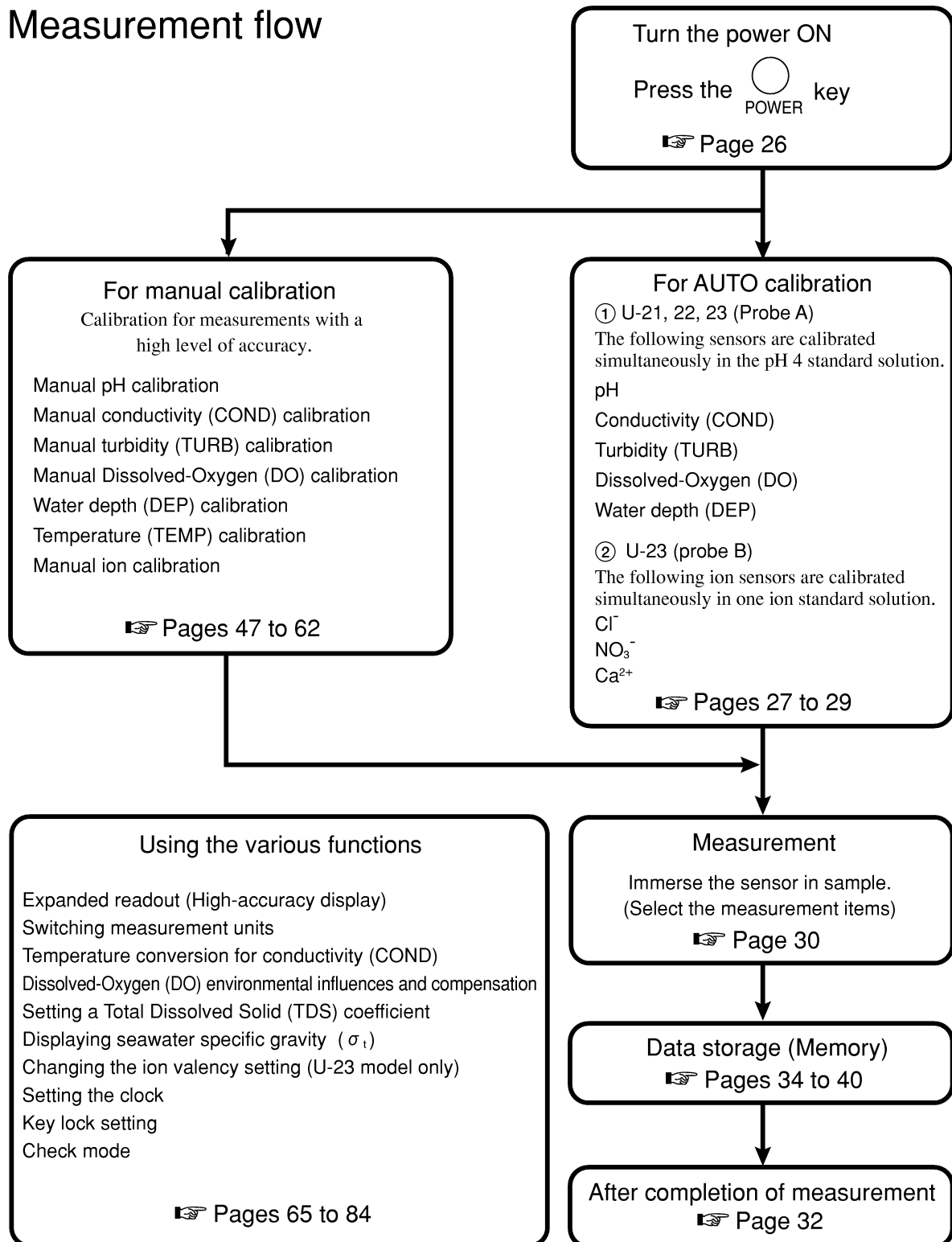
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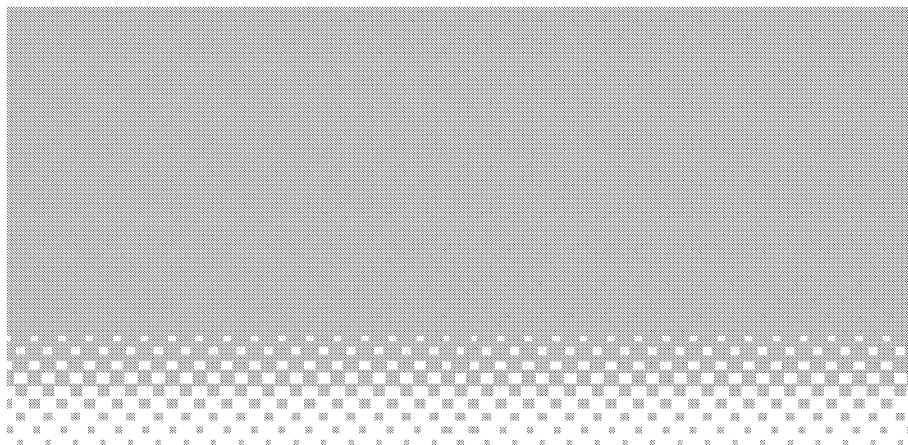
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# Measurement flow





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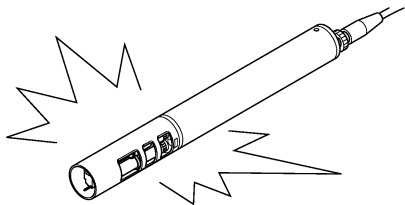
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data

# 1.1 Notes on handling the instrument

## Handling of sensor probe



Do not give a shock to the sensor probe.



Slowly lower the sensor probe into the sample.

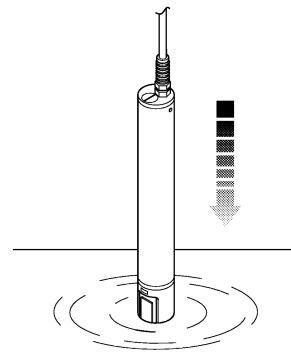
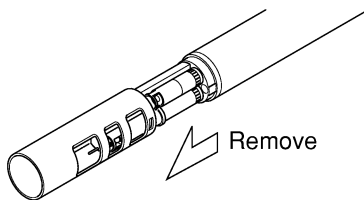


Do not immerse the sensor probe at the depth of exceeding 100 m.

The device can resist the hydraulic pressure at the depth up to 100 m.



Do not remove the protection cover from the sensor probe to use.



### WARNING

- Fix the sensor probe to the cable or the reel to use.
- In place with a large distance to the water level or with a rapid water flow, fix the sensor probe hook to a point except your body before use for safety purposes.  
Be careful not to let go off the sensor probe by mistake. Otherwise, the sensor probe together with the instrument will fall into the water or a sharp shock will occur to yourself while you are holding the instrument.

## Replacing batteries and sensor of the sensor probe



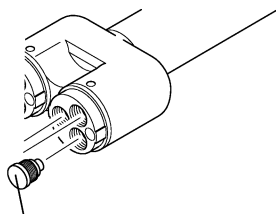
Do not replace the sensor probe batteries and sensor in the atmosphere of high temperature and humidity.



Waterproof function of the battery cover is maintained by O-ring. Be sure that no foreign matter adheres on to the O-ring before closing the cover securely in place. Do not close the cover with O-ring being twisted.



Put connector plugs into the sensor probe connectors with sensors off.

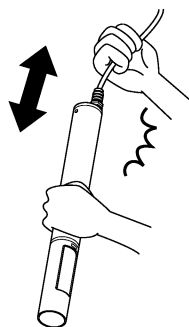


Connector plug for the probe

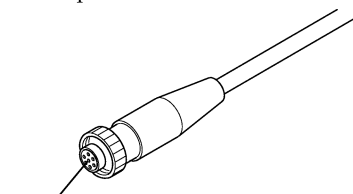


## Handling of cable

- Do not store the cable with its connector being greatly tensed or bent.



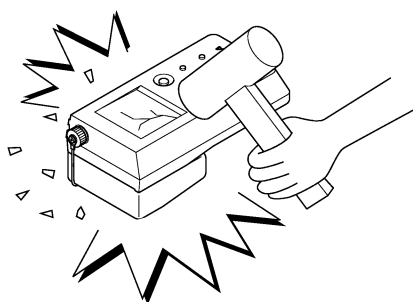
- If sample waterdrops remain onto the connector section, metal part of the connector is likely to rust. Wipe off the water before storing.



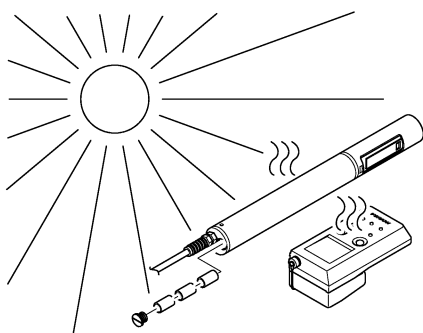
Connector section

## Handling of the instrument

- Do not give a shock to or drop the sensor or instrument.



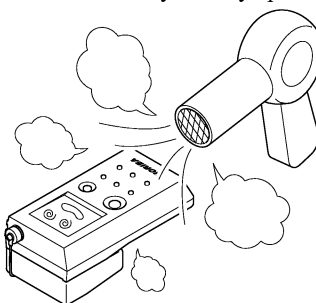
- The display part includes LCD. Do not expose the instrument to ultraviolet rays for a long time. Otherwise, the LCD may deteriorate.



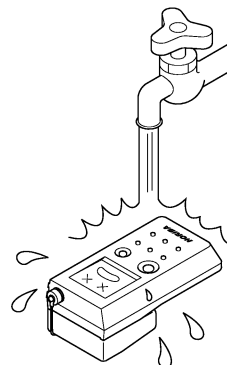
- The instrument will be water-proof in construction (IP-67) when the sensor connector is connected to the instrument. However, if the instrument has been dropped into water or become wet, use a soft cloth to dry up the instrument.



- Do not use a hair dryer to dry up the instrument.



- Do not wash directly the instrument using tap water from the faucet.



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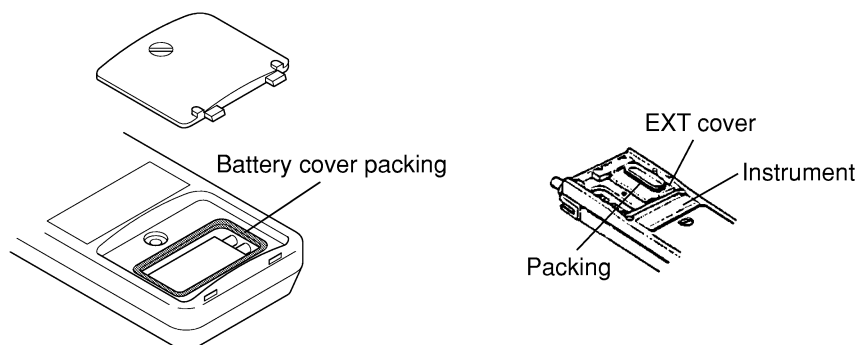
Instrument specifications

Reference data

## Note on replacing battery of the instrument and the section to which the EXT unit is attached



Waterproof function of the main unit is maintained by the packing of battery cover and EXT unit cover. Foreign matter on the packing can cause water to enter the instrument. Check for foreign matter on the packing before closing the battery cover and the EXT cover.  
If the packing is twisted, do not close the battery cover and the EXT cover.



### For a long use

We recommend that the packing be replaced once a year.  
For battery cover packing replacement, contact your sales agent.

## Note on place for use



- Do not use the instrument in the atmosphere with ambient temperatures below 0 °C (incl.) or above 55 °C (incl.).
- Avoid using the instrument in the condition exposed to strong vibrations or corrosive gases.
- Do not use the instrument near a source of strong electromagnetic field such as high-voltage cables and motors.

## Batteries



The improper use of batteries may cause leaks and explosion.

Observe the followings:

- Set the batteries in place properly while paying attention to the plus (+) and minus (-) poles.
- Do not use both an old and new batteries or batteries of different types.
- Batteries for use in the instrument are not of the rechargeable type.
- Remove the batteries when not in use for a long time.

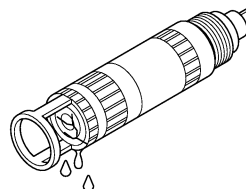
In case of leaks, wipe off the solution in the battery case thoroughly and place new batteries in position.

## Handling the DO sensor

- ! In case of breakage of DO sensor diaphragm, replace DO sensor or replace just the diaphragm by using diaphragm replacement unit, without directly touching the internal solution.

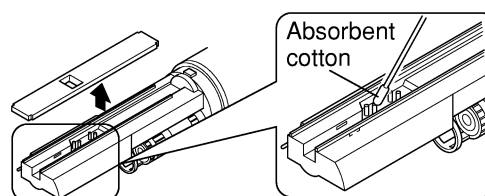
### CAUTION

- The DO sensor holds a strong-alkaline solution. Protect the eye and skin from the solution. If there is any solution in the eye or on the skin, immediately use sufficient water to wash off the solution. Consult a doctor as required.



## Handling the COND/TURB unit

- ! When cleaning the COND/TURB unit, use an absorbent cotton to avoid damage to the TURB cell.

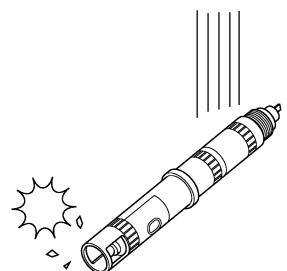


## Handling the pH sensor

- ! The pH sensor has a glass electrode at the end. Handle the sensor carefully to avoid a break in the glass electrode.

### CAUTION

- Be careful not to break the glass on the top of the sensor. Otherwise you may get hurt with a piece of glass.



## Disposal

- ! Dispose of this product as special waste, otherwise this may affect the environment.

## Handling in transportation

- ! When transporting this product as freight, use the carrying case (optional accessory) to prevent damage.
- Remove the flow cell from the sensor probe in transportation.

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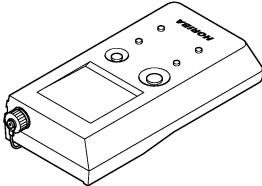
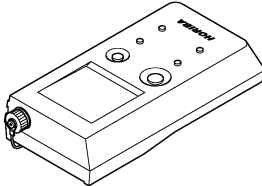
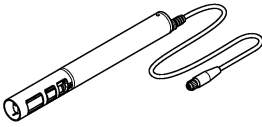
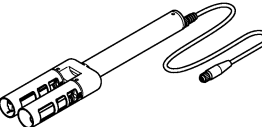
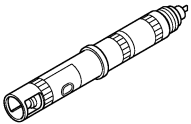
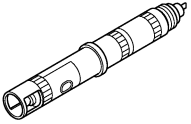
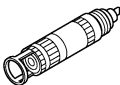
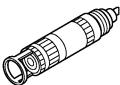
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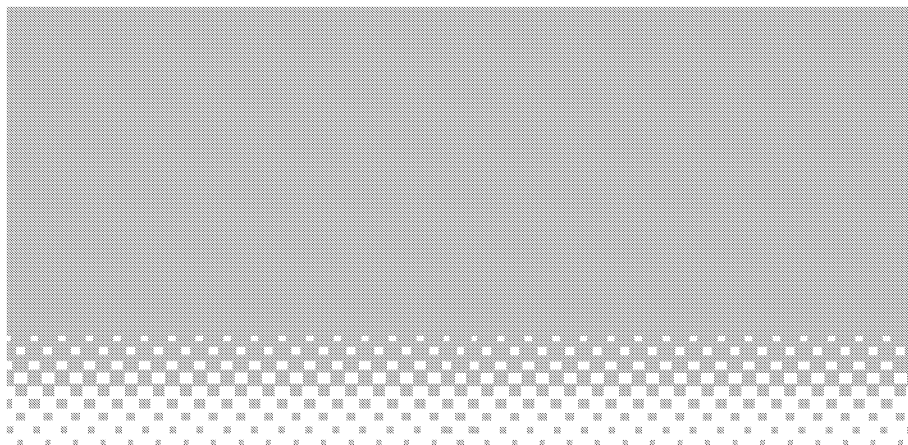
Reference data

## 1.2 Packing list

The U-20 series is comprised of the following items.

Model	U-22	U-23
Meter (U-2000)	 	
Sensor probe	 	
Sensor	pH/ORP sensor	pH/ORP sensor
		
	DO (Dissolved-Oxygen) Sensor	DO (Dissolved-Oxygen) Sensor
		
		Ion sensors for selected ions
Accessories	pH4 standard solution (500 mL)	pH4 standard solution (500 mL)
	pH internal solution (250 mL)	Ion one-point standard solution for $\text{Cl}^-$ , $\text{NO}_3^-$ , $\text{Ca}^{2+}$ (250 mL) [not include $\text{F}^-$ , $\text{K}^+$ , $\text{NH}_3$ ]
		pH internal solution (250 mL)
		Specific internal solutions for selected ions
	pH syringe with needle	pH syringe with needle
		Specific ion syringe for selected ions
		Connector plug for the probe (3 pieces)
	Sensor spanner	Sensor spanner
	Calibration beaker	Calibration beaker (2 pieces)
	Grip holder	Grip holder
	Carrying case	Carrying case
	Manganese battery 6F22 (006P) (1 piece)	Manganese battery 6F22 (006P) (1 piece)
	Alkaline batteries LR03 (AAA) (3 pieces)	Alkaline batteries LR03 (AAA) (3 pieces)
	Operation manual	Operation manual

- The included battery is for the monitor. Its life is not guaranteed.



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## 2.1 Introduction to the U-20 series models

### 2.1.1 Measurement items

Components that can be measured with the U-20 series models are as follows:

Model	U-22	U-23
Measurement items		
pH	○	○
Dissolved Oxygen (DO)	○	○
Conductivity (COND)	○	○
Salinity (SAL) [Conductivity conversion]	○	○
Total dissolved solids (TDS) [Conductivity conversion]	○	○
Specific gravity of seawater [Conductivity conversion]	○	○
Temperature (TEMP)	○	○
Turbidity (TURB)	○	○
Water depth (DEP)	○	○
Oxidation-Reduction Potential (ORP)	○	○
Chloride ion $\text{Cl}^-$	—	○ *
Nitric acid ion $\text{NO}_3^-$	—	○ *
Calcium $\text{Ca}^{2+}$	—	○ *
Fluoride ion $\text{F}^-$	—	○ *
Kalium ion $\text{K}^+$	—	○ *
Ammonia gas $\text{NH}_3$	—	○ *

○ ..... Measurable

\* Selected ion items

## 2.1.2 Introduction to functions of the instrument

Outline of the functions of the instrument is described below.

Feature	Function name	Page
Data obtained during measurement can be saved in the memory.	Manual data storage	Page 34
Data can be automatically saved in the memory at constant time intervals.	Auto data storage	Page 36
Saved data can be called.	DATA OUT	Page 41
The latest date of calibration and its details can be called.	Calibration history	Page 43
Enlarged display is available.	Expand readout	Page 65
Measurement units can be switched.	Switching measurement unit	Page 66

\* Other functions possible in the check mode are available. (☞ Page 76)

## 2.1.3 Functions of expansion units

For the U-20 series, use of expansion units allows communications with personal computers through RS-232C, the storage of G.P.S. data in the memory, and printer output, and commercial power supply.

Expansion units are available in the following two types:

Unit/name	Contents	Functions
U-2001	• Expansion adaptor	<RS-232C communications, G.P.S connection, and printer output>
Expansion adaptor	• Software for PC	The above functions cannot be used at the same time. One of the connectors for these three functions needs to be used.
U-2002	• System unit contain case	<RS-232C communications, G.P.S connection, printer output, battery power supply*>
System unit	• Software for PC	The above functions can be used at the same time.
	• G.P.S. unit	* A battery power supply can be used for measurements outdoors for 30 consecutive days.
	• Printer set	

\* U-2001 and U-2002 can operate on a commercial power supply through the use of an AC adapter (optional). However, the AC adapter cannot be used for the G.P.S. unit or printer set.

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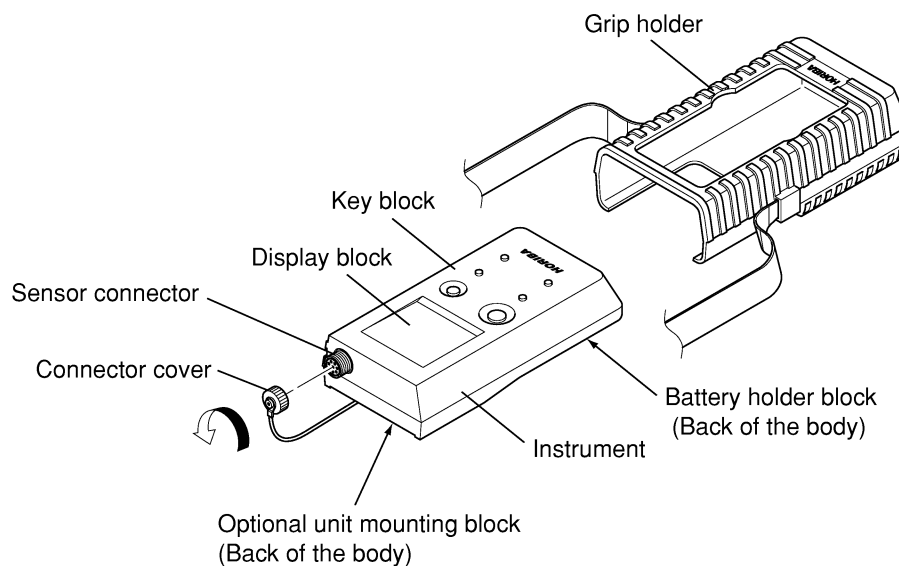
Instrument specifications

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## 2.2 Names of the parts

### 2.2.1 Instrument name

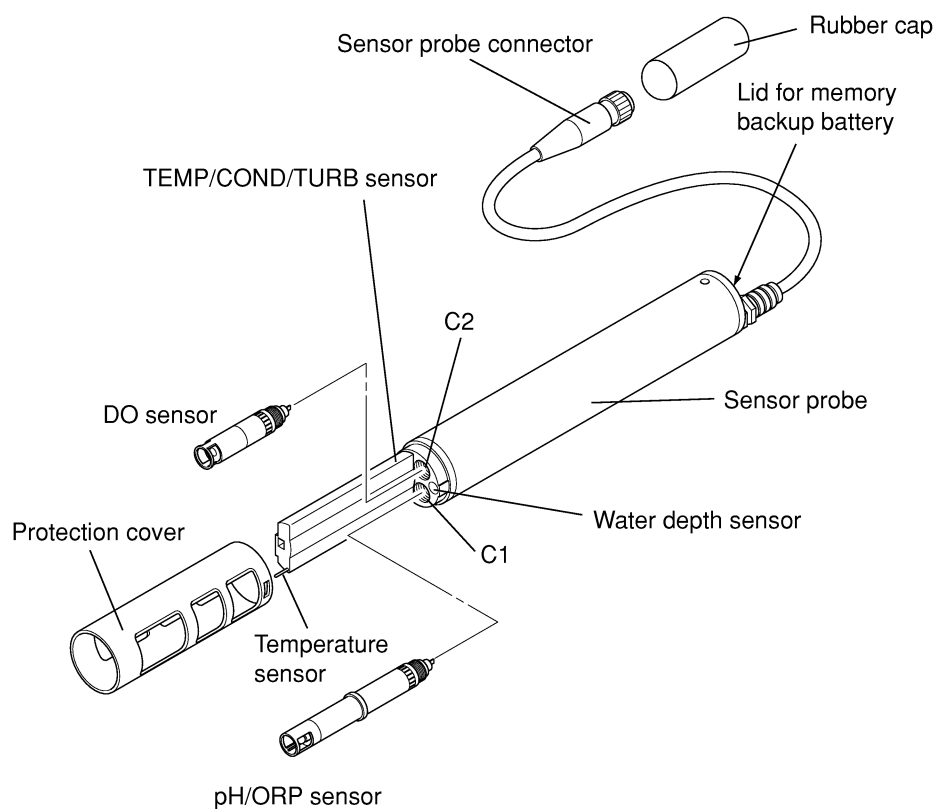
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### 2.2.2 Sensor probe names

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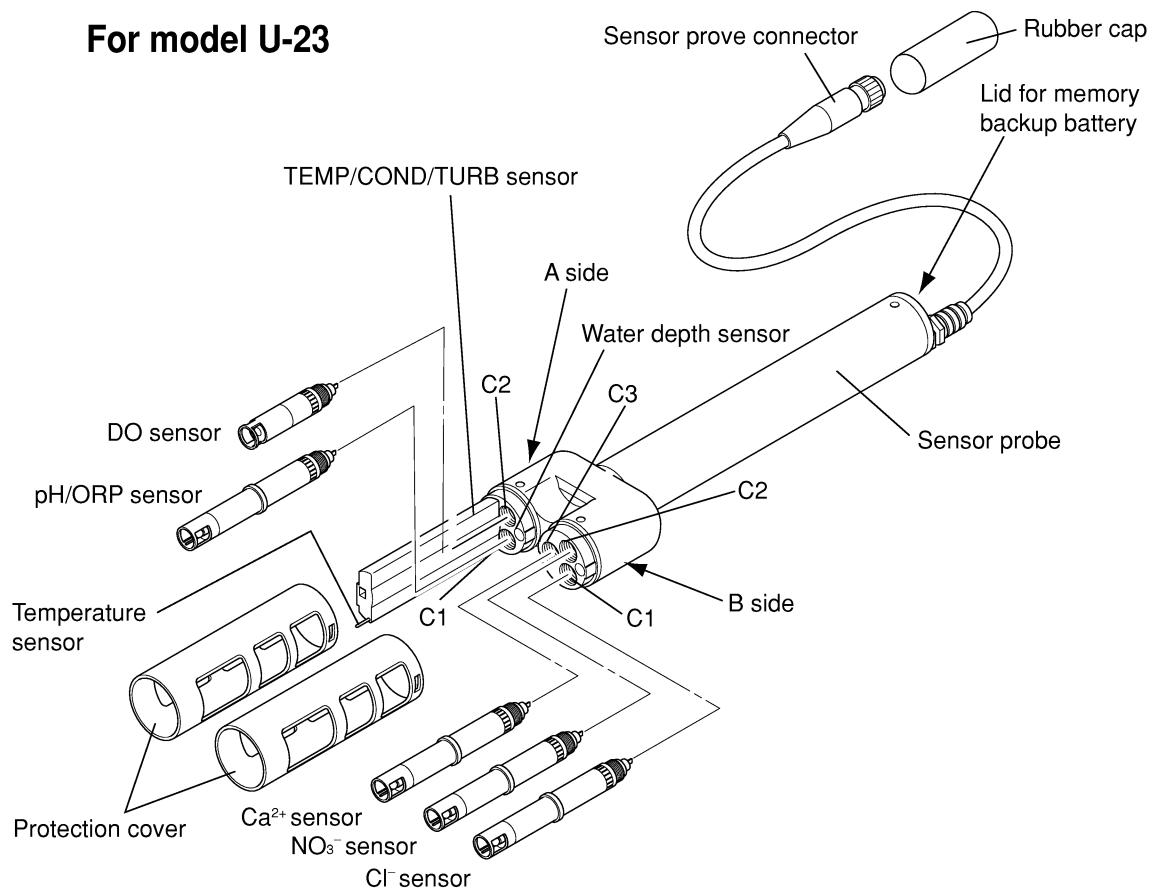
For model U- 22



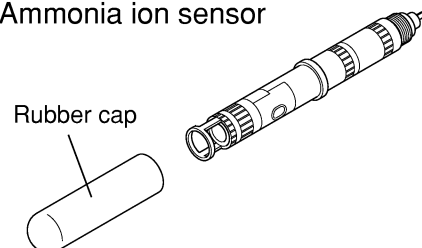
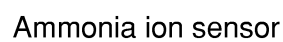
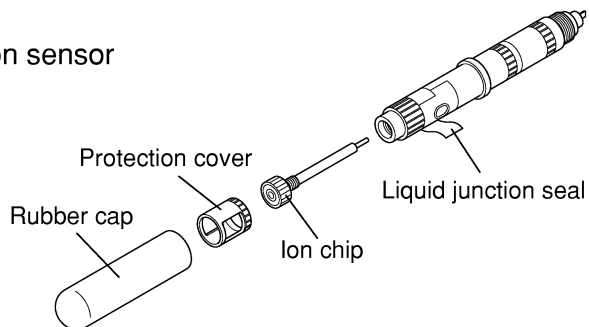
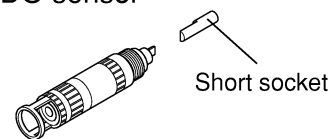
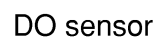
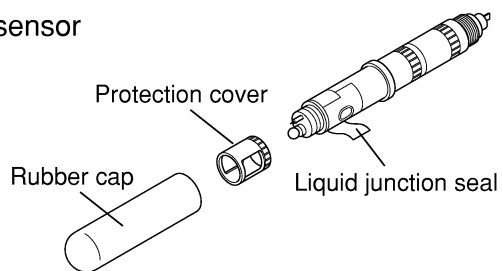


Names of the parts

### For model U-23

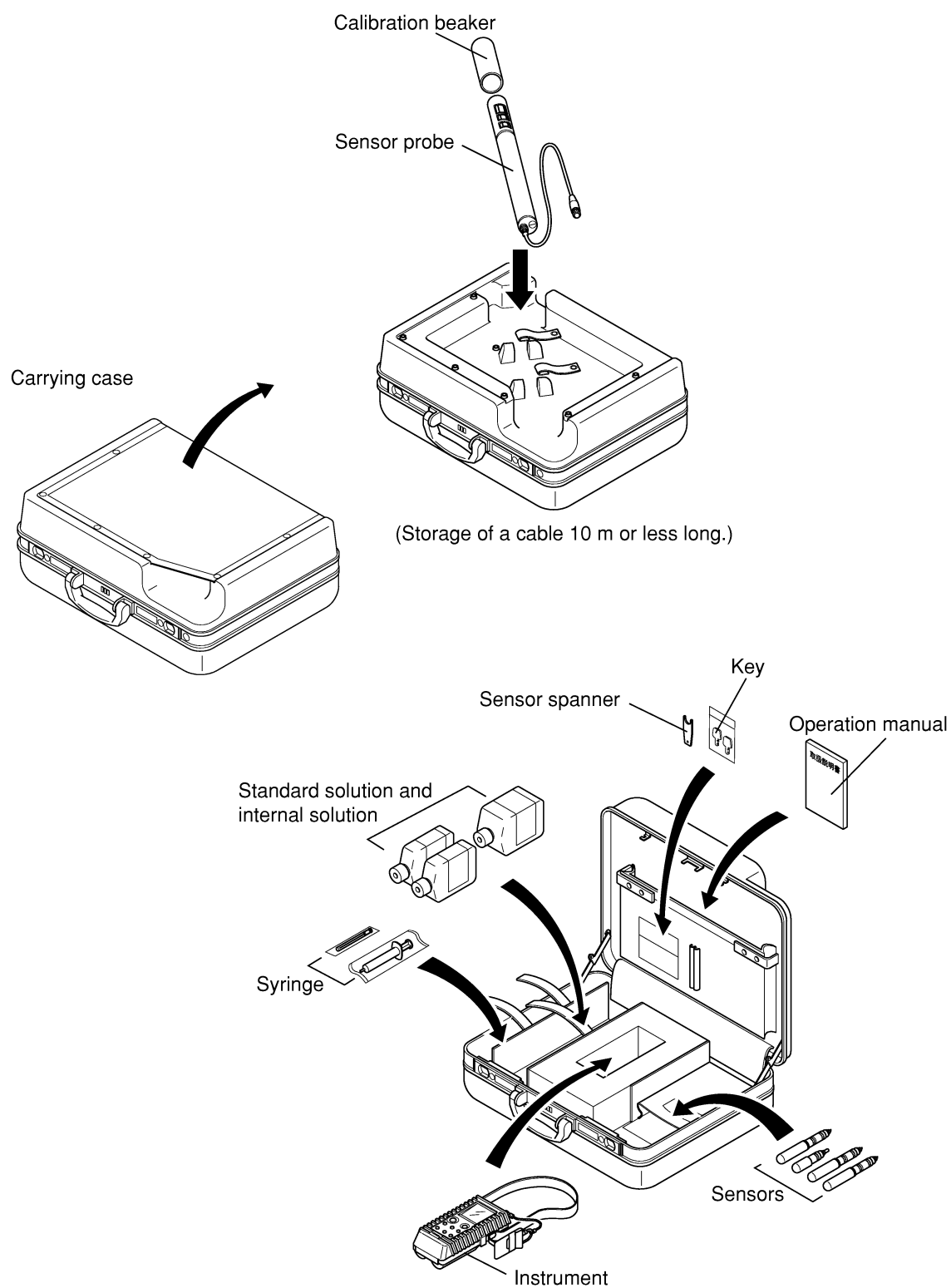


### 2.2.3 Sensor names

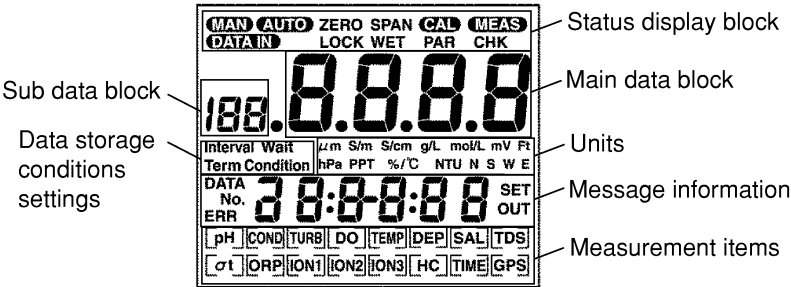


## 2.2.4 Use of carrying case

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## 2.2.5 Display



### Status display block

- MAN ..... On when the data memory and calibration settings are set to manual.
- AUTO ..... On when the data memory and calibration settings are set to automatic.
- DATA IN ..... On when the data memory operation and the data memorys operation settings are being performed.  
Blinking during calibration.
- ZERO ..... On in the Zero calibration mode.
- SPAN ..... On in the Span calibration mode.
- CAL ..... On in the Calibration mode.
- MEAS ..... On in the Measurement mode. (Measurements are being made when light up.)
- LOCK ..... On when the keys are locked.
- CHK ..... On when the instrument is in the check mode.

### Sub data block

Display of the pH, Latitude (degree), Longitude (degree), Year and Check No.

### Main data block

Display of Measurement data, Latitude (minute, [second] ), Longitude (minute, [second] ), and month and day.

### Data storage conditions setting

- Interval ..... On when a time interval is set for storage of data.
- Wait ..... On when a time is set for waiting from the automatic data storage instruction until the start and during data processing through individual operations.
- Term ..... On when a period is set for automatic data storage.

### Units

Displays the units for measurement items.

### Message information

- Displays the stored data (data mode) and the data No. when the data is stored.
- SET ..... Indicates that the instrument is in Set mode.

### Measurement items

- Displays the measurement items for the data in the main data block display. The display is read as follows.
- Items without brackets ( [ ] ) ..... Items with the highlighted text will be stored in the data memory.  
( Measurement item setting, page 79)
- Items with brackets ( [ ] ) ..... Displays the measurement items with data display.  
( Measurement item setting, page 79)

### Note

- Because of the instrument's automatic power off function, the indication will disappear if the unit is not used for about 30 minutes. For operation of the unit and display of the indication, turn ON the instrument again.

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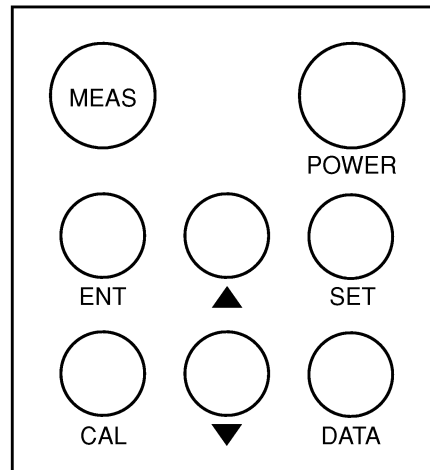
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## 2.2.6 Key names

---



### **POWER: Power key**

Turns the instrument On and Off. Immediately after the power is switched on, the initial screen is displayed to indicate the status of the instrument.

### **MEAS: Measurement key**

In the Measurement mode (MEAS is on), this key switches the measurement item. In addition, pressing the MEAS key returns you from the Setting, Calibration and Memory Call Up modes to the Measurement mode.

#### **Note**

- Regardless of which mode the instrument is in, it is always possible to return to the Measurement mode by pressing the MEAS key.

### **ENT: Enter key**

In the Measurement mode (MEAS is on), pressing the ENT key stores the data in memory.

In the Calibration mode (CAL is on), pressing the ENT key performs calibration.

In the Setting mode, pressing the ENT key switches the setting and registers entered setting values.

### **CAL: Calibration key**

Pressing the CAL key switches the instrument to the Calibration mode. If automatic data storage is in progress, it is aborted.

### **SET: Set key**

Pressing the SET key switches the instrument from the Measurement mode to the Set mode. If the SET key is pressed on the “year, month, day, time” display screen, it switches the instrument to the Check mode.

### **DATA: DATA key**

Pressing the DATA key switches the instrument to the Data mode.

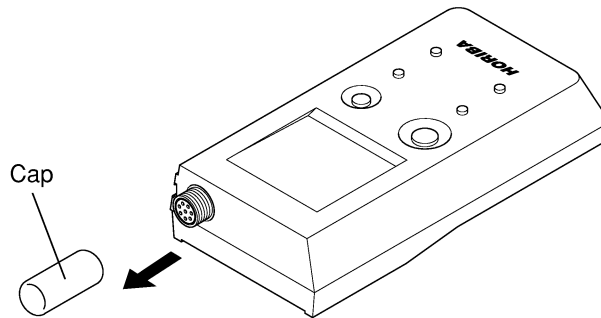
### **▲▼ : UP/DOWN keys**

Use the UP/DOWN (▲▼) keys to set the calibration value in the Manual mode.

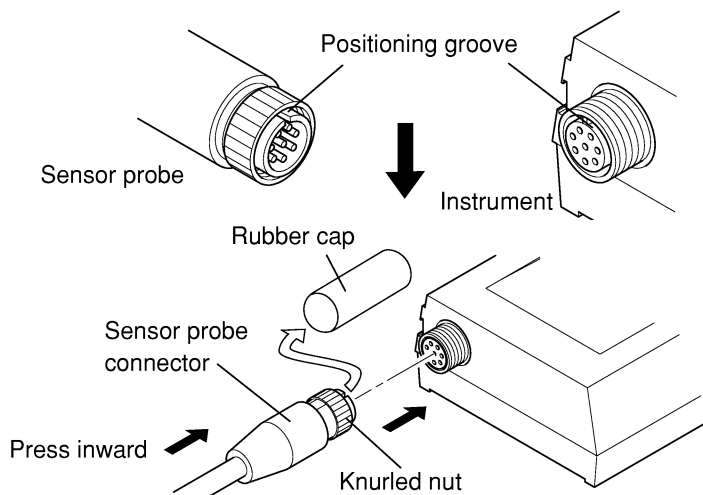
## 2.3 Setting up the U-20 series models

### 2.3.1 Instrument and sensor probe connection

1. Remove the cap from the instrument's connector.



2. Align the positioning grooves of the instrument's connector and sensor probe connectors, and fit the connector of the sensor probe into the this other.



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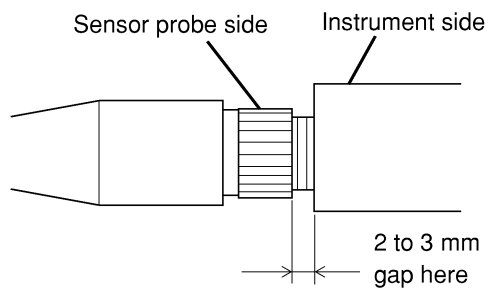
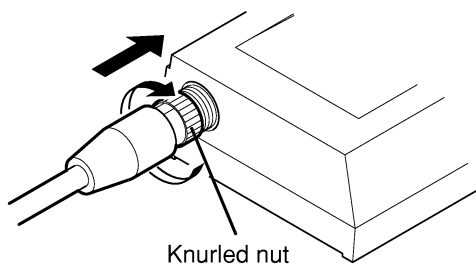
- 3.** Press the sensor probe connector inward and turn. Tighten the connector until it will not turn any more.

**⚠ CAUTION**

- Turn the knurled nut with holding the knurled part. Otherwise, it will cause breaking of wire.

**💡 Important**

- The connector cover or sensor probe connector should be connected to the instrument. Otherwise, the instrument will not be waterproof.
- Unless snugly attached, the instrument is not fully waterproof. When the sensor probe connector is tightened as far as it can go, a 2 to 3 mm gap is left between the instrument's connector and sensor probe connector.



**● Note ●**

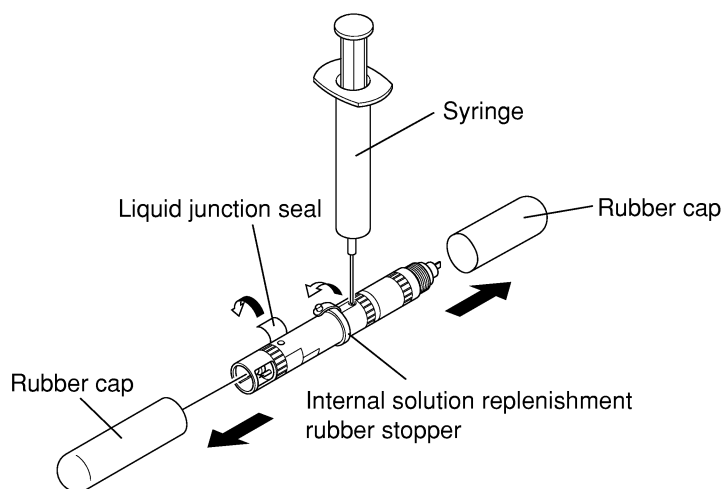
- Tighten the sensor probe connector until it will not turn any more.

## 2.3.2 Sensor installation

Connect the Dissolved Oxygen (DO), pH and ion ( $\text{Cl}^-$ ,  $\text{NO}_3^-$ ,  $\text{Ca}^{2+}$ ) sensor to the sensor probe.

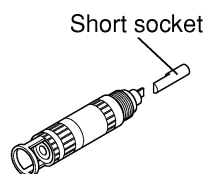
### Preparing pH (pH/ORP) sensor

1. Remove the liquid junction seal and rubber caps.
2. Open the internal solution replenishment rubber stopper. Then use a syringe to take internal solution (#330).  
Air bubbles in the internal solution may impair the pressure compensation of the sensor. Allow as few air bubbles as possible to enter the inside solution.



### Preparing DO sensor

1. Remove the short socket.



#### Important

- Provide the DO sensor with a short socket or connect the sensor to the sensor probe for storage. Otherwise, stable instructions may not be obtained.
- The short socket is used when storing. Do not throw it away.

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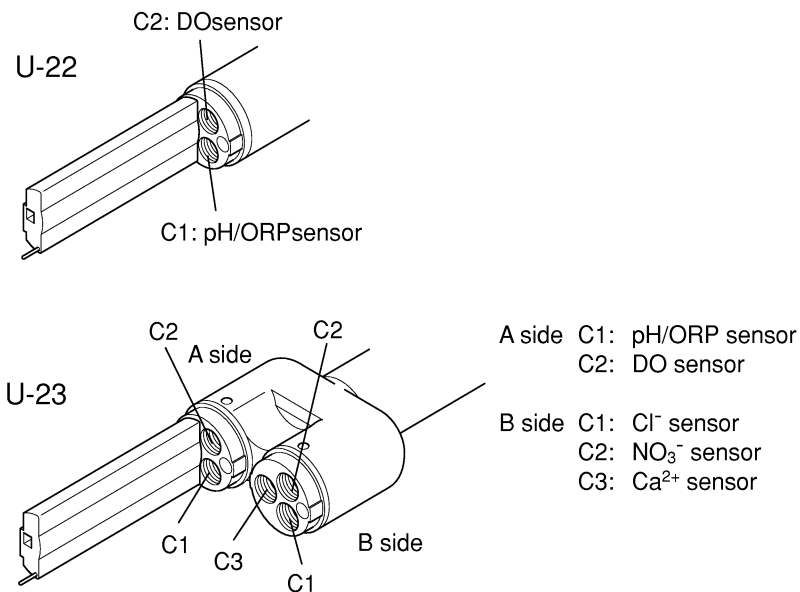
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## Where to attach

1. The hole on the sensor probe in which each sensor is attached is determined by the type of sensor. Check the type of sensor and the assigned hole before attaching anything.

### Important

- Be sure to connect the standard attachment ion sensor to the sensor probe as illustrated. Otherwise, the automatic calibration function would not work.
- Installing the sensor in the wrong hole will damage both the sensor and sensor probe.
- A specific hole, C1 to C3, is not specified for other ion sensors.



### Important

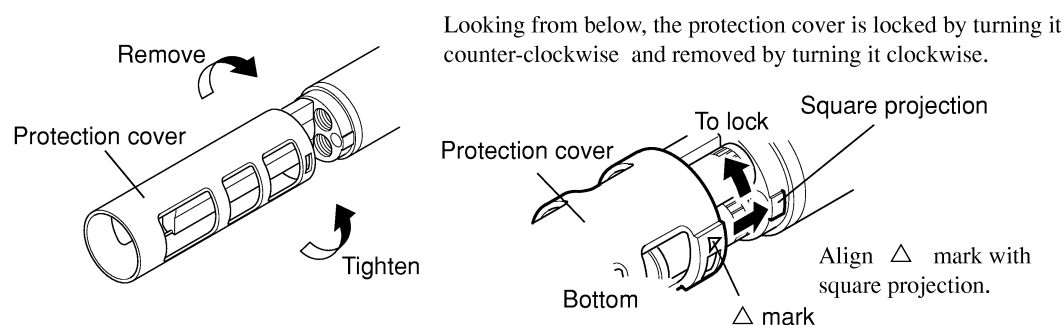
- When the optional ion sensors are connected to the sensor probe, C1 to C3 will be indicated as below.  
ION1 → C1, ION2 → C2, ION3 → C3

## Installation procedure

### Important

- With the U-22 sensor probes and U-23 side A sensor probe, install the DO sensor first and then the pH sensor (pH/ORP sensor). With U-23 side B, install the C3 sensor first; otherwise, installation is as explained herein.

1. Remove the calibration beaker and remove the protection cover from the sensor probe.





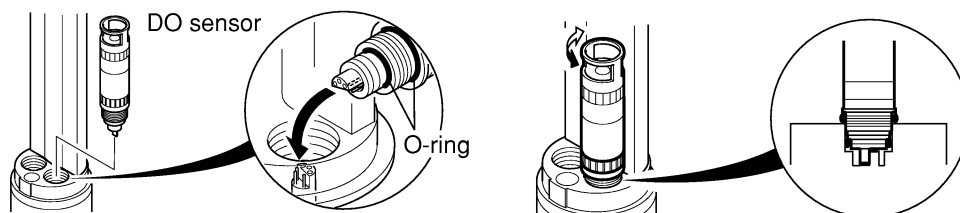
2. Fit the DO sensor inside the sensor probe hole, being careful to align the shape of the connectors.

Check that the O-rings are not damaged and not twisted.  
Leakage to the inside of sensor probe will cause failures.

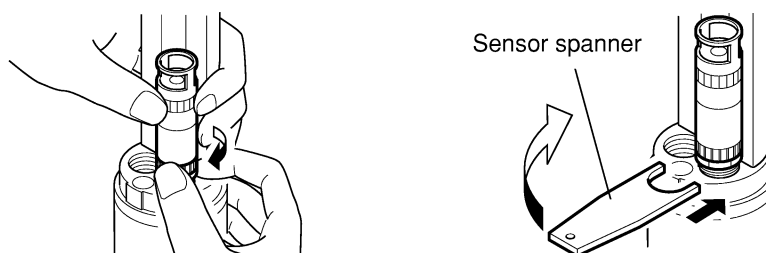


### Important

- Press the sensor slightly inward and try turning to check the fit. The sensor cannot be turned if inserted properly.

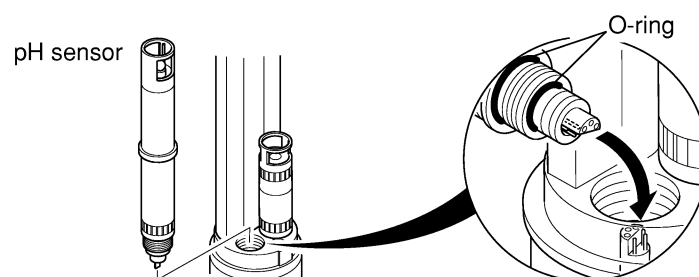


3. Turn the screw 2 or 3 turns by hand and then fully tighten with the sensor spanner.



4. Fit the pH sensor inside the sensor probe hole, being careful to align the shape of connectors.

Check that the O-rings are not damaged and not twisted.  
Leakage to the inside of sensor probe will cause failures.



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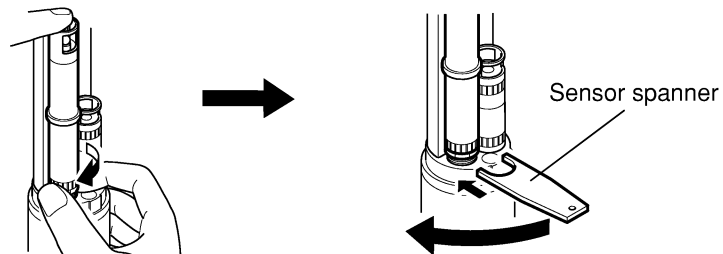
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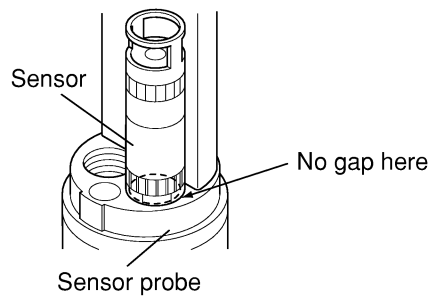
- 5.** Holding the top of the pH sensor with your finger, turn the screw 2 or 3 turns by hand and then fully tighten with the sensor spanner.



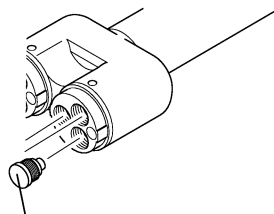
**⚠ CAUTION**

- Unless snugly attached, the sensor is not fully waterproof. The sensor is snugly fit inside the sensor probe when tightened as far as it will go.

Example for DO sensor



- If any of the sensors is not used, be sure to attach a connector plug for the probe to the opening for the relevant sensor probe instead of the sensor. Otherwise, the sensor probe will not be waterproof.



Connector plug for the probe

- 6.** Attach the removed protection cover to the sensor probe as it was.

**💡 Important**

- Before attaching each sensor to the sensor probe, do not soak the connector block in water.
- Be careful not to contaminate or wet the sensor probe or sensor connector.

### 2.3.3 Installation and replacement of the battery

The U-20 series is shipped from the factory with the battery packed separately.  
When using the instrument for the first time or replacing the battery, perform the following procedure:

**Type of battery:**

- Instrument (U-2000) ..... Alkaline battery 6LR61 (Manganese battery 6F22 [006P])  
1 piece. (Battery for instrument operation)
- Sensor probe ..... Alkaline batteries LR03 [AAA] (Manganese battery [R03])  
3 pieces. (Battery for memory backup)

**Notes on handling the battery**

- The improper use of batteries may cause leaks and explosion.  
Observe the followings:
- Set the batteries in place properly while paying attention to the plus (+) and minus (-) poles.
  - Do not use both an old and new batteries at a time or batteries of different types.
  - Batteries for use in the instrument are not of the rechargeable type.
  - Remove the batteries when not in use for a long.
- In case of leaks, wipe off the solution in the battery case thoroughly and place new batteries in position.

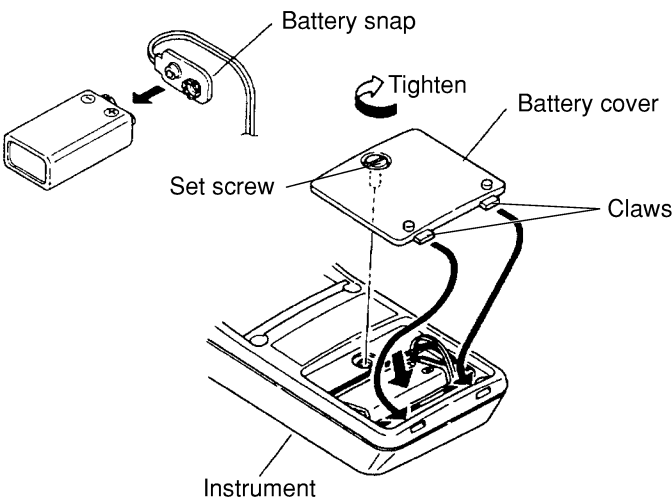
**Note**

- The battery originally attached to your unit is for monitor and the service life of the battery cannot be guaranteed.

**Instrument (U-2000)**

1. Loosen the set-screw on the battery cover and remove the cover.
2. Remove any old battery.
3. Fit the battery snaps to a new battery and insert the battery assembly into the instrument.
4. Insert the claws on the battery cover into the grooves in the instrument. Then tighten the set screw.

The battery snap may be loose for some batteries. In such a case use radio pliers and tighten the metal snap fittings.



**Important**

- When removing the battery snap, do not pull it too strongly.

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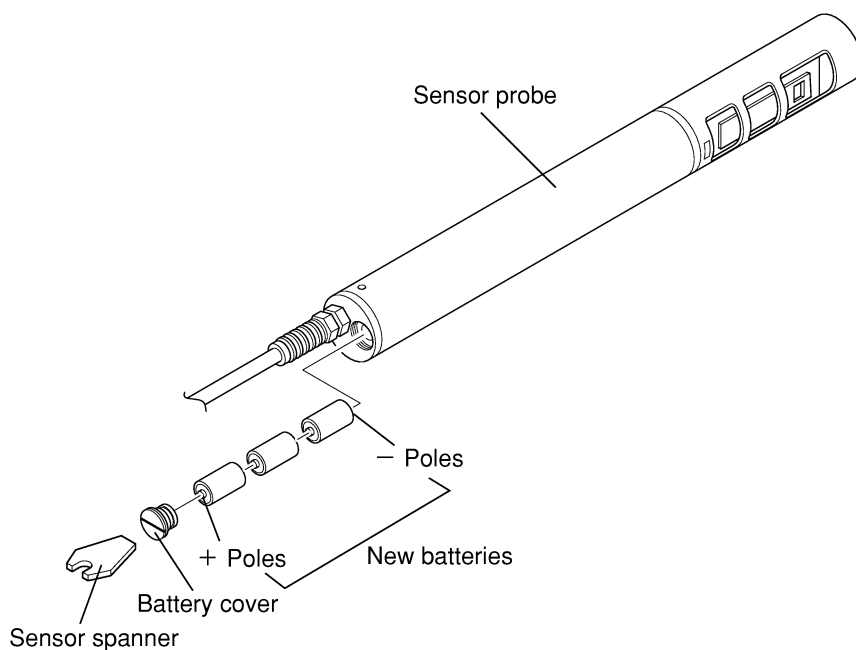
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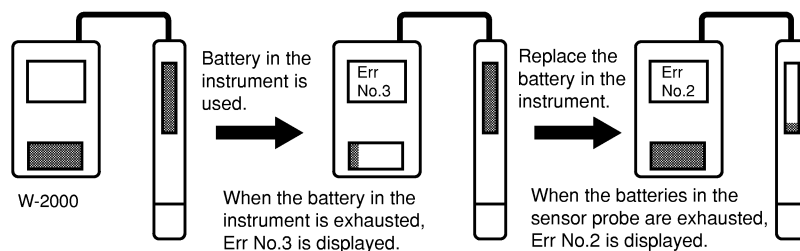
## Sensor probe (for memory back up)

1. Remove the battery cover using a sensor spanner or a suitable object.
2. Remove any old batteries.
3. Insert new batteries making sure that the plus (+) and minus (-) poles match the terminals correctly.
4. To keep the sensor probe water-resistant, use a chip spanner as illustrated below and tighten the battery cover until the cover does not turn any more.



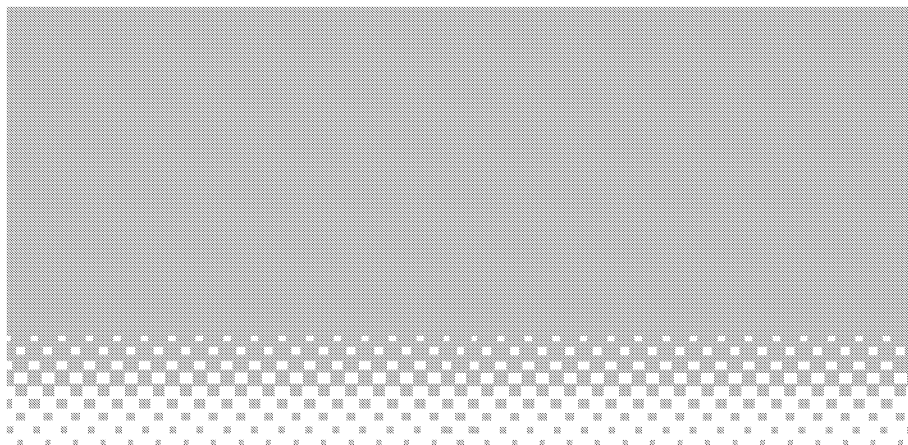
### ⚠ CAUTION

- When replacing the batteries of the sensor probe, be sure to connect the sensor probe to the instrument. Otherwise, the memory will be reset and all the data saved in the memory will disappear.
- When the sensor probe is connected to the instrument, battery in the instrument is consumed.



### ● Note ●

- The battery on the main unit is used up first allowing up to 30 hours use at room temperature. (When using alkaline batteries.)
- Life is reduced by approximately one half when manganese batteries are used.



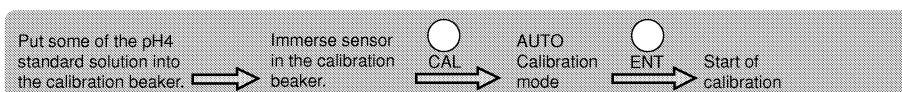
# 3. Basic operation

The pH, conductivity (COND), turbidity (TURB), dissolved-oxygen (DO), water depth (DEP) and ion (ION1, 2, 3) sensors can be calibrated automatically. Upon completion of this chapter, even beginners should be able to make measurements easily.

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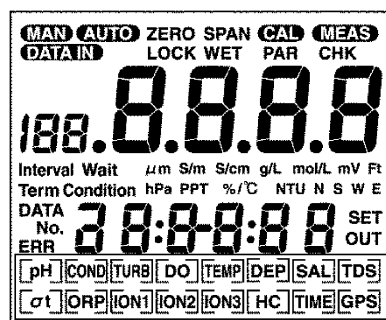
Reference data

## 3.1 Key operations and mode switching

### Measuring items and displays which are switched with the MEAS key

The items measurable with individual models are displayed. The items selected with the MEAS key will be indicated with [ ].

Example: In the pH Measurement mode: [pH]



Display block

The symbols displayed and their meanings are as follows:

- pH ..... pH
- COND ..... Conductivity
- TURB ..... Turbidity
- DO ..... Dissolved-Oxygen
- TEMP ..... Temperature
- DEP ..... Depth
- SAL ..... Salinity
- TDS ..... Total dissolved solids
- $\sigma_t$  ..... Specific gravity of seawater
- ORP ..... Oxidation-reduction potential
- ION1 .....  $\text{Cl}^-$  (Chloride) ion
- ION2 .....  $\text{NO}_3^-$  (Nitric acid) ion
- ION3 .....  $\text{Ca}^{2+}$  (Calcium) ion
- TIME ..... Display of date and time
- GPS ..... G.P.S. (Global Positioning System) for information of position


if standard attachment ion sensors are used

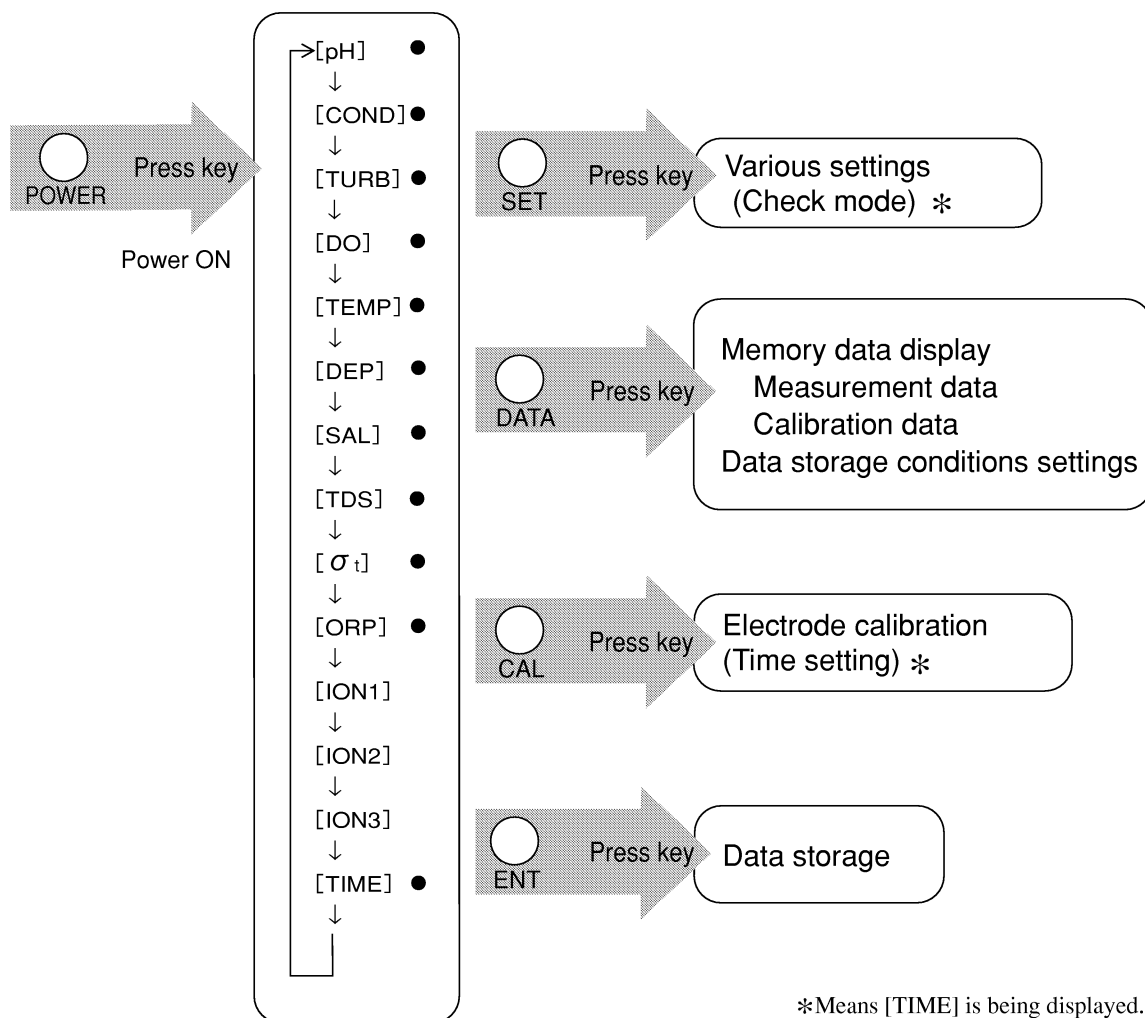
- \* When optional sensors Cl, C2, and C3 are connected to the instrument, ION1, ION2, and ION3 appears for the optional sensors Cl, C2, and C3, respectively,

### ● Note ●

- [GPS] lights up when the optional G.P.S. sensor has been connected to the instrument and position information is received from the G.P.S. sensor during the measurement. For more information, refer to the instruction manual for the expansion units.

## U-23 Measurement mode

 When the MEAS key is pressed, the next measurement item appears.



**Note**

- The measurement items for the U-22 model are indicated with ●, respectively.
- “Measurement item setting” on page 79 explains how to set the display so items are not displayed.

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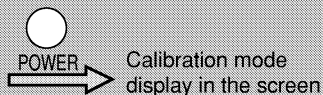
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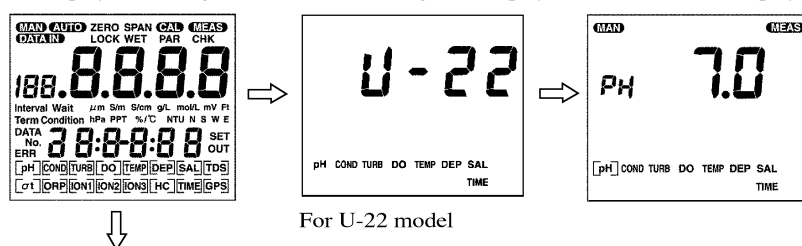
## 3.2 Operation procedure

### 3.2.1 Power ON

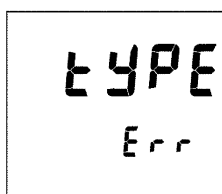


#### 1. Press the **POWER** key.

The display will change in the order of All segment display → Sensor detector display → pH Measurement mode.



With the sensor probe is not connected,



is displayed.

Before turning ON the instrument, connect the sensor probe properly.



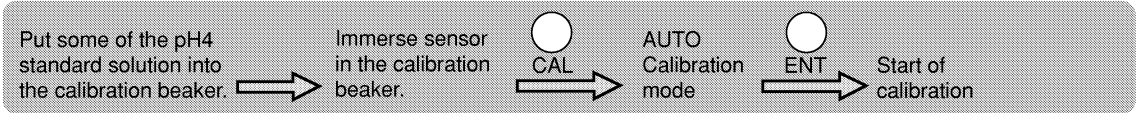
### 3.2.2 AUTO calibration method

To obtain correct measurement, it is necessary to calibrate the sensor using the standard solution before performing measurement. Previous calibration records shown in calibration log.

(☞ 4.3.2 Calling up The calibration log, page 43.)

**Note**

- In the AUTO calibration mode, the pH, COND, and TURB sensors are calibrated in the pH4 standard solution, and the DO and DEP sensors in the atmosphere simultaneously.
- Values may be unstable if there is temperature fluctuation. Calibrate after waiting for about an hour.

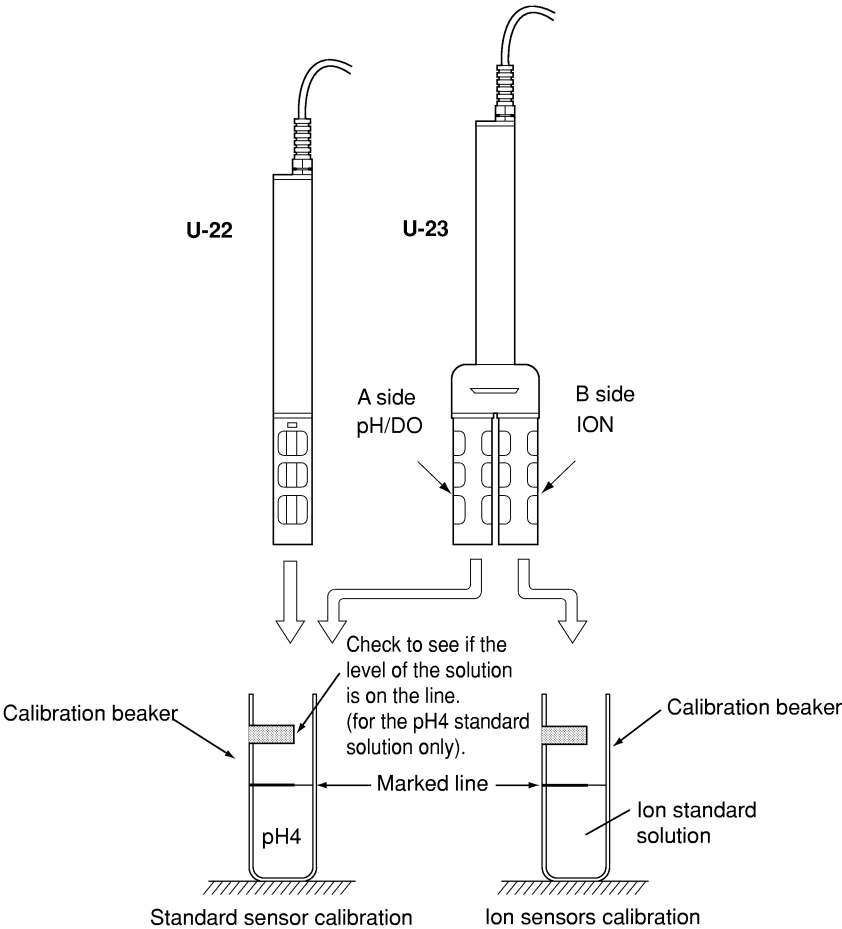


Calibrate using the following procedure.

1. Wash the sensor in distilled water a few times and put some of the pH4 standard solution into the calibration beaker to the marked line. Then immerse the sensor in it.  
For the U-23 model, immerse the sensor A side.

**Important**

- Use the label on the calibration beaker and check to see if the level of the calibration solution is on the label line.



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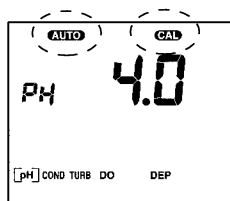
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2. Press the **CAL** key in one of the Measurement modes pH, COND, TURB, DO and DEP.

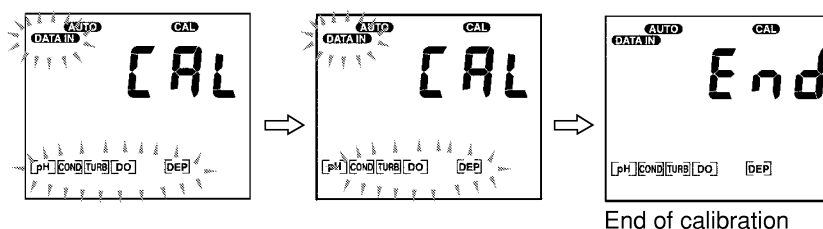
**AUTO** and **CAL** appear and the instrument enters the AUTO Calibration mode.



3. Press the **ENT** key to start AUTO Calibration.

Upon completion of all of the pH, COND, TURB, DO, and DEP modes, **End** will be displayed.

During calibration, **DATA IN** and [ ] for the selected measurement item blink. [ ] light up for the item of which calibration is finished.



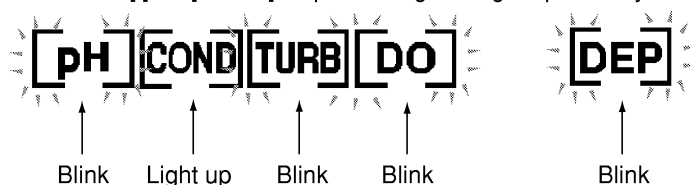
With DATA IN is blinking

To stop calibrating the sensor .... press the CAL key.

To establish the calibration ..... press the ENT key.

**Example: When COND calibration is finished:**

[ ] for [COND] stops blinking and light up steadily.



#### ● (Note) ●

- [ ] continues to blink because calibration is not performed for the item for which an error has happened. If two or more errors happen, an error with a smaller number appears. (See pages 89 to 92 for these errors and ways to solve them.) These calibration errors disappear when the sensor is calibrated properly again, or when the instrument is turned ON again.
- Calibration should be performed for maximum three minutes. When the indications become stable, calibration should be finished.

4. Press the **MEAS** key to return to the Measurement mode.

#### 💡 Important

- Neutralize any basic pH 4 fluids before disposal.

## AUTO calibration of the ion sensors (U-23 model only)

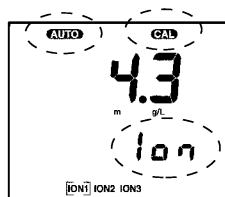
AUTO calibration of the ion sensors (only for the combination of  $\text{Cl}^-$ ,  $\text{NO}_3^-$ ,  $\text{Ca}^{2+}$ ).

The AUTO calibration function can be performed if the user has selected the combination of  $\text{Cl}^-$ ,  $\text{NO}_3^-$ ,  $\text{Ca}^{2+}$  ion sensors. For other combination of the ion sensors, be sure to set the ion valency described on page 74 for the manual calibration.

### Important

- Ion sensors take time to give stable indications. Therefore, immerse the ion sensors in the sample for approximately one hour. Then calibrate the ion sensors and perform measurements.

1. Wash the sensor in distilled water a few times and put some of the supplied ion standard solution (#130) into the calibration beaker to the marked line. Then immerse the B side of the sensor in it.
2. Enter ion measurement mode 1, 2 or 3.
3. Press the **CAL** key.  
**AUTO**, **CAL**, and "Ion" below them appear. The instrument then enters the AUTO Calibration mode.

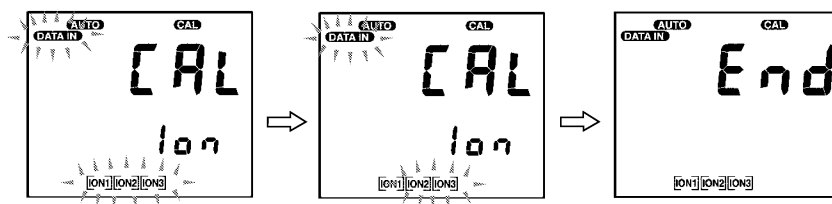


### Important

- Only the standard supplied ion sensors ( $\text{Cl}^-$ ,  $\text{NO}_3^-$ , and  $\text{Ca}^{2+}$ ) can be calibrated automatically in the supplied ion standard solution (#130).

4. Press the **ENT** key to start AUTO calibration.

Upon completion of the AUTO calibration of all the ion sensors ION1, ION2, and ION3, **End** will be displayed.



End of calibration

With DATA IN is blinking

To stop calibrating the sensor .... press the CAL key.

To establish the calibration ..... press the ENT key.

5. Press the **MEAS** key to return to the Measurement mode.

### Important

- When the AUTO calibration is performed on the ion sensors, the data for the ion sensor calibrated manually is erased.

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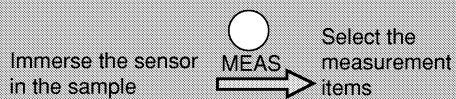
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## 3.2.3 Measurement



1. Immerse the sensor in the sample.
2. Select the measurement item.

Use the MEAS key to switch measurement items in the following order:

### For model U-22

pH → COND → TURB → DO → TEMP → DEP → SAL → TDS →  $\sigma_t$  → ORP → TIME ... then back to pH.

### For model U-23

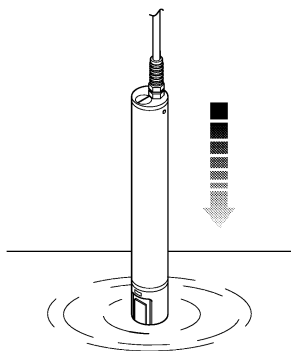
pH → COND → TURB → DO → TEMP → DEP → SAL → TDS →  $\sigma_t$  → ORP → ION1 → ION2 → ION3 → TIME ... then back to pH.

### Note

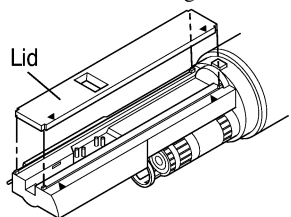
- [GPS] lights up when the optional G.P.S. sensor is connected to the instrument and position information is received from the G.P.S. sensor.
- The above measurement items can be changed by setting “*Measurement item setting*” described on page 79.

### Important

- When immersing the sensor probe in the sample, slowly lower the sensor probe into the sample.



- Don't remove the COND/TURB lid during calibration or measurement.
- Attach the lid to the cell with fitting four corners and facing ▲ marks each other.



- Perform AUTO calibration after attaching the lid again, when the lid has been removed for the cleaning. A slight difference of the fitting position of the lid causes the difference of the indicated value for turbidity.

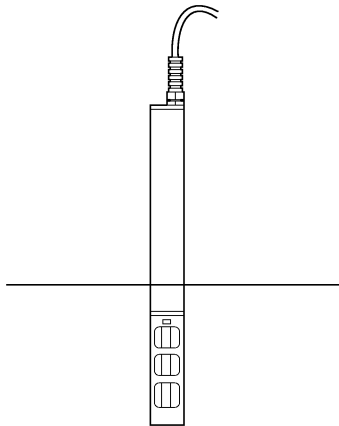
Two useful uses of the U-20 Series models

Making measurements

1. Manually storing the measurement data after checking the indication becomes stable

Example: After switching measurement items with the MEAS key, you can then store the measurement data after checking the indication becomes stable.

(☞ 4.1 Manual storage of data while monitoring the measurement data, page 34.)

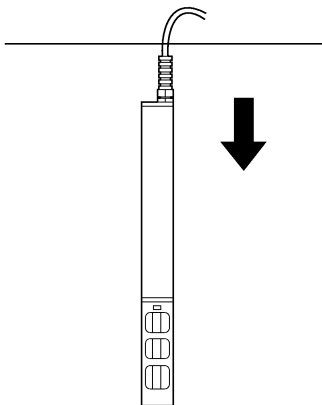


2. Storing data

Example: Data can be stored continuously at constant intervals from the start of the automatic data storage.

This function is useful in obtaining data in depth direction and in storing data continuously.

(☞ 4.2 Automatic data storage, page 36.)



Notes in obtaining data on depth

- When the instrument is placed at a depth of 100 m or more, the instrument may be broken.  
In measurements on the model U-23, the  $\text{Ca}^{2+}$  and  $\text{NH}_4^+$  ion sensors can be used only at depth up to 15 m, and the  $\text{K}^+$  ion sensor only at depth up to 3 m. This is because of the properties of the responsive membrane.

Notes for reliable measurements

- Any sensor contamination may affect measurements. Use the AUTO calibration mode to check for contamination on sensors about once a day for ion measurements and about once a week for others.

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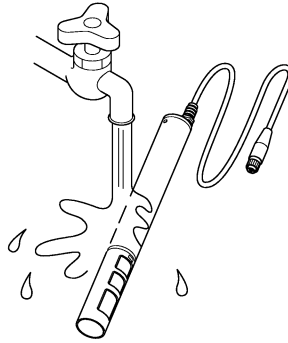
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### 3.2.4 After completion of measurement

---

1. Turn the power to the instrument off.
2. Use tap water to completely wash off the sample on the sensor and then wipe waterdrops.



3. Put distilled water into the calibration beaker to the marked line with distilled water. Then, attach the calibration beaker to the sensor probe, cover the connector with the rubber cap and store the probe assembly in the carrying case.

#### **Important**

- Do not put water in the calibration beaker before attaching it to the ion sensor end (B side) of U-23.

Now you have read the description for performing measurements. For further information on how to use the instrument, refer to the chapters hereafter.

# 4. Using the data memory function

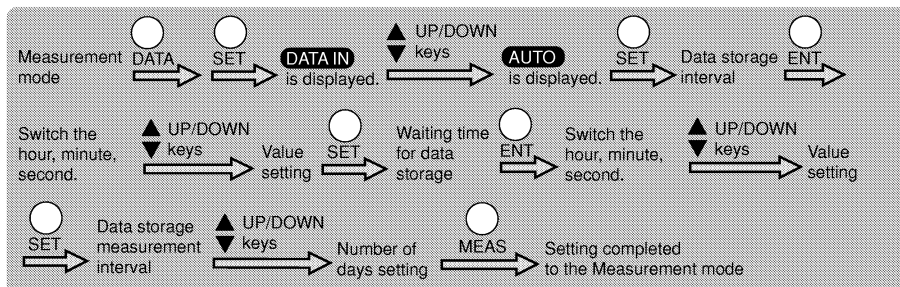
The data memory function can be used to store manually measurement values with associated data numbers and to store automatically measurement values at fixed intervals (data logger).

## 4.1 Manual storage of data while monitoring the measurement data ..... 34

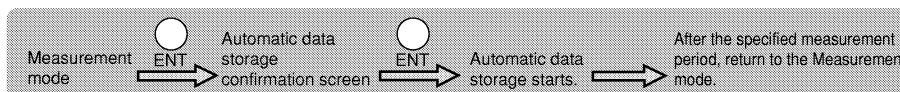


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### 4.2.1 Data memory conditions settings ..... 36

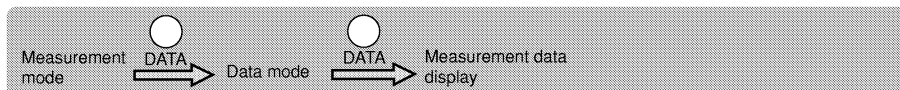


### 4.2.2 Start of automatic data storage ..... 39

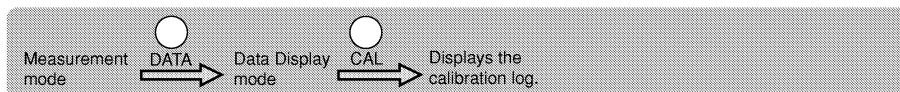


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## 4.1 Manual storage of data while monitoring the measurement data

Make sure **MAN** is displayed on the measurement screen.

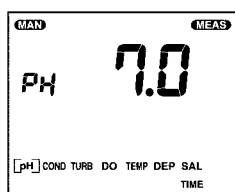


Start data storage.

### 1. Make sure that **MAN** is displayed on the Measurement mode.

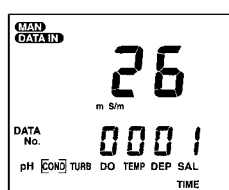
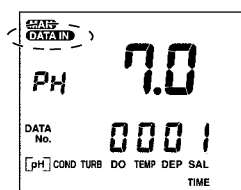
If **AUTO** is displayed, switch to **MAN** display.

(☞ page 35, Switch to **MAN** display on the measurement mode)



### 2. Press the **ENT** key.

Data storage starts, **DATA IN** and the data No. are displayed on the screen, and the measured value to be stored and the measurement item are displayed in order at approximately 0.5 second intervals.



All measurement items and times are stored in sequence.

After the data is stored in memory, the screen returns to the original Measurement mode.

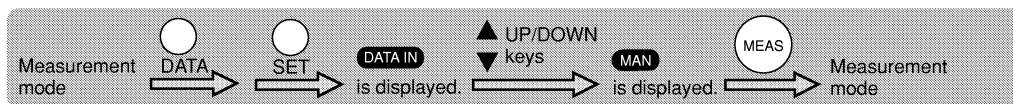
### ● (Note)

- Up to 2880 sets of data can be stored in the memory.  
When 2880 sets of data have been stored in the memory, ERR 9 appears and no more data can be stored. In this case, “Data memory clear” while referring to page 81, and you can store new data in the memory.

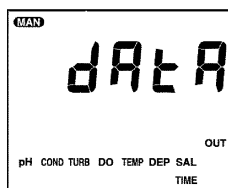


When **AUTO** is displayed

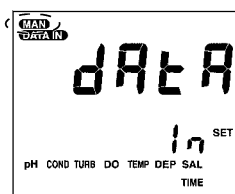
Switch to **MAN** display on the measurement mode



1. Press the **DATA** key in the Measurement mode.



2. Press the **SET** key.  
**DATA IN** is displayed.
3. Press the **UP/DOWN** (▲ ▼) keys to display **MAN**.



4. Press the **MEAS** key to return to the Measurement mode.

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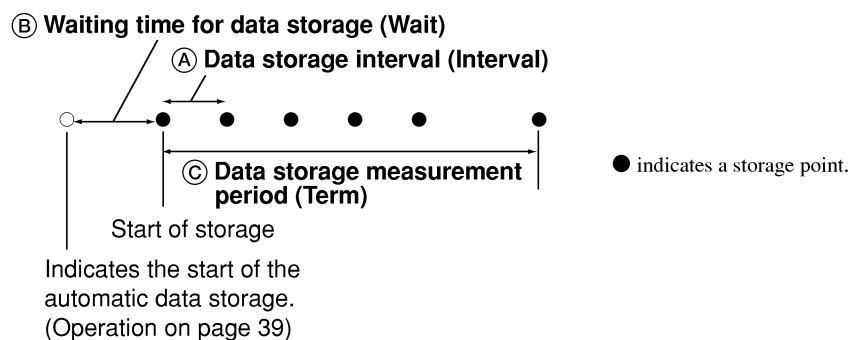
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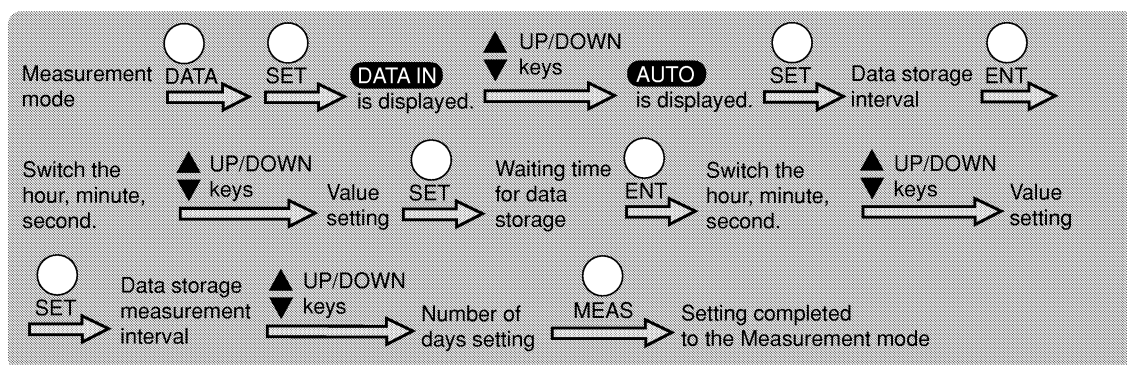
## 4.2 Automatic data storage

Measured values are stored automatically at constant time intervals. Before using the automatic storage, the following condition settings are required:

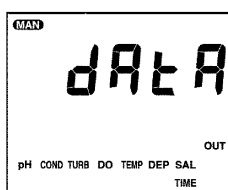
- Setting of data storage interval (4.2.1, step 4)
- Setting of waiting time for data storage (4.2.1, step 6)
- Setting of the data storage measurement period (4.2.1, step 8)



### 4.2.1 Data memory conditions settings

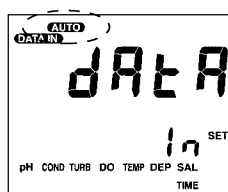


1. Press the **DATA** key in the Measurement mode.

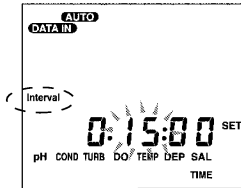


2. Press the **SET** key.  
**DATA IN** is displayed.

3. Press the **UP/DOWN** (▲ ▼) keys to display **AUTO**.



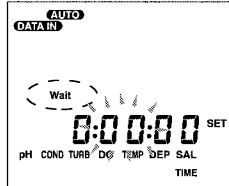
4. Press the **SET** key to display the screen for setting the data storage interval (A).  
“Interval” is displayed.
5. Press the **ENT** key to switch the among “hour”, “minute” and “second” and set the value using the **UP/DOWN** (▲ ▼) keys.  
(Data storage intervals can be set to 2 seconds to 24 hours.)  
The current setting location will blink.



6. Press the **SET** key to display the screen for setting the waiting time for data storage (B).  
“Wait” is displayed.
7. Press the **ENT** key to switch among “hour”, “minute” and “second” and set the value using the **UP/DOWN** (▲ ▼) keys.  
(The waiting time for data storage can be set to 2 seconds to 24 hours.)  
The current setting location will blink.

**Important**

- If wait time is set to “0”, note that data is not stored in a memory the first time.



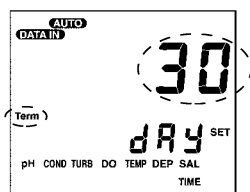
8. Press the **SET** key to display the screen for setting the data storage measurement period (C) (number of days).  
“Term” is displayed.

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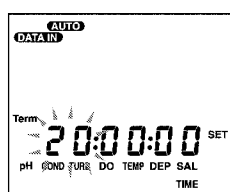
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9. Use the **UP/DOWN** (▲ ▼) keys to set the value (number of days).



#### Setting of less than 24 hours

First set the number of days to 00 then press ENT key to select the “hour/minute/second” setting. Use the UP/DOWN (▲ ▼) keys to set the hour, the minute and second. During setting, the number to be set blinks.

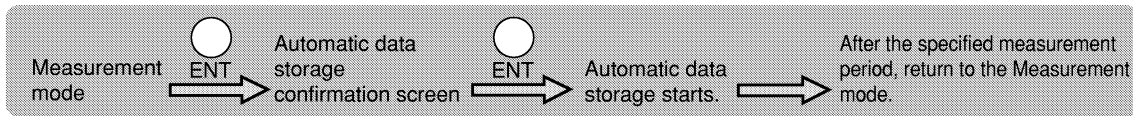


#### ● Note ●

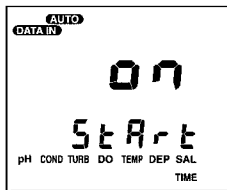
- Press the SET key to return to step 4.

10. When the **MEAS** key is pressed, setting will be completed and the instrument will return to the Measurement mode.

## 4.2.2 Start of automatic data storage



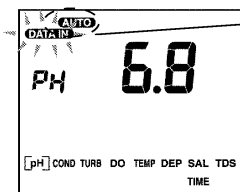
1. Make sure that **AUTO** is displayed on the Measurement mode.
2. Press the **ENT** key. A confirmation screen will be displayed asking if you wish to start automatic data storage.



### Note

- If you do not wish to proceed with automatic data storage, press the **CAL** key to return to the Measurement mode.

3. Press the **ENT** key to start automatic data storage.



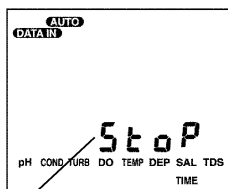
While **DATA IN** is blinking, the automatic data storage is being executed.

### Note

- During the automatic data storage, measurement items can be switched by pressing the **MEAS** key.

### Important

- During the automatic data storage, the **ENT**, **SET**, and **DATA** keys do not function and therefore calibration, setting change and stored data display cannot be performed.
- To stop automatic data storage, press the **CAL** key.



Confirmation display for canceling automatic data storage appears.

To stop the automatic data storage ..... Press the **ENT** key.

To return to the screen for the automatic data storage ... Press the **DATA** key.

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4. After the specified measurement period, **DATA IN** disappears and the instrument returns to the normal Measurement mode.

**Note**

- When the instrument is turned on, **AUTO** lights up and **DATA IN** blink if automatic data storage is being performed with the sensor probe.

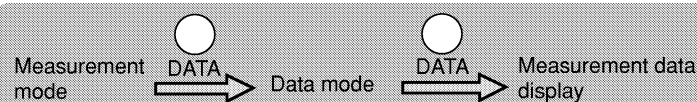
**Notes for automatic data storage**

- For long-term data storage, replace the sensor probe battery with a new one.
- You can remove the connector from the main unit. It can still be used for up to 60 hours at room temperature with the battery in the sensor probe (alkaline battery). Life is reduced by approximately one half when manganese batteries are used.
- If the sensor probe is connected to the instrument for monitoring, the instrument battery is first consumed to protect the memory of the sensor.
- When 2880 sets of data have been stored in the memory, ERR 9 appears and no more data can be stored. The automatic data storage is automatically ended and the instrument returns to the normal Measurement mode.
- Because ion sensors need to be calibrated once a day in measurements on the U-23 model, do not automatic data storage in the memory for more than a day.

## 4.3 Calling up data from the memory

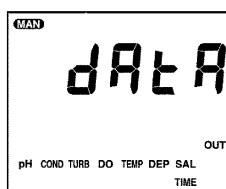
### 4.3.1 Calling up measurement data

Reading out data that has been stored manually or automatically.



1. Press the **DATA** key in the Measurement mode.

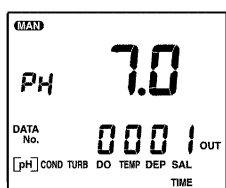
The instrument goes to the DATA mode.



2. Press the **DATA** key.

The measurement data is displayed.

Data you want to call can be displayed by selecting a measurement item and data No.



DATA key ..... Selects switching of measurement item or memory data No.

When switching measurement items: Measurement item blinks.

When switching data No. : Data No. blinks.

UP/DOWN ( ▲▼ ) keys .... Switch measurement item or No. which has been selected with the DATA key.

#### Note

- If you push the CAL key, only the data numbers will be displayed, allowing rapid changing of the numbers. Push the UP/DOWN ( ▲▼ ) keys to find the number, then press the SET key to display the data.

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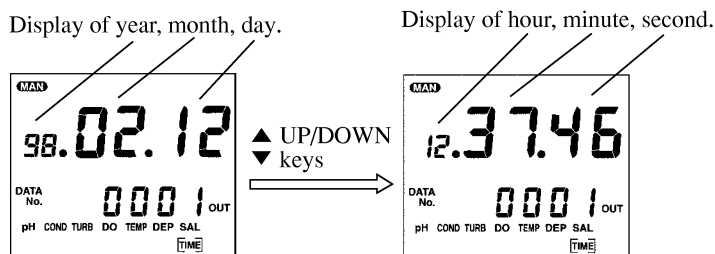
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### 3. Press the **DATA** key.

#### TIME data

Use the UP/DOWN ( ▲ ▼ ) keys to switch between “Yer, Month, Day” and “Hour, Minute, Second”.

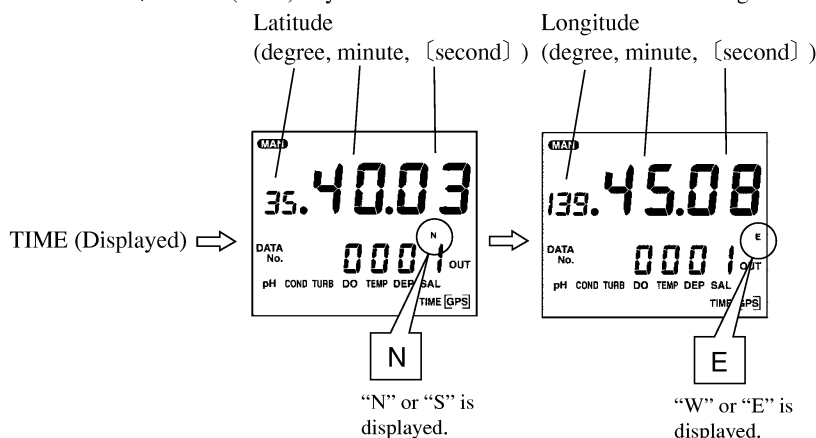


#### ● (Note) ●

- The time in the automatic memory can be out by about 2 seconds.

#### G.P.S. data (only when G.P.S. data is present)

Use the UP/DOWN ( ▲ ▼ ) keys to switch between “Latitude” and “Longitude”.



Latitude N → The North latitude      S → The South latitude  
Longitude E → The East longitude      W → The West longitude

ENT key ..... Prints all measurement data for the displayed memory data item.  
(when the printer is connected to the instrument)

#### Useful uses of keys in automatic storage

SET + UP (▲) key ..... Displays the first part of the next data automatically stored.  
SET + DOWN (▼) key ..... Displays the first part of the previous data automatically stored.  
If there is manual data, then the previous or next manual data is shown.

#### Display for automatic storage

For the first and last data in one session of automatic storage the following identification marks are displayed in front of the values representing the data Nos.:

[ : displayed for the first data in automatic storage.  
] : displayed for the last data in automatic storage.

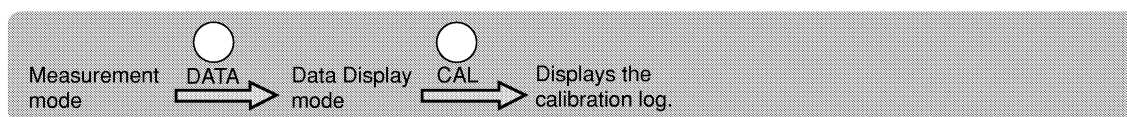
#### ● (Note) ●

- When the MEAS key is pressed, data calling is stopped and the instrument returns to the Measurement mode.
- Data is called from the sensor probe so to get one piece of data takes about one second.



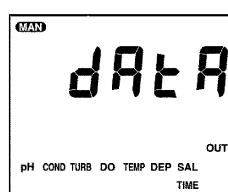
## 4.3.2 Calling up the calibration log

A calibration log is a record containing the “year, month, day” and “hour and minute” of the last calibration of individual measurement items and their calibration method. The instrument automatically stores the calibration log.



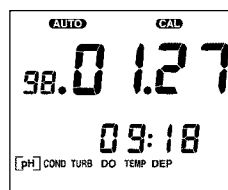
1. Press the **DATA** key in the Measurement mode.

The instrument goes to the DATA Display mode.



2. Press the **CAL** key.

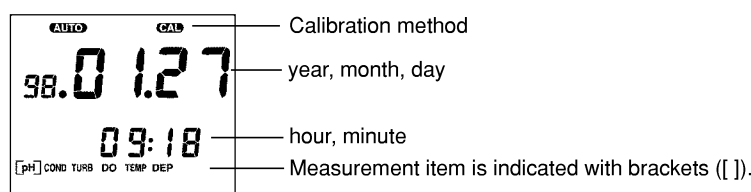
The calibration log is displayed.



UP/DOWN (▲▼) keys: Switch the measurement item.

ENT key: Prints the entire calibration log. (when the printer is connected to the instrument)

### Calibration log.



### Calibration method

[ AUTO ]	[ CAL ]	: AUTO calibration
[ MAN ]	ZERO [ CAL ]	: Manual zero calibration
[ MAN ]	SPAN [ CAL ]	: Manual span calibration
[ MAN ]	ZERO SPAN [ CAL ]	: Manual zero calibration and span calibration

### Note

- Press the MEAS key to abort the data calling and return to the Measurement mode.

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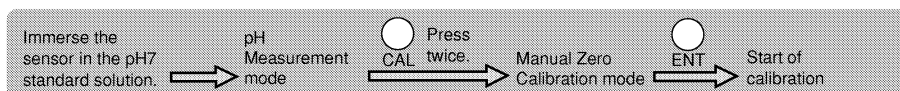
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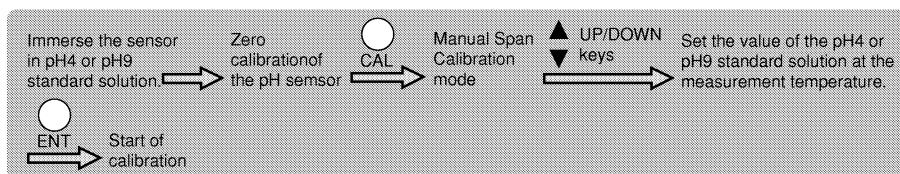
# 5. Techniques for more accurate measurement

In normal operation, calibration using the AUTO Calibration mode described earlier in the basic operation section provides sufficient accuracy. However, for more accurate measurement, manual calibration is effective. When measurement with high-accuracy extended display is needed, be sure to perform manual calibration. Attention: The extended display mode is entered automatically when manual calibration is selected.

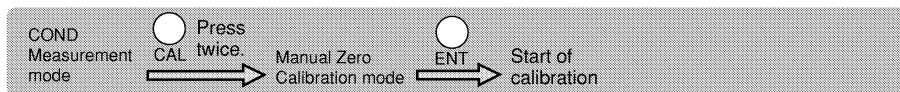
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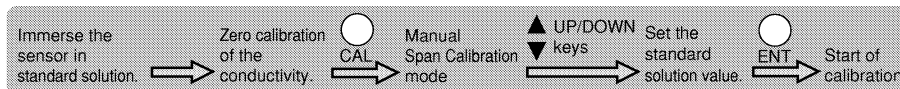
5.1.2 Span calibration .....	48
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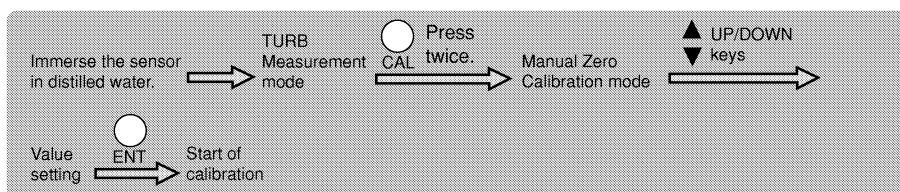
5.2 Manual conductivity (COND) calibration .....	49
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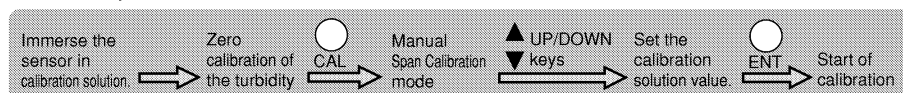
5.2.2 Span calibration .....	50
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5.3 Manual turbidity (TURB) calibration .....	52
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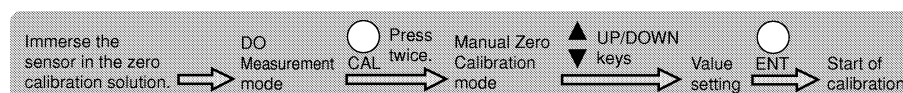


### 5.3.2 Span calibration ..... 53

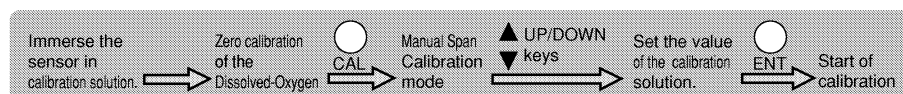


## 5.4 Manual Dissolved-Oxygen (DO) calibration ..... 54

### 5.4.1 Zero calibration ..... 54

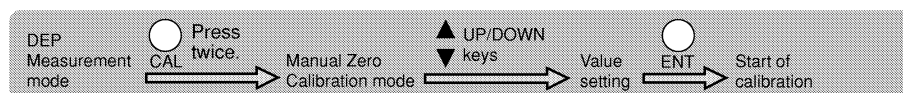


### 5.4.2 Span calibration ..... 55

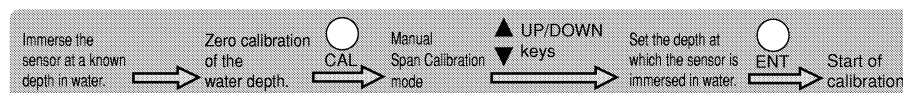


## 5.5 Water depth (DEP) calibration ..... 57

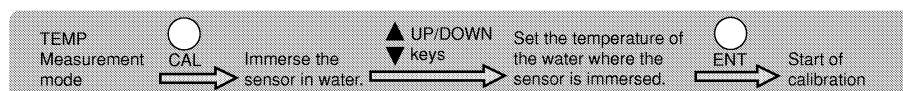
### 5.5.1 Zero calibration ..... 57



### 5.5.2 Span calibration ..... 58



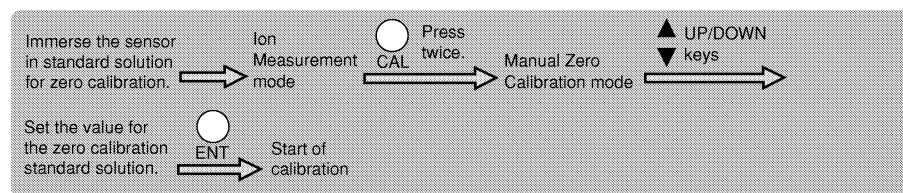
## 5.6 Temperature (TEMP) calibration ..... 59



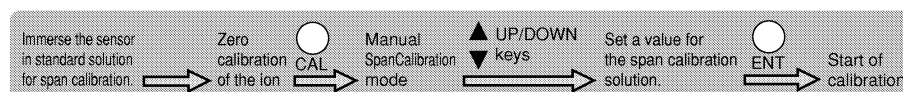
## 5.7 Manual ion calibration (U-23 model) ..... 60

### 5.7.1 Preparation of calibration solution ..... 60

### 5.7.2 Zero calibration ..... 61

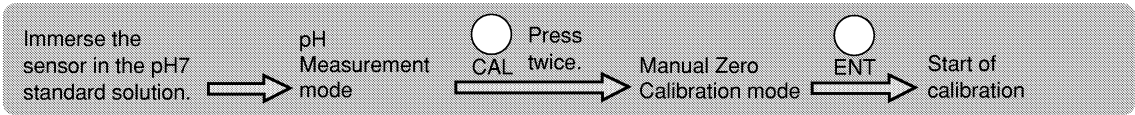


### 5.7.3 Span calibration ..... 62



5.1 Manual pH calibration

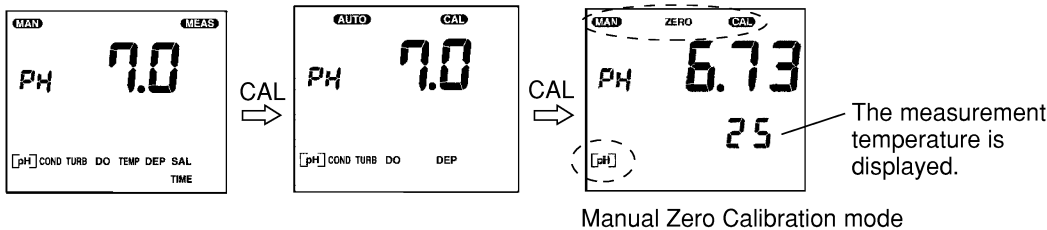
5.1.1 Zero calibration



1. Wash the sensor two or three times using distilled water, then pour some pH7 standard solution into the calibration beaker, and immerse the sensor in it. (For the U-23, immerse the sensor A side.)

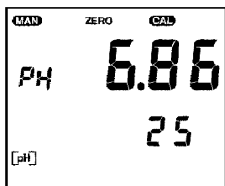
2. Press the **CAL** key twice in the pH Measurement mode.

When the instrument enters the Manual Zero Calibration mode, **MAN**, **ZERO** and **CAL** light up.



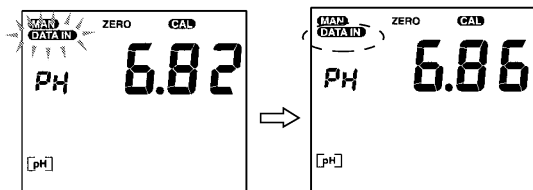
3. Use the **UP/DOWN** (**▲▼**) keys to input the value for the pH7 standard solution at the measurement temperature.

( 8. Reference data, page 100.)



4. Press the **ENT** key.

The manual zero calibration starts.



End of calibration

The measured value is displayed during calibration, and **DATA IN** blinks until the indicated value stabilizes. When the indicated value has stabilized, **DATA IN** lights up and the calibration finishes.

With DATA IN is blinking

To stop calibrating the sensor .... Press the CAL key.

To establish the calibration ..... Press the ENT key.

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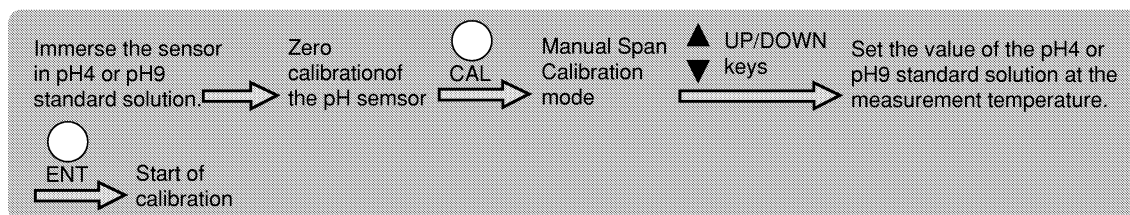
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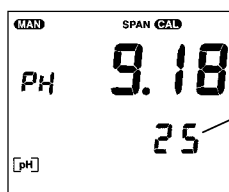
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## 5.1.2 Span calibration



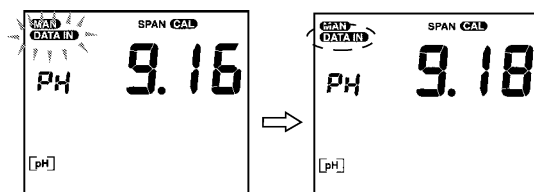
1. Wash the sensor two or three times using distilled water, then pour some pH4 or pH9 standard solution into the calibration beaker, and immerse the sensor in it. (For the U-23, immerse the sensor A side.)
2. After the zero calibration of the pH sensor, press the **CAL** key to make sure that the instrument is in the Manual Span Calibration mode.  
**MAN**, **SPAN** and **CAL** light up.
3. Use the **UP/DOWN** (**▲ ▼**) keys to set the value for the pH4 or pH9 standard solution at the measurement temperature.



The measurement temperature is displayed.

4. Press the **ENT** key.

The manual span calibration starts.



End of calibration

The measured value is displayed during calibration, and **DATA IN** blinks until the indicated value stabilizes. When the indicated value has stabilized, **DATA IN** lights up and the calibration finishes.

With **DATA IN** is blinking

To stop calibrating the sensor .... Press the **CAL** key.

To establish the calibration ..... Press the **ENT** key.

5. Press the **MEAS** key to return to the Measurement mode.

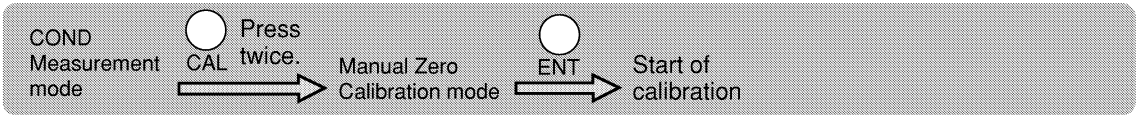
### (Note)

- When the **SET** and **CAL** keys are pressed during the manual pH calibration mode, the calibration data for the pH sensor can be deleted.

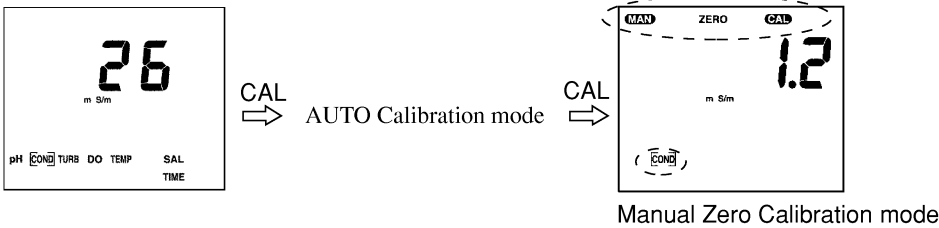
## 5.2 Manual conductivity (COND) calibration

The U-20 series models can measure conductivity (COND) in the range from 0.90 to 9.99 S/m. Depending on the concentration of the sample, these models automatically select the most suitable measuring range from three ranges: 0.0 to 99.9 mS/m, 0.090 to 0.999 S/m, and 0.90 to 9.99 S/m. The zero point is common to the three measuring ranges.

### 5.2.1 Zero calibration

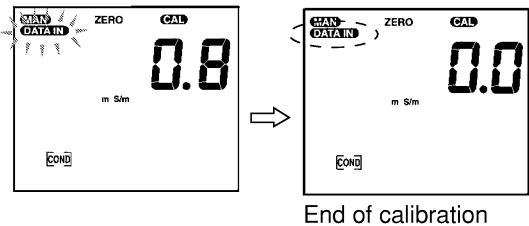


1. Wash the conductivity (COND) sensor two or three times using distilled water. Completely remove the water on the sensor and calibrate the instrument in the atmosphere.
2. Press the **CAL** key twice in the Conductivity (COND) Measurement mode.  
When the instrument enters the Manual Zero Calibration mode, **MAN**, **ZERO** and **CAL** light up.



3. Use the **UP/DOWN** (**▲ ▼**) keys to set the value to 0.0.
4. Press the **ENT** key.

The manual zero calibration is starts.



The measured value is displayed during calibration, and **DATA IN** blinks until the indicated value stabilizes. When the indicated value has stabilized, **DATA IN** lights up and the calibration finishes.

With DATA IN is blinking  
To stop calibrating the sensor .... Press the CAL key.  
To establish the calibration ..... Press the ENT key.

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## 5.2.2 Span calibration

### Preparation of calibration solution (Potassium chloride (KCl) standard solution)

Dry Potassium chloride (KCl) powder (high-grade commercially available) at 105 °C for two hours, and leave it to cool in a desiccator.

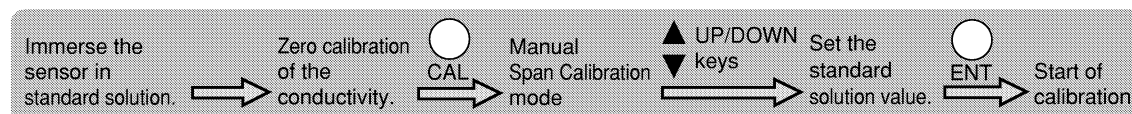
Consult the following table and measure a portion of potassium chloride (KCl), then prepare standard potassium chloride (KCl) solution following the procedure below.

Potassium chloride (KCL) standard solution	Conductivity (COND) value	Potassium chloride (KCl) mass (g) at solution temperature of 25 °C	Calibration range
0.005 mol/L	71.8 mS/m	0.373	0.0 to 99.9 mS/m
0.050 mol/L	0.667 S/m	3.73	0.090 to 0.999 S/m
0.500 mol/L	5.87 S/m	37.2	0.90 to 9.99 S/m

1. Dissolve the weighed Potassium Chloride (KCl) in distilled water.
2. Put the dissolved Potassium Chloride (KCl) into a 1 L measuring flask, and fill to the 1 L mark with distilled water.

### Calibration procedure

Perform the span calibration using the three types of standard solution as follows.



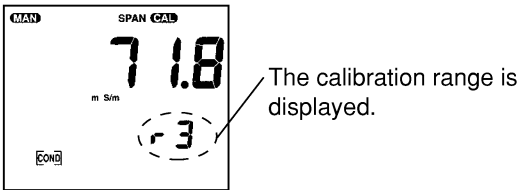
#### Important

- Set the temperature of the span standard solution to  $25 \pm 5$  °C.
- The sensor should be calibrated in the three standard solutions in the order of increasing concentration.

1. Wash the sensor two or three times using distilled water, then pour some standard solution into the calibration beaker, and immerse the sensor in it. (In the case of the U-23 model, immerse the sensor A side.)
2. After the zero calibration of the conductivity (COND) sensor, press the **CAL** key to make sure that the instrument is in the Manual Span Calibration mode.  
**MAN**, **SPAN** and **CAL** light up.



3. Use the **UP/DOWN** (**▲ ▼**) keys to set the standard solution value.

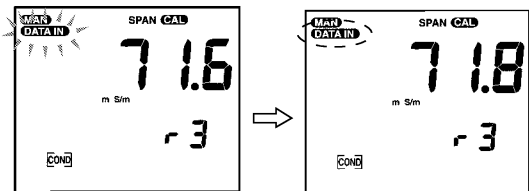


**Note**

- The sensor automatically identifies the calibration solution and the relevant calibration range is displayed.
  - r 1 : 0.90 to 9.99 S/m
  - r 2 : 0.090 to 0.999 S/m
  - r 3 : 0.0 to 99.9 mS/m

4. Press the **ENT** key.

The manual span calibration is starts.



End of calibration

The measured value is displayed during calibration, and **DATA IN** blinks until the indicated value stabilizes. When the indicated value has stabilized, **DATA IN** lights up and the calibration finishes.

With DATA IN is blinking

To stop calibrating the sensor .... Press the CAL key.

To establish the calibration ..... Press the ENT key.

5. Press the **CAL** key and use each standard solution and perform steps 1 to 4 above for calibration.

6. Press the **MEAS** key to return to the Measurement mode.

**Note**

- When the SET and CAL keys are pressed during the manual Conductivity (COND) Calibration mode, the calibration data for the conductivity (COND) sensor can be deleted.
- Perform the calibration again after deleting the present calibration data when calibration error occurs and the calibration cannot be performed.
- Perform the calibration again after deleting the present calibration data when the value cannot be read off because of unsettled digit of the measurement value.

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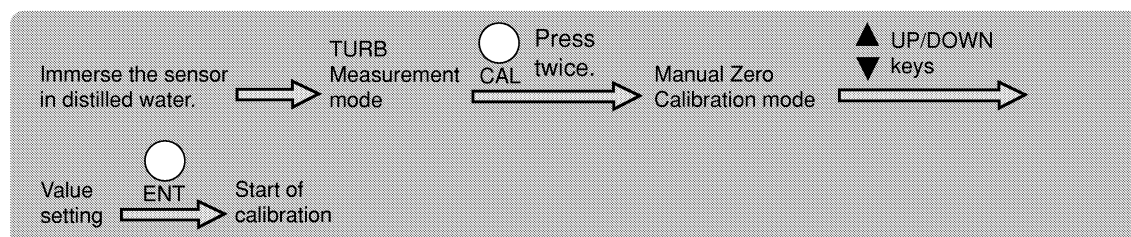
Reference data

## 5.3 Manual turbidity (TURB) calibration

### 5.3.1 Zero calibration

In zero calibration, distilled water is used as a calibration solution. If you cannot obtain distilled water, you may use ion exchange water, which can be considered to have a turbidity of zero.

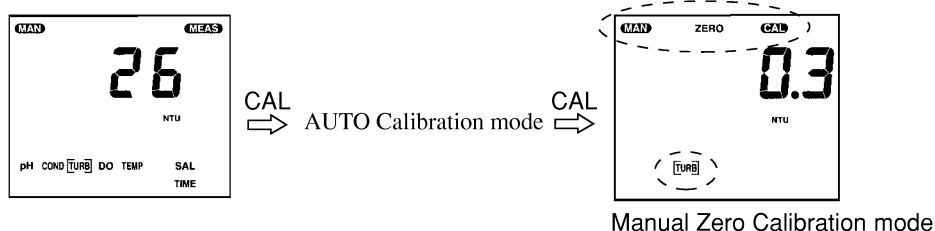
When the turbidity (TURB) sensor is calibrated, it is particularly important that the probe is completely contamination-free. Do not use a contaminated probe. Otherwise unreliable calibration will result.



1. Wash the sensor two or three times using distilled water, then place some distilled water into the calibration beaker, and immerse the sensor in it. (For the U-23, immerse the sensor A side.)

2. Press the **CAL** key twice in the Turbidity (TURB) Measurement mode.

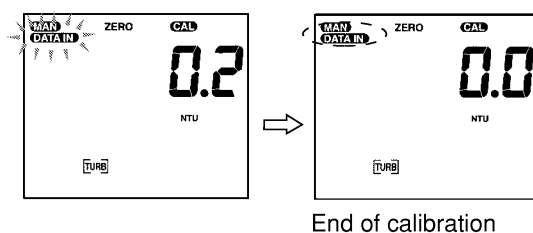
When the instrument enters the Manual Zero Calibration mode, **MAN**, **ZERO** and **CAL** light up.



3. Use the **UP/DOWN** (▲ ▼) keys to set the value to 0.0.

4. Press the **ENT** key.

The manual zero calibration is started.



The measured value is displayed during calibration, and **DATA IN** blinks until the indicated value stabilizes. When the indicated value has stabilized, **DATA IN** lights up and the calibration finishes.

With **DATA IN** is blinking

To stop calibrating the sensor .... Press the **CAL** key.

To establish the calibration ..... Press the **ENT** key.

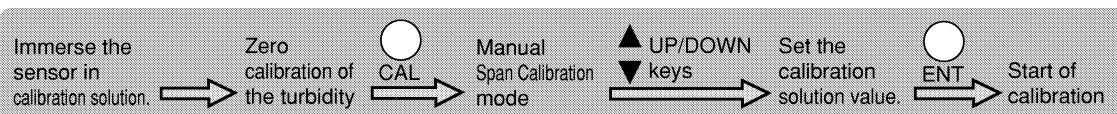
## 5.3.2 Span calibration

### Preparation of calibration solution

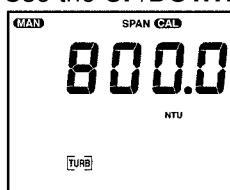
Weigh out 5.0 g of hydrazine sulfate, and dissolve it in 400 mL of distilled water. Next dissolve 50 g of hexamethylene tetramine in 400 mL of distilled water, and mix the two solutions together. Finally add distilled water until the total solution volume is 1000 mL, and mix well. Store this solution at a temperature of  $25 \pm 3$  °C for 48 hours. The turbidity value (TURB) of this solution is equivalent to 4000 NTU.

Use the solution as span calibration solution for turbidity (TURB) of 800 NTU by diluting this solution by a factor of 5 (use a pipette to measure 50 mL of the 4000 NTU solution and pour it into a 250 mL measuring flask, and add 200 mL of distilled water).

### Calibration procedure

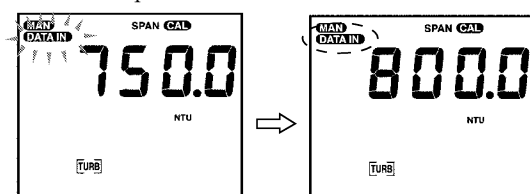


1. Wash the sensor two or three times using distilled water, then pour standard solution into a calibration beaker, and immerse the sensor in it. (For the U-23, immerse the sensor A side.)
2. After the zero calibration of the turbidity (TURB) sensor, press the **CAL** key to make sure that the instrument is in the Manual Span Calibration mode.  
**MAN**, **SPAN** and **CAL** light up.
3. Use the **UP/DOWN** (**▲ ▼**) keys to set the value to 800.0.



4. Press the **ENT** key.

The manual span calibration is starts.



End of calibration

The measured value is displayed during calibration, and **DATA IN** blinks until the indicated value stabilizes. When the indicated value has stabilized, **DATA IN** lights up and the calibration finishes.

With DATA IN is blinking

To stop calibrating the sensor .... Press the CAL key.

To establish the calibration ..... Press the ENT key.

5. Press the **MEAS** key to return to the Measurement mode.

#### Important

- When it is known beforehand that the solution for measurement has a low turbidity (0 to 100 NTU), calibrate the sensor in the span calibration solution of 80 NTU. To prepare an 80 NTU calibration solution, dilute the 4,000 NTU calibration solution with distilled water by a factor of 50.

#### Note

- When the SET and CAL keys are pressed during the manual Turbidity (TURB) Calibration mode, the calibration data for the turbidity (TURB) sensor can be deleted.

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## 5.4 Manual Dissolved-Oxygen (DO) calibration

It is necessary to prepare a new calibration solution each time directly before calibration of the Dissolved-Oxygen (DO) sensor.

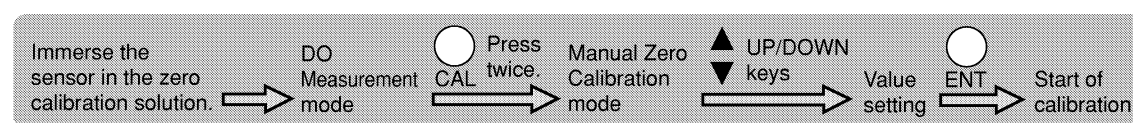
### 5.4.1 Zero calibration

Use ion exchange water or tap water with sodium sulfite dissolved in it.

#### Preparation of calibration solution

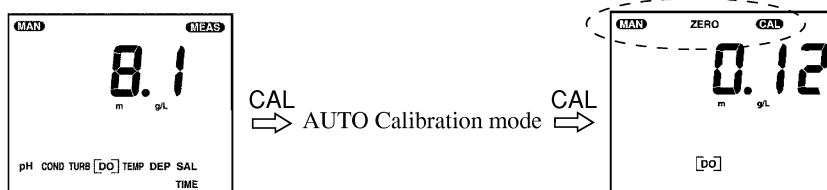
Add approximately 50 g of sodium sulfite to 1,000 mL of water (either ion exchange water or tap water) and stir the mixture to dissolve the sodium sulfite in it.

#### Calibration procedure



1. Use distilled water to wash the sensor a few times. Then fill the calibration beaker (above the marked line) with the zero calibration solution until the DO sensor can be immersed in the solution. Then immerse the sensor (the A side for the U-23 model) in the solution.
2. Press the **CAL** key twice in the Dissolved-Oxygen (DO) Measurement mode.

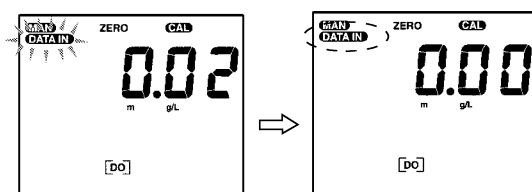
When the instrument enters the Manual Zero Calibration mode, **MAN**, **ZERO** and **CAL** light up.



Manual Zero Calibration mode

3. After the display has stabilized, use the **UP/DOWN** (**▲ ▼**) keys to set the value to 0.0.
4. Press the **ENT** key.

The manual zero calibration is starts.



End of calibration

The measured value is displayed during calibration, and **DATA IN** blinks until the indicated value stabilizes. When the indicated value has stabilized, **DATA IN** lights up and the calibration finishes.

With **DATA IN** is blinking

To stop calibrating the sensor .... Press the **CAL** key.

To establish the calibration ..... Press the **ENT** key.

#### Important

- After calibration, use tap water to clean the sensor.

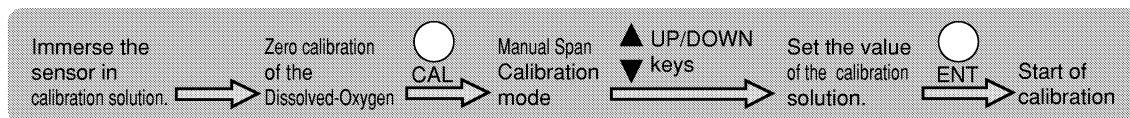
## 5.4.2 Span calibration

Use ion exchange water or tap water with saturated dissolved oxygen as the span calibration liquid.

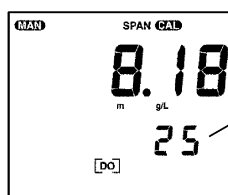
### Preparation of standard solution for span calibration

Pour 1 to 2 liters of water into a container (either ion exchange water or tap water).  
Using a pneumatic pump, feed air into the water and froth up the solution until oxygen is saturated.

### Calibration procedure



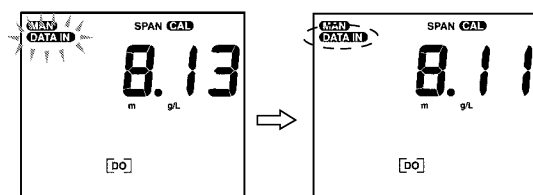
1. Wash the sensor twice or three times and immerse the sensor (the A side for the U-23 model) in the span calibration solution.
2. After the zero calibration of the Dissolved-Oxygen (DO) sensor, press the **CAL** key to make sure that the instrument is in the Manual Span Calibration mode.  
**MAN**, **SPAN** and **CAL** light up.
3. After the display has stabilized, use the **UP/DOWN** (**▲ ▼**) keys to set the amount of saturated dissolved oxygen in water at the temperature.



The temperature setting is displayed.  
Refer to the table given on page 56 and set a value equivalent to the amount of saturated dissolved oxygen at the temperature.

4. Press the **ENT** key.

The manual span calibration is starts.



End of calibration

The measured value is displayed during calibration, and **DATA IN** blinks until the indicated value stabilizes. When the indicated value has stabilized, **DATA IN** lights up and the calibration finishes.

With **DATA IN** is blinking

To stop calibrating the sensor .... Press the **CAL** key.

To establish the calibration ..... Press the **ENT** key.

5. Press the **MEAS** key to return to the Measurement mode.

#### Note

- When the **SET** and **CAL** keys are pressed during the manual Dissolved-Oxygen (DO) calibration mode, the calibration data for the dissolved-oxygen (DO) sensor can be deleted.

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**Amounts of saturated dissolved oxygen in water at various temperatures (salinity=0.0%)**

**JIS K0101**

Temp. (°C)	DO (mg/L)	Temp. (°C)	DO (mg/L)	Temp. (°C)	DO (mg/L)	Temp. (°C)	DO (mg/L)
0	14.16						
1	13.77	11	10.67	21	8.68	31	7.42
2	13.40	12	10.43	22	8.53	32	7.32
3	13.04	13	10.20	23	8.39	33	7.22
4	12.70	14	9.97	24	8.25	34	7.13
5	12.37	15	9.76	25	8.11	35	7.04
6	12.06	16	9.56	26	7.99	36	6.94
7	11.75	17	9.37	27	7.87	37	6.86
8	11.47	18	9.18	28	7.75	38	6.76
9	11.19	19	9.01	29	7.64	39	6.68
10	10.92	20	8.84	30	7.53	40	6.59

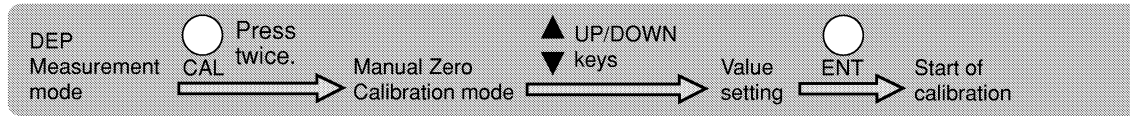
**ISO5814**

Temp. (°C)	DO (mg/L)	Temp. (°C)	DO (mg/L)	Temp. (°C)	DO (mg/L)
0	14.62				
1	14.22	11	11.03	21	8.91
2	13.83	12	10.78	22	8.74
3	13.46	13	10.54	23	8.58
4	13.11	14	10.31	24	8.42
5	12.77	15	10.08	25	8.26
6	12.45	16	9.87	26	8.11
7	12.45	17	9.66	27	7.97
8	11.84	18	9.47	28	7.83
9	11.56	19	9.28	29	7.69
10	11.29	20	9.09	30	7.56

AUTO calibration is based on the JIS tables. When you need the measured data based on ISO, calibration should be done according to the procedure of span calibration.

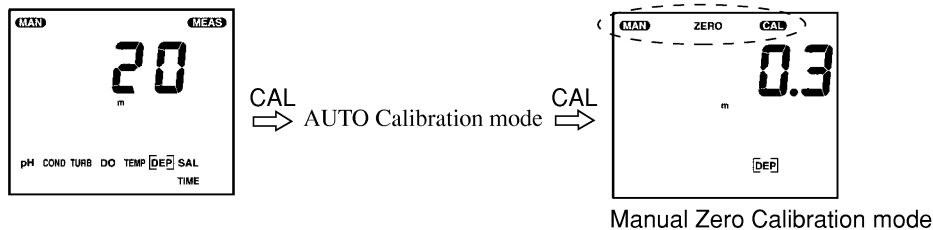
## 5.5 Water depth (DEP) calibration

### 5.5.1 Zero calibration



1. Immerse the sensor in the sample water for approximately 30 minutes so that sensor probe and sample temperatures become the same.
2. Press the **CAL** key twice in the Water Depth (DEP) Measurement mode.

When the instrument enters the Manual Zero Calibration mode, **MAN**, **ZERO** and **CAL** light up.

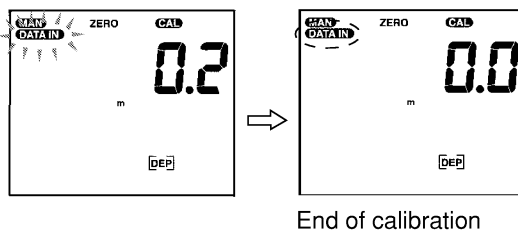


#### Important

- Sensor probe should be immersed to the depth where the battery cover comes level with the surface. And the level is used as 0 m in depth.

3. Use the **UP/DOWN** (**▲ ▼**) keys to set the value to 0.0.
4. Press the **ENT** key.

The manual zero calibration is starts.



End of calibration

The measured value is displayed during calibration, and **DATA IN** blinks until the indicated value stabilizes. When the indicated value has stabilized, **DATA IN** lights up and the calibration finishes.

With **DATA IN** is blinking

To stop calibrating the sensor .... Press the **CAL** key.

To establish the calibration ..... Press the **ENT** key.

#### Important

- Since the water depth (DEP) sensor depends greatly on temperature, calibrate the sensor at the same temperature as the sample for more accurate measurement.
- Use the AUTO Calibration mode because calibration error becomes large when using in a place with flow velocity or where it is shallow.

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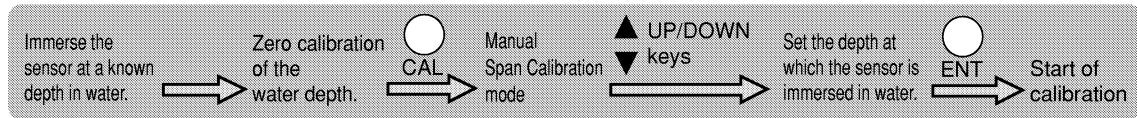
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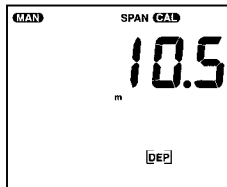
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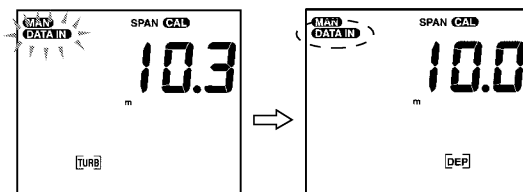
## 5.5.2 Span calibration



1. Immerse the sensor at a known depth in water. (Set the depth of the lid for memory backup battery as the depth setting.)
2. After the zero calibration of the water depth (DEP) sensor, press the **CAL** key to make sure that the instrument is in the Manual Span Calibration mode.  
**MAN**, **SPAN** and **CAL** light up.
3. Use the **UP/DOWN** (**▲ ▼**) keys to set the depth at which the sensor is immersed in water.



4. Press the **ENT** key.  
The manual span calibration is starts.



End of calibration

The measured value is displayed during calibration, and **DATA IN** blinks until the indicated value stabilizes. When the indicated value has stabilized, **DATA IN** lights up and the calibration finishes.

With **DATA IN** is blinking

To stop calibrating the sensor .... Press the **CAL** key.

To establish the calibration ..... Press the **ENT** key.

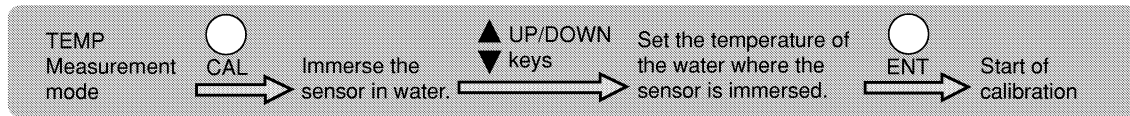
5. Press the **MEAS** key to return to the Measurement mode.

### ● (Note) ●

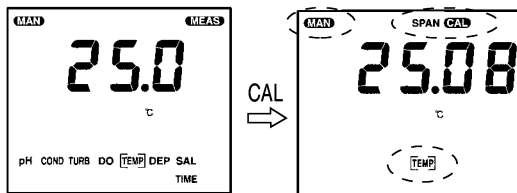
- When the **SET** and **CAL** keys are pressed during the manual Water depth (DEP) Calibration mode, the calibration data for the water depth (DEP) sensor can be deleted.



## 5.6 Temperature (TEMP) calibration

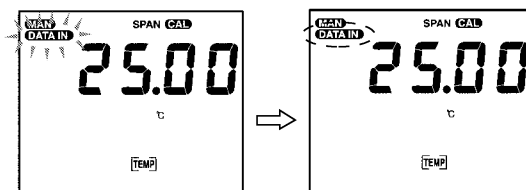


1. Press the **CAL** key in the Temperature (TEMP) Measurement mode.  
Select the manual calibration mode.



2. Immerse the sensor in water at a known temperature.
3. Use the **UP/DOWN** ( $\blacktriangle$   $\blacktriangledown$ ) keys to set the temperature of the water where the sensor is immersed as a calibration value.
4. Press the **ENT** key.

The manual calibration is starts.



End of calibration

The measured value is displayed during calibration, and **DATA IN** blinks until the indicated value stabilizes. When the indicated value has stabilized, **DATA IN** lights up and the calibration finishes.

With DATA IN is blinking

To stop calibrating the sensor .... Press the CAL key.

To establish the calibration ..... Press the ENT key.

5. Press the **MEAS** key to return to the Measurement mode.

### Note

- When the SET and CAL keys are pressed during the manual Temperature (TEMP) calibration mode, the calibration data for the temperature (TEMP) sensor can be deleted.

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## 5.7 Manual ion calibration (U-23 model)

It is necessary to prepare a zero calibration solution and a span calibration solution according to the ion sensor to be calibrated. When the supplied standard ion sensors ( $\text{Cl}^-$ ,  $\text{NO}_3^-$ , and  $\text{Ca}^{2+}$ ) are used, the supplied ion standard solution can be used in common. When other sensors are used, it is necessary to set the ion valency first.

(☞ 6.7 Changing the ion valency setting, page 74)

### 5.7.1 Preparation of calibration solution

#### For standard ion sensors

To prepare a zero calibration solution, dilute the supplied ion standard solution (#130) by a factor of 10 with distilled water. The supplied ion standard solution (#130) is used without dilution as a span calibration solution. The supplied ion standard solution (#130) is used without dilution as a span calibration solution. The zero and span calibration values for the individual ion sensors are as follows:

Meter indication	ION	Zero calibration value	Span calibration value
ION1	$\text{Cl}^-$	3.55 mg/L	35.5 mg/L
	Chloride	(0.1 mmol/L)	(1 mmol/L)
ION2	$\text{NO}_3^-$	3.10 mg/L	31.0 mg/L
	Nitric acid	(50 $\mu\text{mol/L}$ )	(0.5 mmol/L)
ION3	$\text{Ca}^{2+}$	2.01 mg/L	20.1 mg/L
	Calcium	(50 $\mu\text{mol/L}$ )	(0.5 mmol/L)

#### For optional ion sensors

When calibrating any optional sensor, prepare a 0.1 mol/L standard solution first. Then dilute the standard solution to prepare a zero and a span calibration solution.

##### Preparing a 0.1 mol/L standard solution

Weigh out the individual reagents listed below for each ion type and dissolve each reagent in distilled water to obtain one liter of solution.

Ion type	Ion valency	Reagent (Special grade, commercial)	Mass	Concentration (mg/L)
Fluoride $\text{F}^-$	-1	Potassium fluoride	5.81 g	1900 mg/L
Potassium $\text{K}^+$	+1	Potassium chloride	7.46 g	3910 mg/L
Ammonia $\text{NH}_3$	-1	Ammonium chloride	5.35 g	1800 mg/L

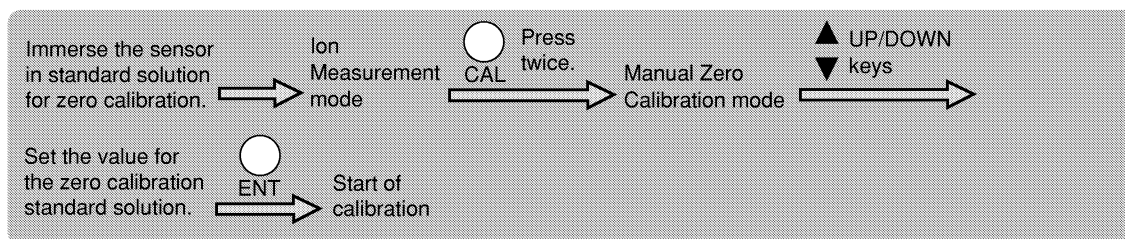
##### Preparing a calibration solution

To prepare a zero calibration solution and a span calibration solution, dilute the 0.1 mol/L standard solution for each ion type by a factor of 1000 and 100, respectively.

Ion type	Zero calibration solution	Span calibration solution
Fluoride $\text{F}^-$	1.9 mg/L (0.1 mmol/L)	19 mg/L (1 mmol/L)
Potassium $\text{K}^+$	3.9 mg/L (0.1 mmol/L)	39 mg/L (1 mmol/L)
Ammonia $\text{NH}_3$	1.8 mg/L (0.1 mmol/L) + Sodium hydroxide*	18 mg/L (1 mmol/L) + Sodium hydroxide*

\* To prepare a standard solution for the ammonia ion sensor, place sodium hydroxide (0.4 g per 100 mL) into a standard solution for ammonium chloride directly before calibrating the ion sensor. A standard solution with sodium hydroxide changes with time because all of the ammonia content exists as ammonia gas. It is important to use the solution immediately.

## 5.7.2 Zero calibration



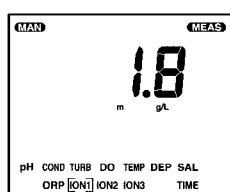
1. Wash the sensor with distilled water a few times. Then pour a zero calibration solution into the calibration beaker and immerse the sensor (the B side) into the solution.

### Important

- Error messages are not displayed for ion sensor zero and span calibration. Immerse the sensor in the calibration solution and check the measured reading against the reference value before proceeding.

2. Select the measurement mode for each measurement item (ION1, 2, and 3) and press the **CAL** key twice.

When the instrument enters the Manual Zero Calibration mode, **MAN**, **ZERO** and **CAL** light up.

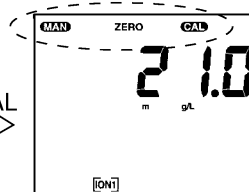


CAL



AUTO Calibration mode

CAL

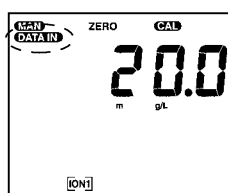
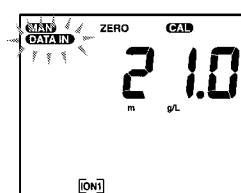


Manual Zero Calibration mode

3. Use the **UP/DOWN** ( $\blacktriangle$   $\blacktriangledown$ ) keys to set the value for the zero calibration standard solution.

4. Press the **ENT** key.

The manual zero calibration is starts.



End of calibration

The measured value is displayed during calibration, and **DATA IN** blinks until the indicated value stabilizes. When the indicated value has stabilized, **DATA IN** lights up and the calibration finishes.

With DATA IN is blinking

To stop calibrating the sensor .... Press the CAL key.

To establish the calibration ..... Press the ENT key.

### Important

- For standard ion sensors, the common zero calibration solution is used. It is necessary to calibrate each of these ion sensors in the solution by performing the above procedure.
- For optional sensors, it is necessary to calibrate each of these ion sensors in the zero calibration solution for each ion sensor.

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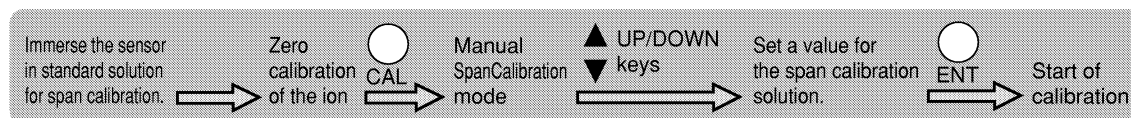
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## 5.7.3 Span calibration

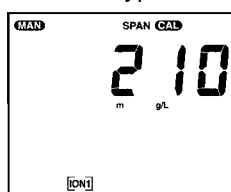


1. Pour the span calibration solution into the calibration beaker. Then wash the sensor with distilled water a few times and immerse the sensor (the B side) into the solution.

### Important

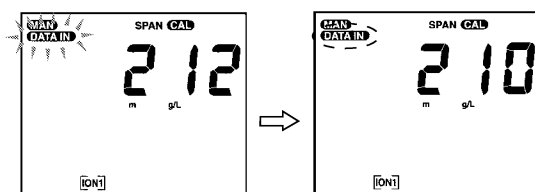
- Error messages are not displayed for ion sensor zero and span calibration. Immerse the sensor in the calibration solution and check the measured reading against the reference value before proceeding.

2. After the zero calibration of the ion sensor, press the **CAL** key to make sure that the instrument is in the Manual Span Calibration mode.  
**MAN**, **SPAN** and **CAL** light up.
3. Use the **UP/DOWN** (**▲ ▼**) keys to set a value for the span calibration solution according to the ion type.



4. Press the **ENT** key.

The manual span calibration is starts.



End of calibration

The measured value is displayed during calibration, and **DATA IN** blinks until the indicated value stabilizes. When the indicated value has stabilized, **DATA IN** lights up and the calibration finishes.

With DATA IN is blinking

To stop calibrating the sensor .... Press the CAL key.

To establish the calibration ..... Press the ENT key.

5. Press the **MEAS** key to return to the Measurement mode.

### Important

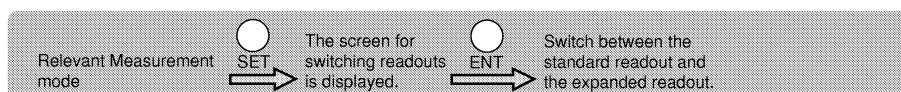
- For standard ion sensors, the common span calibration solution is used. It is necessary to calibrate each of these ion sensors in the solution by performing the above procedure.
- For optional sensors, it is necessary to calibrate each of these ion sensors in the span calibration solution for each ion sensor.

### Note

- When the SET and CAL keys are pressed during the relevant manual Ion calibration mode, the calibration data for the relevant ion sensor can be deleted.

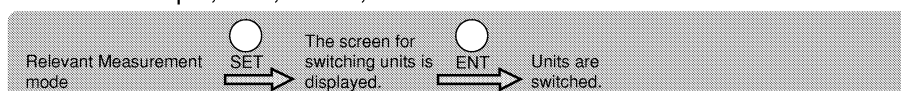
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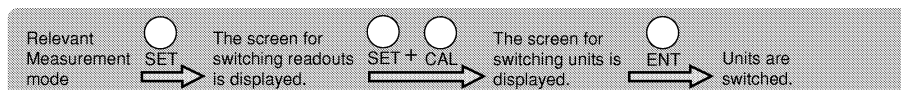


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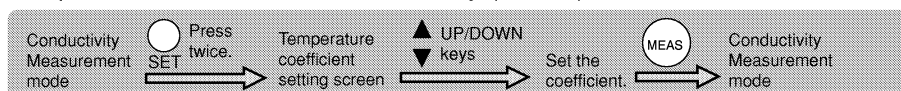
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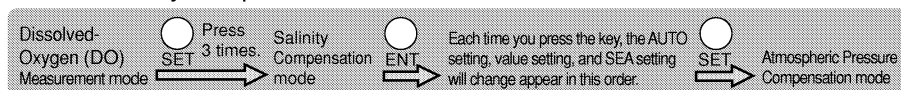


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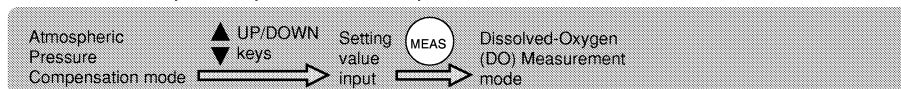


## 6.4 Dissolved-Oxygen (DO) environmental influence compensation ..... 70

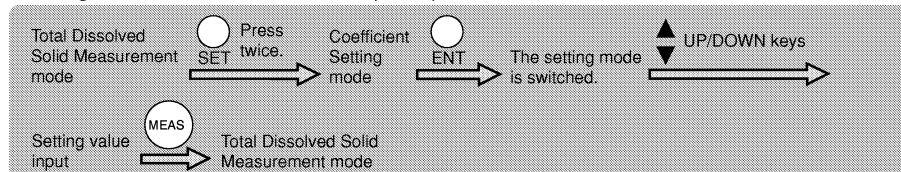
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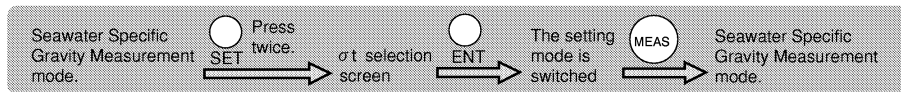
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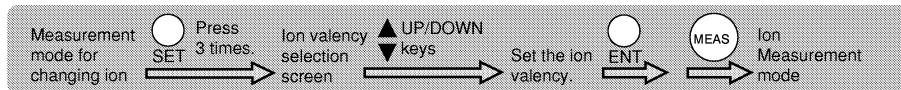
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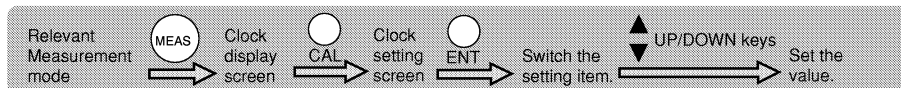
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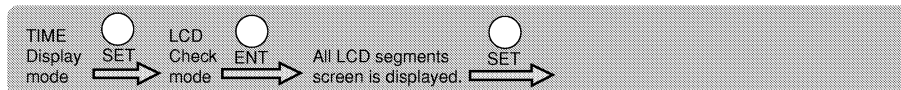
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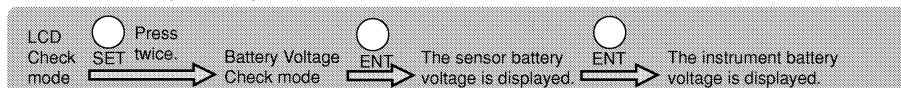
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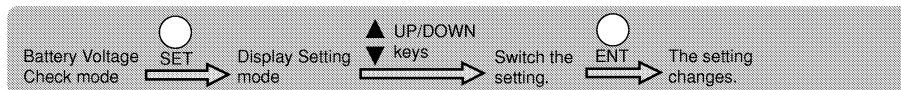
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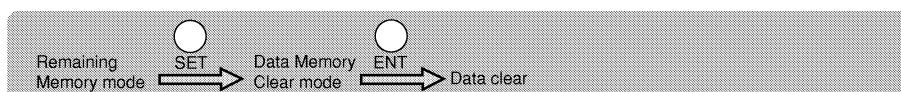
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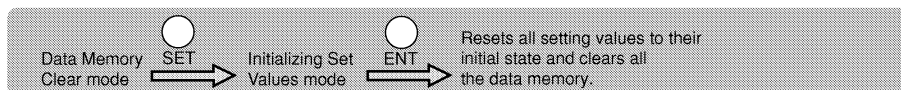
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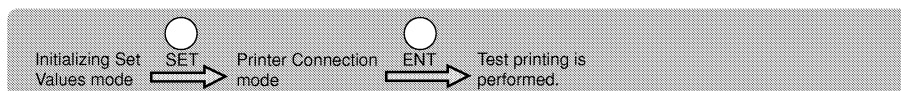
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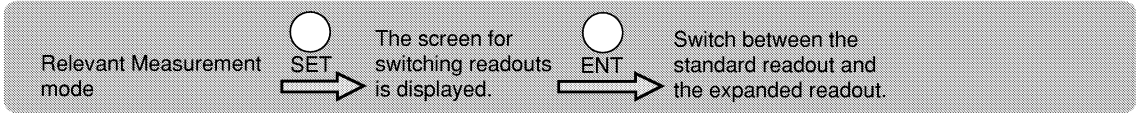


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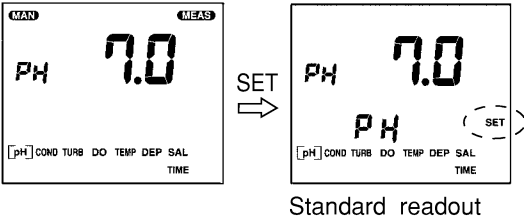


# 6.1 Switching to Expanded readout (High-accuracy display)

With the exception of oxidation-reduction potential (ORP), it is possible to switch between the Standard readout and the Expanded readout for the measurement value.

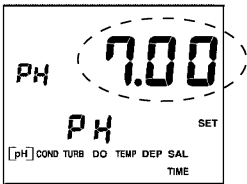


1. Press the **SET** key in the relevant Measurement mode.  
The screen for switching readouts is displayed.



Standard readout

2. Press the **ENT** key.  
The screen can be switched between the standard readout and the expanded readout (High-accuracy display).



Expanded readout (High-accuracy display)

**Note**

- Switch readouts for each measurement items.
- Use the manual 2-point calibration (zero and span) when high accuracy is required for expanded readout (High-accuracy display).
- The expanded readout mode is automatically activated when the manual 2-point calibration mode is chosen.

3. Press the **MEAS** key to return to the Measurement mode.

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## 6.2 Switching measurement units

It is possible to switch between measurement units.

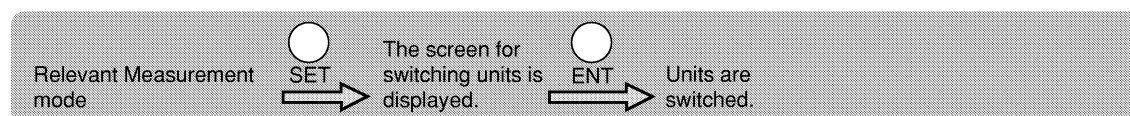
The units which can be switched are as follows:

pH ..... pH or mV  
 Conductivity (COND) ..... S/m or mS/cm  
 Water depth (DEP) ..... m or ft  
 Ion concentration (ION) ..... g/L or mol/L  
 Turbidity (TURB) ..... NTU or mg/L  
 Dissolved Oxygen (DO) ..... mg/L or % (Oxygen saturation ratio)

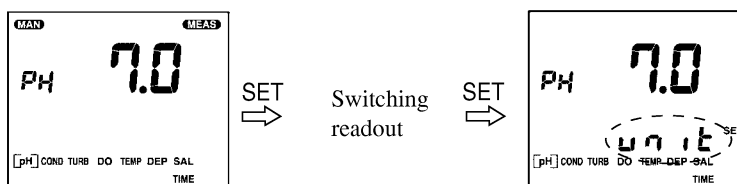
### Note

- When the measurement unit for ion is switched, the calibration value returns to the initial value.

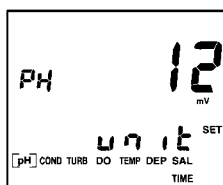
### In the case of pH, ION, TURB, DO



- Press the **SET** key twice in the relevant Measurement mode.  
 Confirm that **unit** is displayed on the screen for switching units.



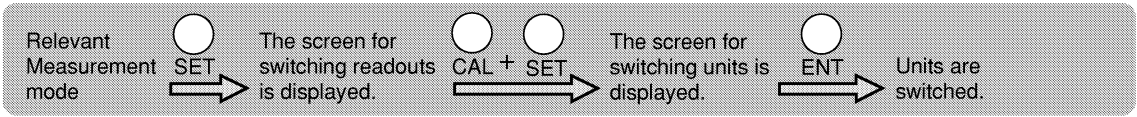
- Press the **ENT** key.  
 Units are switched.



- Press the **MEAS** key to return to the Measurement mode.



In the case of COND and DEP



1. Press the **SET** key in the Relevant Measurement mode.  
The screen for switching readout is displayed.
2. Press the **SET** key while holding down the **CAL** key.  
Confirm that **u n i t** is displayed on the screen for switching units.
3. Press the **ENT** key.  
Units are switched.
4. Press the **MEAS** key to return to the Measurement mode.

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### Measurement range

Measurement item		Measurement range		Measurement units
		Expanded	Standard	
pH		0.00 to 14.00	0.0 to 14.0	pH
		—	–1999 to 1999	mV in pH measurement
Conductivity (COND) Range 1		0.90 to 9.99	0.9 to 9.9	S/m
		9.0 to 99.9	9 to 99	mS/cm
Range 2		0.090 to 0.999	0.09 to 0.99	S/m
		0.90 to 9.99	0.9 to 9.9	mS/cm
Range 3		0.0 to 99.9	0 to 99	mS/m
		0.000 to 0.999	0.00 to 0.99	mS/cm
Turbidity (TURB) *1		0.0 to 800.0	0 to 800	NTU (nephelometric turbidity units) or mg/L
Dissolved-oxygen (DO)		0.00 to 19.99	0.0 to 19.9	mg/L
		0.0 to 199.9	0 to 199	%
Temperature (TEMP)		0.00 to 55.00	0.0 to 55.0	°C
Water depth (DEP)		0.0 to 100.0	0 to 100	m
		0.0 to 330.0	0 to 330	ft
Salinity (SAL)		0.00 to 4.00	0.0 to 4.0	‰
Total dissolved solids (TDS) *2	Range 1	5.5 to 65.0	5 to 65	g/L
	Range 2	0.55 to 6.50	0.5 to 6.5	g/L
	Range 3	0.000 to 0.650	0.00 to 0.65	g/L
Seawater specific gravity ( σ <sub>t</sub> )		0.0 to 50.0	0 to 50	–
Oxygen-reduction potential (ORP)		—	–1999 to 1999	mV
Ions 1, 2, and 3	Range 1	0.100 to 0.999	0.10 to 0.99	g/L, mg/L, μg/L
		0.100 to 0.999	0.10 to 0.99	mol/L, mmol/L, μmol/L
	Range 2	1.00 to 9.99	1.0 to 9.9	g/L, mg/L, μg/L
		1.00 to 9.99	1.0 to 9.9	mol/L, mmol/L, μmol/L
	Range 3	10.0 to 99.9	10 to 99	g/L, mg/L, μg/L
		10.0 to 99.9	10 to 99	mol/L, mmol/L, μmol/L

\*1: Depending on the concentration range, the minimum turbidity is displayed as follows:

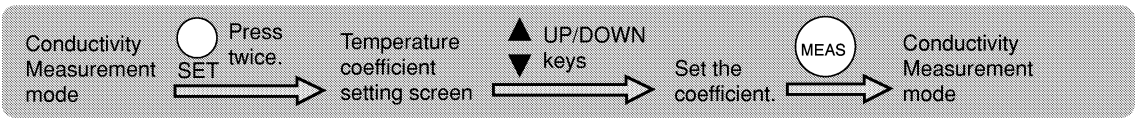
0 to 100 NTU ... 1 NTU for standard readout, 0.1 NTU for expanded readout.

100 to 800 NTU ... 10 NTU for standard readout, 1 NTU for expanded readout.

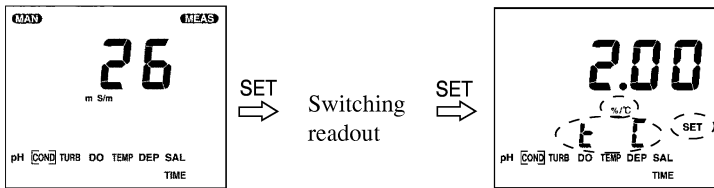
\*2: The TDS range depends on the TDS factor settings. (Above ranges are given for a TDS coefficient of 0.65.)

## 6.3 Temperature conversion for conductivity (COND)

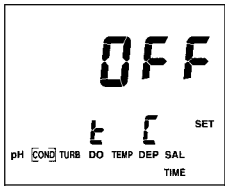
Sample conductivity (COND) varies with temperature, and this instrument uses a temperature conversion coefficient to automatically standardize the conductivity (COND) to the value at 25 °C. The initial setting value is 2 %/°C, which is the generally used value.



1. Press the **SET** key twice in the Conductivity (COND) Measurement mode.  
The screen for setting temperature coefficients is displayed.



2. Use the **UP/DOWN** (▲ ▼) keys to set the coefficient.  
The setting range is 0.00 to 3.00 %/°C.



- With the ENT key, the temperature conversion is switched between ON and OFF.
3. Press the **MEAS** key.  
The instrument returns to the Conductivity (COND) Measurement mode.

### Note

- For temperature coefficients, refer to *Reference data*, page 102 to 103.

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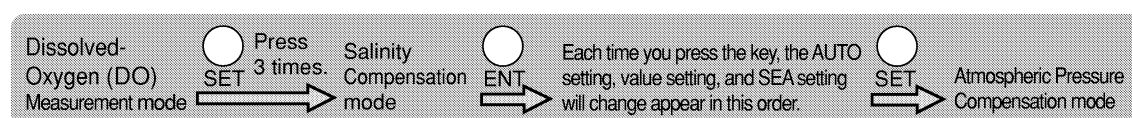
## 6.4 Dissolved-Oxygen (DO) environmental influence compensation

### 6.4.1 Salinity compensation

The indicated dissolved oxygen (DO) value can go over the actual value if salinity compensation isn't added because of the increase in salinity in the sample. To obtain a correct measured value for dissolved oxygen (DO) in the sample containing salinity, therefore, salinity compensation is needed. The following modes are available for calculation of salinity compensation.

AUTO..... Salinity compensation is performed automatically with salinity converted from a measured value for conductivity.

SEA ..... Compensation value appropriate for normal seawater is used.



#### 1. Press the **SET** key 3 times in the Dissolved-Oxygen (DO) Measurement mode.

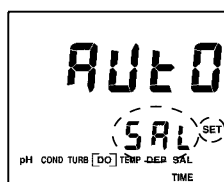
The salinity compensation mode currently set is displayed.

#### Important

- If you do not change the salinity compensation mode currently set, press the MEAS key to return to the Dissolved-Oxygen (DO) Measurement mode or press the SET key to select the Pressure Compensation mode.

#### 2. Press the **ENT** key.

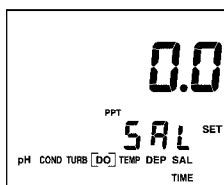
The following screens are displayed in sequence each time the ENT key is pressed: AUTO setting, value setting, SEA setting and AUTO setting.



#### 3. From the screen on which the value is displayed, use the **UP/DOWN** (▲ ▼) keys to enter the setting value if the salinity is known.

For AUTO and SEA setting, this step need not be performed.

The setting range is 0.0 to 40.0 PPT (parts per thousand).

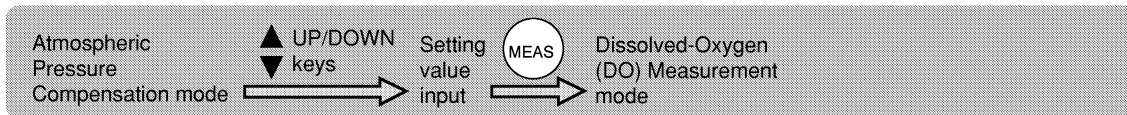


#### 4. When the **SET** key is pressed, setting will be completed and the instrument will enter the Pressure Compensation mode.

#### 5. Press the **MEAS** key to return to the Dissolved-Oxygen (DO) Measurement mode.

## 6.4.2 Atmospheric pressure compensation

Differences in the atmospheric pressure of the measurement location influence the Dissolved-Oxygen (DO) measurement. By setting (input) the actual atmospheric pressure of the measurement location into the instrument, it is possible to standardize the measured Dissolved-Oxygen (DO) value to a value at the standard atmospheric pressure (1013 hPa).

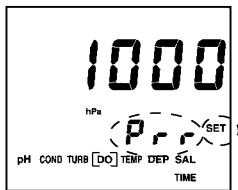


1. When the **SET** key is pressed on the salinity compensation screen, setting will be completed and the instrument will enter the Pressure Compensation mode.

### Important

- If you do not change the Pressure Compensation mode currently set, press the MEAS key to enter the Dissolved-Oxygen (DO) Measurement mode.

2. Use the **UP/DOWN** (**▲ ▼**) keys to input a setting value.  
The setting range is 100 to 1999 hPa.



3. When the **MEAS** key is pressed, setting will be completed and the instrument will enter the Dissolved-Oxygen (DO) Measurement mode.

**Relation between height (m) and atmospheric pressure (hPa)**

Height (m)	0	200	400	600	800	1000	1200	1400	1600	1800	2000	3000	3400
Pressure (hPa)	1013	990	966	943	921	899	877	856	835	815	795	701	666

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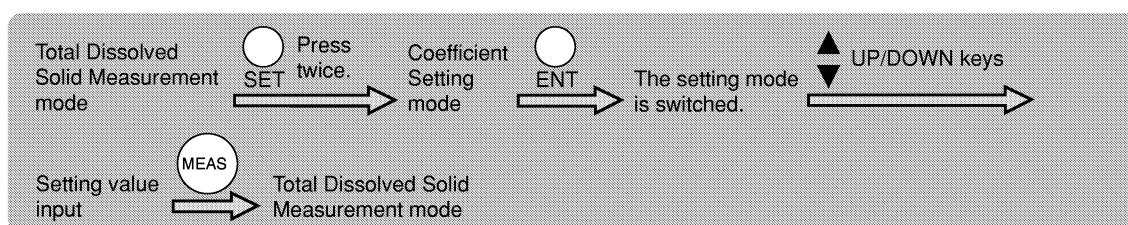
## 6.5 Setting a total dissolved solid (TDS) coefficient

The total dissolved solid amount (TDS) is a converted value obtained by multiplying the conductivity (COND) value by a known coefficient. Based on a conversion for KCl and  $\text{CaCO}_3$  solutions, the coefficient initially set for the instrument depends on the conductivity (COND) value as shown below.

Conductivity (COND) (S/m)	Conversion coefficient
< 0.05	0.65
0.05 to 0.5	0.64
0.5 to 1	0.63
1 to 3	0.62
3 to 5	0.61
> 5	0.60

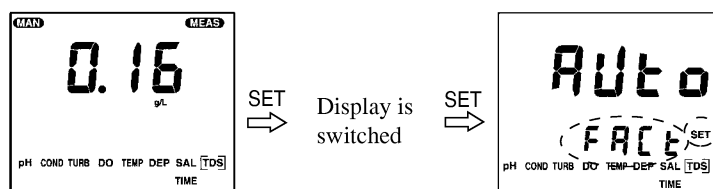
AUTO ..... Used to automatically calculate the total dissolved solid (TDS) amount with an initially set coefficient.

Setting value input ..... Used to determine the total dissolved solid (TDS) amount by setting any conversion coefficient irrespective of the conductivity (COND) value.



1. Press the **SET** key twice in the Total Dissolved Solid (TDS) Measurement mode.

The Coefficient Setting mode currently set is displayed.

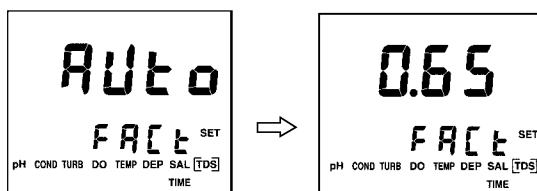


### Important

- If you do not change the coefficient currently set, press the MEAS key to enter the Total Dissolved Solid (TDS) Measurement mode.

2. Press the **ENT** key.

The setting mode changes (AUTO/setting value input).



3. Use the **UP/DOWN** ( $\blacktriangle$   $\blacktriangledown$ ) keys to input a setting value if required.

The setting range is 0.50 to 1.00.

4. When the **MEAS** key is pressed, setting will be completed and the instrument will enter the Total Dissolved Solid (TDS) Measurement mode.

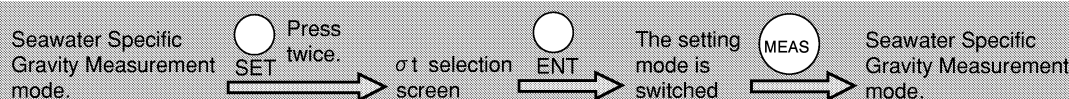
## 6.6 Displaying seawater specific gravity ( $\sigma_0$ , $\sigma_{15}$ )

The specific gravity of seawater varies with temperature. By converting the measured value based on the value for a reference temperature, it is possible to compare sample measurement values at different temperatures.

$\sigma_t$  ..... Specific gravity of seawater at the measurement temperature.

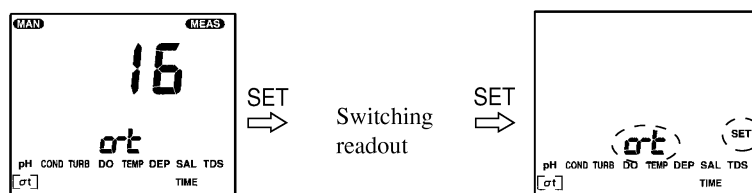
$\sigma_0$  ..... Seawater specific gravity at 0 °C.

$\sigma_{15}$  ..... Seawater specific gravity at 15 °C.



1. Press the **SET** key twice in the Seawater Specific Gravity (  $\sigma_t$  ) Measurement mode.

Seawater specific gravity (  $\sigma_t$  ) selection screen is displayed.



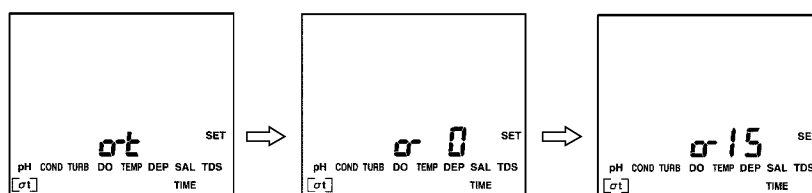
### Important

- If you do not change the specific gravity currently set, press the **MEAS** key to enter the Seawater Specific gravity (  $\sigma_t$  ) Measurement mode.

2. Press the **ENT** key.

The setting mode is switched.

(  $\sigma_0 \rightarrow \sigma_{15} \rightarrow \sigma_t \rightarrow \sigma_0 \dots$  )



3. When the **MEAS** key is pressed, setting will be completed and the instrument will enter the Seawater Specific Gravity (  $\sigma_t$  ) Measurement mode.

### Note

- See page 104 for more about seawater specific gravity.

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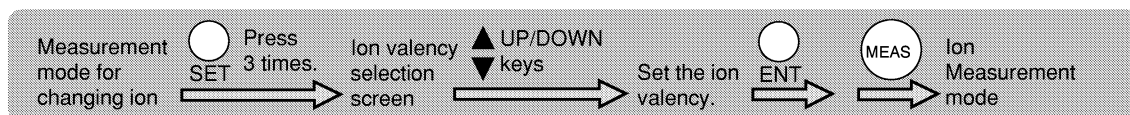
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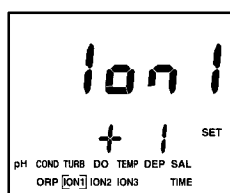
## 6.7 Changing the ion valency setting (U-23 model)

When you use the standard sensors ( $\text{Cl}^-$ ,  $\text{NO}_3^-$  and  $\text{Ca}^{2+}$ ), the ion valency has been already set in the initial settings, and no changes are required.

When other sensors than the standard ones are used, the ion valency must be set.



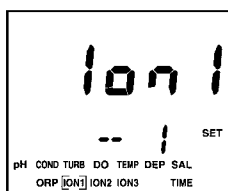
1. Press the **SET** key 3 times in the Ion Measurement mode for the ion to be changed.  
Ion valency selection screen is displayed.



### Important

- If you do not change the ion valency currently set, press the MEAS key to enter the Ion Measurement mode.

2. Use the **UP/DOWN** ( $\blacktriangle$   $\blacktriangledown$ ) keys to set the ion valency and press the **ENT** key.



UP ( $\blacktriangle$ ) : -2  $\rightarrow$  -1  $\rightarrow$  +1  $\rightarrow$  +2

DOWN ( $\blacktriangledown$ ) : -2  $\leftarrow$  -1  $\leftarrow$  +1  $\leftarrow$  +2

### Important

- The calibration data is cleared if the ion valency value is changed.

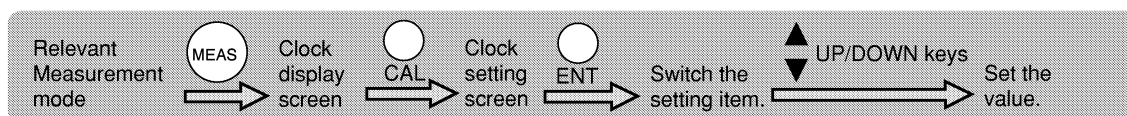
3. When the **MEAS** key is pressed, the setting will be completed and the instrument will enter the Ion Measurement mode.

### Note

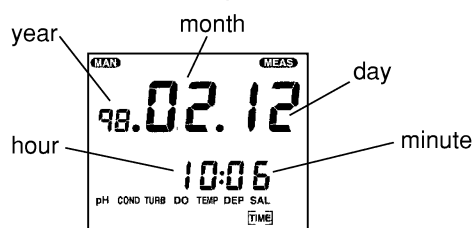
- For the ion valency, refer to page 110.



## 6.8 Setting the clock

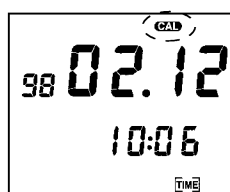


1. Use the **MEAS** key in the measurement mode to switch to the clock display screen.



2. Press the **CAL** key.

**CAL** light up and clock setting screen is displayed.



3. Press the **ENT** key to switch the measuring item.

(year → month → day → hour → minute → year ...). The setting item will blink.



4. Use the **UP/DOWN** (▲ ▼) keys to set the value.

5. Press **SET** key to confirm the setting.

### Note

- When the **MEAS** key is pressed, the instrument will return to the clock display.

### Important

- When the **MEAS** key is pressed without pressing the **SET** key and the clock display is displayed again, settings are not changed.

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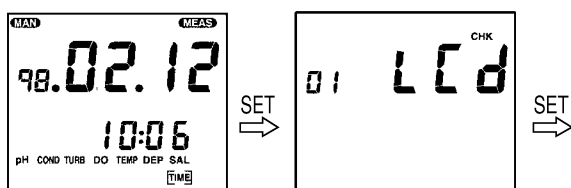
## 6.9 Key lock setting

If you press the POWER key while pressing the UP (▲) key when the power is off, the instrument is then turned ON with the key locked and the key lock function works.

With the key locked, only the POWER and MEAS keys can be used and [LOCK] is displayed on the screen. To release this function, turn the instrument OFF first and then ON again.

## 6.10 Check mode

When the SET key is pressed in the measurement mode from the screen where “year, month, day and time” are displayed, the instrument performs self-diagnosis check.



Each time the SET key is pressed, the check mode item is switched sequentially.

### Check mode items

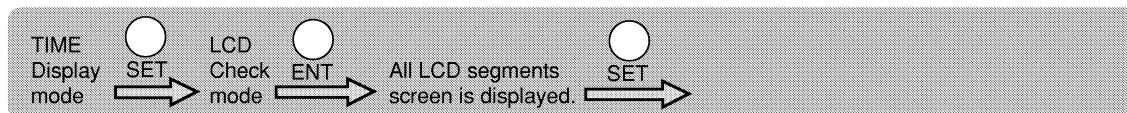
Item	Designation		Page
1	LCD check	Checks if all LCD segments will be displayed.	77
2	Battery voltage check	Performs a simple battery voltage check for the instrument and sensors.	78
3	Measurement item setting	Can set the measurement item to be stored.	79
4	Remaining memory	Displays the number of data that can be stored now.	80
5	Data memory clear	Clears the data memory.	81
6	Initializing set values	Initializes all memory settings.	82
7	Printer connection, test print	Performs a test print.	84

### Note

- In the check mode, it is possible to return to the Measurement mode by pressing the MEAS key.

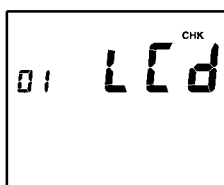
## 6.10.1 LCD check

All LCD segments are displayed.

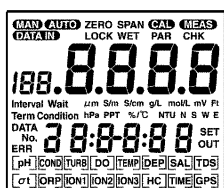


1. Press the **SET** key in the Clock Display mode.

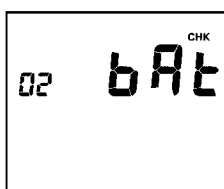
LCD check mode screen is displayed.



2. Press the **ENT** key.
3. Check to see if all LCD segments are displayed.



4. When the **SET** key is pressed, the instrument goes to the battery voltage check.



### Note

- When the MEAS key is pressed, the instrument returns to the Clock Display mode.

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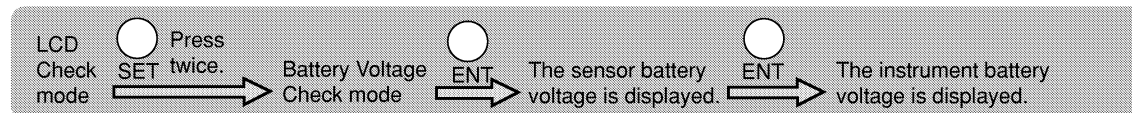
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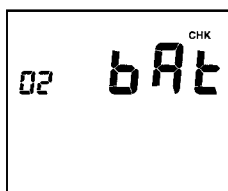
## 6.10.2 Battery voltage check

The battery voltage in use is displayed.



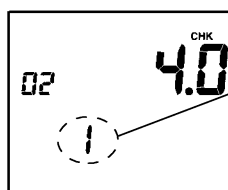
1. Press the **SET** key twice in the LCD Check mode.

Battery Voltage Check mode screen is displayed.



2. Press the **ENT** key.

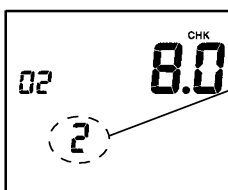
The sensor battery voltage is displayed.



1: Sensor battery voltage  
Criteria  
3.0 to 5.0 V : Normal  
Less than 3.0 V: Replace the battery.  
(Error No. 2 will blink.)

3. Press the **ENT** key.

The instrument battery voltage is displayed.



2: Instrument battery voltage  
Criteria  
5.5 to 11.0 V : Normal  
Less than 5.5 V: Replace the battery.  
(Error No.3 will blink.)

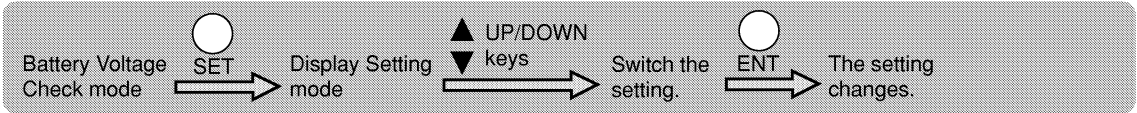
4. When the **SET** key is pressed, the instrument goes to the measurement item setting.

### ● Note ●

- When the MEAS key is pressed, the instrument returns to the Clock Display mode.

### 6.10.3 Measurement item setting

Measuring items can be set.



1. Press the **SET** key in the Battery Voltage Check mode.  
Display setting mode screen is displayed.
2. Use the **UP/DOWN** (**▲ ▼**) keys to switch the measurement item.  
The selected item blinks.
3. Press the **ENT** key to switch between [set/ not set] for the blinking item.  
An item for which “set” is selected is indicated with [ **SET** ].

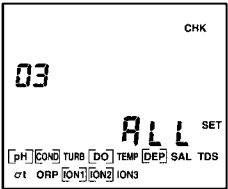
● **Note** ●

- If the temperature is “not set” data for each component is not temperature-compensated and is displayed as data at 25 °C.

4. When the **SET** key is pressed, the instrument goes to the remaining memory display.

● **Note** ●

- When the MEAS key is pressed, the instrument returns to the Clock Display mode.



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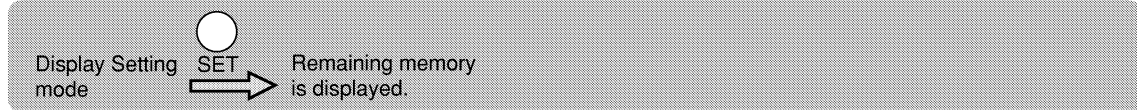
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## 6.10.4 Remaining memory

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The number of data that can be stored can be displayed.



Press the **SET** key in the Display Setting mode.

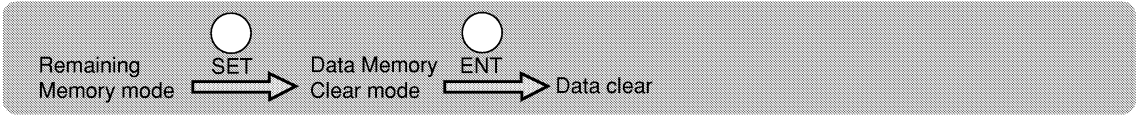
Remaining memory is displayed.

### ● Note ●

- When the **SET** key is pressed, the instrument goes to the Data Memory Clear mode.
- When the **MEAS** key is pressed, the instrument returns to the Clock Display mode.

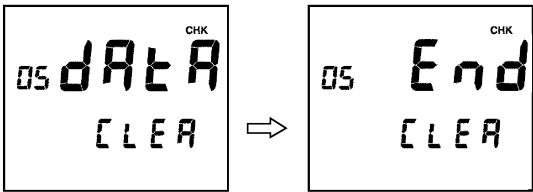
### 6.10.5 Data memory clear

All the data memory is cleared.



1. Press the **SET** key in the Remaining Memory mode.  
Data memory clear mode screen is displayed.

2. Press the **ENT** key.  
The data is cleared.



3. When the **SET** key is pressed, the instrument goes to the Memory Initialization mode.

**Note**

- When the MEAS key is pressed, the instrument returns to the Clock Display mode.

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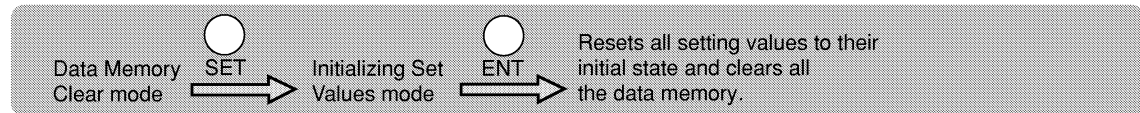
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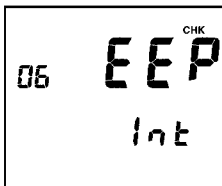
## 6.10.6 Initializing set values

All setting values are reset to their initial state.



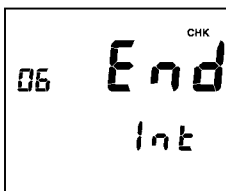
1. Press the **SET** key in the Data Memory Clear mode.

Initializing Set Values mode screen is displayed.



2. Press the **ENT** key.

All setting values are reset to their initial state.



3. When the **SET** key is pressed, the instrument goes to the Printer Connection mode.

### ● Note ●

- When the MEAS key is pressed, the instrument return to the Clock Display mode.
- Data stored in the memory remains.



## Initial setting

Item	Description	Initial value
Common	Display setting	Standard
	Data storage	Manual
pH	Unit	pH
COND	Unit	S/m
	Temperature coefficient	2.0 %/°C
DO	Salinity setting	AUTO
	Atmospheric pressure setting	1013 hPa
	Unit	mg/L
TURB	Unit	NTU
DEP	Unit	m
TDS	Coefficient	AUTO
$\sigma_t$	Unit	$\sigma_t$
ION	Unit	g/L
ION1	Ion type	-1
ION2	Ion type	-1
ION3	Ion type	+2

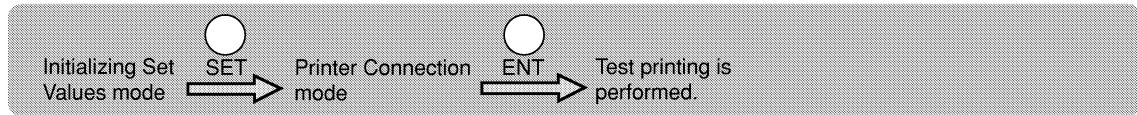
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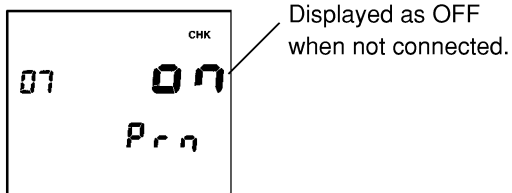
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## 6.10.7 Printer connection, test print

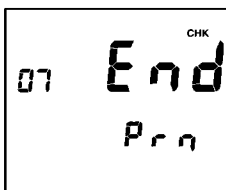
This mode only operates when the function expansion unit is connected. A test print is performed if a printer is connected.



1. Press the **SET** key in the Initializing Set Values mode.  
Printer Connection mode screen is displayed.



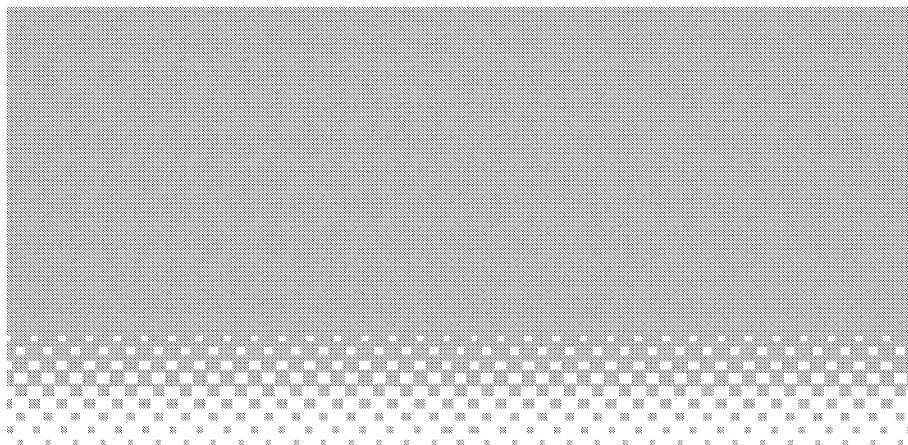
2. Press the **ENT** key to start printing.  
Normally, "End" is displayed. If an error has occurred, "Err" is displayed.



3. When the **SET** key is pressed, the instrument will return to the first LCD check mode.

### ● Note ●

- When the MEAS key is pressed, the instrument returns to the Clock Display mode.



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## 7.1 Daily maintenance

### Sensor probe

#### ● Storage

After use, clean the sensor probe in tap water and wipe off contamination. Next put distilled water into the calibration beaker to the marked line. Then attach the calibration beaker to the sensor probe and store the probe assembly in the carrying case.

Do not put water in the calibration beaker before attaching it to the ion sensor end (B side) of U-23.

For a long use

Wipe off contamination from the cable, sensor probe, and sensor before storage.



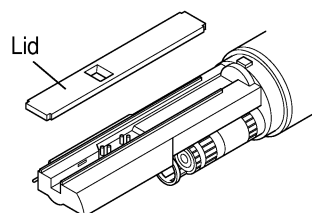
#### **Important**

- Do not put water in the calibration beaker before attaching it to the ion sensor end (B side) of U-23.

### TEMP/COND/TURB units

#### ● To remove contamination

1. Remove the lid from the cell.
2. Clean the unit in tap water. If the unit is severely contaminated, use an absorbent cotton to remove contamination.
3. Attach the lid to the cell block before storage.



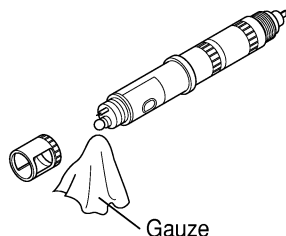
#### **Important**

- The cell has a window for turbidity measurement. Be careful to avoid damage to the window. In case of measurements, attach the lid to the cell in the correct direction.

### pH/ORP sensors

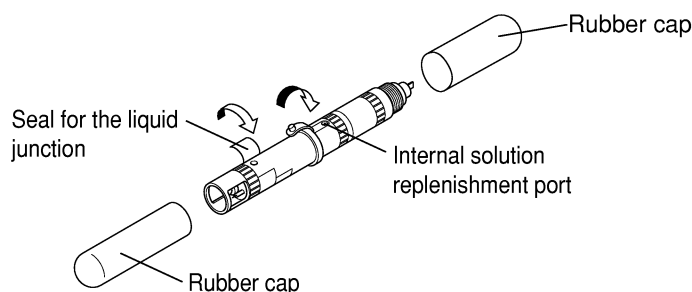
#### ● To remove contamination

Use a piece of gauze dampened with detergent and wipe off contamination.



### ● Long-term storage

Remove the sensor from the sensor probe and check the internal solution replenishment port is closed. Then, attach a seal to the liquid junction and attach the rubber caps before storage.



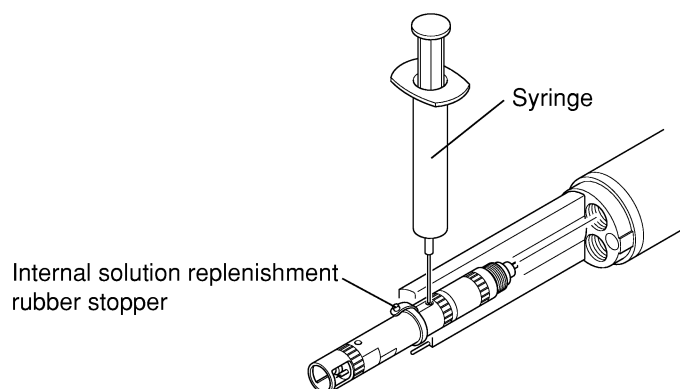
### ● Monthly maintenance

Replace the internal solution as described below:

1. Remove the sensor from the sensor probe using a sensor spanner.
2. Open the internal solution replenishment rubber stopper and remove the internal solution with a syringe.
3. Pour new internal solution (#330) to the level near rubber stopper. Be careful to avoid air bubbles from coming in the solution.

#### Important

- Shake the sensor to avoid bubbles in the internal solution from remaining at the bottom of the sensor.
4. Attach the sensor to the sensor probe.



## DO sensor

### ● To remove contamination

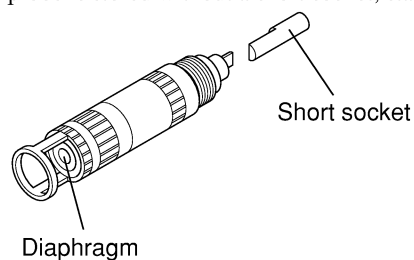
Wipe off contamination with gauze to avoid damage to the diaphragm.

### ● Long-term storage

Remove the sensor from the sensor probe using a sensor spanner. Set the supplied short socket and store the sensor in a cool, dark place.

#### Important

- If the sensor probe is stored without a short socket, stable indications may not be obtained.



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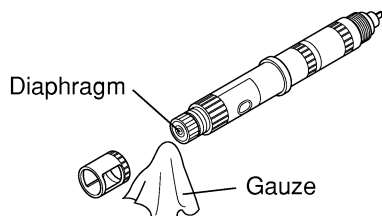
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## ION sensors (for the U-23 model only)

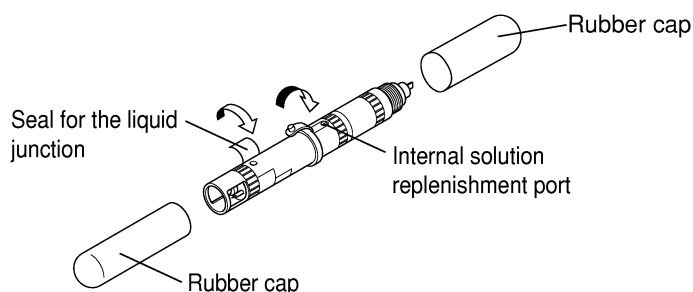
### ● To remove contamination

Use a piece of gauze dampened with water to wipe off contamination, being careful not to scratch it.



### ● Long-term storage

Use a sensor spanner to remove the sensor from the sensor probe and check the internal solution replenishment port is closed. Attach a seal for the liquid junction and attach the rubber caps to the sensor before storage.



### ● Maintenance at intervals of one week to one month

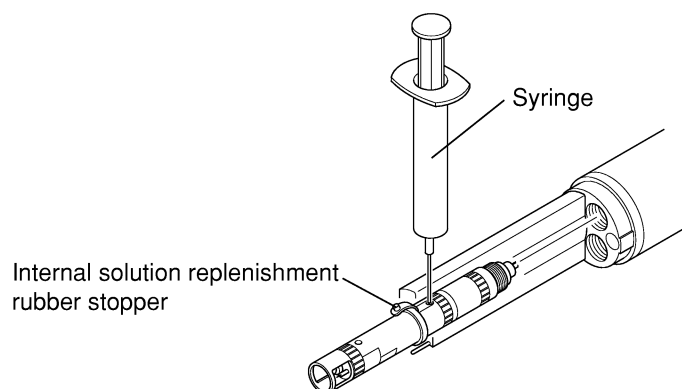
Replace the internal solution as described below:

1. Remove the sensor from the sensor probe using a sensor spanner.
2. Open the internal solution replenishment rubber stopper and remove the internal solution with a syringe.
3. Pour a new internal solution described in the sensor manual to the level near the rubber stopper.

Be careful to avoid air bubbles from coming in the solution.

#### **Important**

- Shake the sensor to avoid bubbles in the internal solution from remaining at the bottom of the sensor.
4. Attach the sensor to the sensor probe.



## 7.2 Troubleshooting

The instrument has a simple error message that informs users of operational errors and failure. Err No. is displayed at the bottom of the screen.

### ● Error message list

Err No.	Designation	Err No.	Designation
1	Sensor memory failure	6	Span calibration error
2	Sensor battery voltage drop	7	Calibration stability error
3	Instrument battery voltage drop	8	Printer error
4	Communications error	9	DATA IN error
5	Zero calibration error		

### ● Error and remedy

#### Important

- For err Nos. 5 to 7, the calibration err display disappears when a proper calibration is performed after the following action, or when the instrument is turned on again. For the other err Nos., the err display disappears after any of the following actions is taken.
- Error Nos. 2 and 3 are displayed even when using the AC adapter if the sensor probe battery voltage or instrument battery voltage drops is low on voltage.

Err NO.	Problem	Cause	Remedy
1	No data can be read from or written into the sensor probe memory.	Internal IC failure	Call your nearest store for sensor probe repair.
2	Sensor probe battery voltage drop	① Battery voltage drop ② Improper installation of the battery	① Replace the sensor probe battery. ② Set the batteries (LR03) in the correct direction.
3	Instrument battery voltage drop	① Battery voltage drop ② Improper installation of the battery	① Replace the instrument battery. ② Set the battery (6LR61) in the correct direction.
4	No communications possible between the instrument and the sensor probe	① Improper connection of the connector to the instrument ② Cable disconnection	① Connect the connector to the instrument properly and turn on the instrument again. ② Call your nearest store for cable repair.
5	No zero calibration possible	pH • The standard solution is contaminated. • Contamination on the pH glass membrane • Change in concentration of the internal solution for the reference electrode • Cracks in the pH glass electrode COND • The standard solution is contaminated. • The sensor is dirty. • The COND sensor is broken.	pH • Change the standard solution. • Clean the pH glass membrane. • Replace the internal solution for the reference electrode. • Replace the sensor. COND • Change the standard solution. • Clean the sensor. • Contact your nearest store.

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Err NO.	Problem	Cause	Remedy
5	Zero calibration not possible	<p>TURB</p> <ul style="list-style-type: none"> <li>• Air bubbles in the cell</li> <li>• Cell contamination</li> </ul> <p>DO</p> <ul style="list-style-type: none"> <li>• Damage to the diaphragm of the DO sensor</li> </ul> <p>DEP</p> <ul style="list-style-type: none"> <li>• Contamination on the DEP sensor</li> <li>• Damage to the DEP sensor</li> </ul>	<p>TURB</p> <ul style="list-style-type: none"> <li>• Swing the sensor probe while drawing a large arc.</li> <li>• Clean the cell.</li> </ul> <p>DO</p> <ul style="list-style-type: none"> <li>• Check the sensor and replace it if damaged.</li> </ul> <p>IDEP</p> <ul style="list-style-type: none"> <li>• Clean the DEP sensor.</li> <li>• Contact your nearest store.</li> </ul>
6	Span calibration not possible	<p>pH</p> <ul style="list-style-type: none"> <li>• Contamination on the pH glass membrane</li> <li>• Change in concentration of the internal solution for the reference electrode</li> <li>• Cracks in the pH glass electrode</li> </ul> <p>COND</p> <ul style="list-style-type: none"> <li>• The standard solution isn't correct.</li> <li>• The standard solution value is set incorrectly.</li> <li>• The COND sensor is broken.</li> </ul> <p>TURB</p> <ul style="list-style-type: none"> <li>• Air bubbles in the cell</li> <li>• Cell contamination</li> <li>• The lid is attached incorrectly.</li> </ul> <p>DO</p> <ul style="list-style-type: none"> <li>• Damage to DO sensor diaphragm</li> <li>• DO sensor is unstable.</li> </ul> <p>DEP</p> <ul style="list-style-type: none"> <li>• Contamination on the DEP sensor</li> <li>• Damage to the DEP sensor</li> </ul> <p>TEMP</p> <ul style="list-style-type: none"> <li>• Damage to the TEMP sensor</li> </ul>	<p>pH</p> <ul style="list-style-type: none"> <li>• Clean the pH glass membrane.</li> <li>• Replace the internal solution for the reference electrode.</li> <li>• Replace the sensor.</li> </ul> <p>COND</p> <ul style="list-style-type: none"> <li>• Calibrate with correct standard solution.</li> <li>• Delete the calibration data for the conductivity, then calibrate the sensor again. (  Page 51)</li> <li>• Contact your nearest store.</li> </ul> <p>TURB</p> <ul style="list-style-type: none"> <li>• Swing the sensor probe while drawing a large arc.</li> <li>• Clean the cell.</li> <li>• Confirm if the lid is attached correctly, then calibrate the sensor again. (  Page 30)</li> </ul> <p>DO</p> <ul style="list-style-type: none"> <li>• Check the DO sensor and replace it if damaged.</li> <li>• Connect DO sensor to the sensor probe. Calibrate the sensor again 1 day later.</li> </ul> <p>DEP</p> <ul style="list-style-type: none"> <li>• Clean the DEP sensor.</li> <li>• Contact your nearest store.</li> </ul> <p>TEMP</p> <ul style="list-style-type: none"> <li>• Contact your nearest store.</li> </ul>
7	The calibration value does not become stable within approximately three minutes.	<p>① Sensor contamination</p> <p>② Dry sensor surface</p> <p>③ Severe temperature change</p>	<p>① Clean each sensor.</p> <p>② Pour the standard solution into the calibration beaker. Calibrate the sensor again 1 to 2 hours later.</p> <p>③ Calibrate the sensor in a place at a stable temperature or in a thermostatic oven.</p>



Err NO.	Problem	Cause	Remedy
8	Printer unit failure	<ul style="list-style-type: none"> <li>① Paper has jammed in the printer</li> <li>② Improper printer unit connection</li> <li>③ Printer failure</li> </ul>	<p>Turn OFF the instrument and use the remedy described below. Then turn ON the printer again.</p> <ul style="list-style-type: none"> <li>① Remove the jammed sheet of paper</li> <li>② Check to see if the printer is properly connected to the instrument.</li> <li>③ Replace the printer.</li> </ul> <p>* Contact your nearest store if the instrument does not recover after replacement of the printer.</p>
9	Data cannot be stored because the memory is full.	No free space in the memory	Delete the data stored in the memory. (👉 Page 81)

## ● Other troubles

Remedies for various trouble with no Err No. displayed are described below.

Problem	Cause	Remedy
No data display with the power on	<ul style="list-style-type: none"> <li>• No batteries</li> <li>• Improper position of the positive and negative poles</li> <li>• Battery voltage drop</li> <li>• Improper instrument battery contact</li> </ul>	<ul style="list-style-type: none"> <li>• Set new batteries.</li> <li>• Set the batteries properly while paying attention to the positive and negative poles.</li> <li>• Replace the batteries with new ones.</li> <li>• Use radio pliers to narrow the positive terminal of the battery snap.</li> </ul>
No setting change possible	<ul style="list-style-type: none"> <li>• Automatic data storage is under way</li> </ul>	<ul style="list-style-type: none"> <li>• Press the CAL key to stop the automatic data storage.</li> </ul>
No key operation possible	<ul style="list-style-type: none"> <li>• The key lock function is working</li> <li>• Failure to calibrate the sensor or wrong calibration.</li> </ul>	<ul style="list-style-type: none"> <li>• Turn OFF the instrument. Then turn ON the instrument again. (👉 Page 76)</li> <li>• Calibrate the sensor properly.</li> </ul>
Blinking measured value	<ul style="list-style-type: none"> <li>• Improper measurement sample</li> <li>• Sensor contamination</li> <li>• Poor calibration is possible. (The standard solution is contaminated.)</li> </ul>	<ul style="list-style-type: none"> <li>• Use a sample that is in the measurement range.</li> <li>• Clean each sensor.</li> <li>• Carry out correct calibration.</li> </ul>
<b>TYPE</b> <b>Err</b> The Err is displayed and the operation cannot be performed.	<ul style="list-style-type: none"> <li>• Improper connection of the cable connector to the instrument</li> <li>• Cable disconnection</li> <li>• Instrument inside failure</li> </ul>	<ul style="list-style-type: none"> <li>• Connect the connector to the instrument properly and turn on the instrument again.</li> <li>• Contact your nearest store.</li> <li>• Contact your nearest store.</li> </ul>

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## ● Troubleshooting for the TURB sensor

If an abnormal value such as -10, 800 or more is indicated, or indication does not become stable, follow as below instructions.

### **Remove the contamination of the sensor**

Remove the cover of the turbidity (TURB) sensor, and clean the sensor with cotton swab.

Contamination or bubbles on the sensor may cause fluctuation of TURB values.

### **Remove bubbles around the sensor**

When immersing sensor in the calibration cup, be sure lower it slowly. Quick immersion may cause bubbles on the sensor, which can have bad influence on calibration accuracy to give abnormal value indication.

### **Use of new standard solution**

When calibration, clean the sensor before immersing it in the new standard solution. In case of zero calibration, when the standard solution is turbid or contaminated, calibrate again with the new standard one.

### **Points to be noted in making measurement**

Immerse the sensor slowly in the sample. In case of abnormal measurement value observed, contamination or bubbles adhering may be suspected. So, shake greatly the sensor. Since immersion of the sensor in the sludge layer at the bottom of the sample can prohibit accurate measurement, shake greatly enough to remove the sludge.

## ● Maintenance of DO sensor

Durable life of DO sensor is generally one year, however, it may vary depending on the using condition. In case of the failure of calibration or breakage of the diaphragm, take either of the following steps according to the using period.

### **Within one year after purchasing :**

Obtain diaphragm replacement kit (optional) to replace the used diaphragm and replenish the internal solution for restoration.

### **When exceeding one year after purchasing :**

Replace by the new DO sensor.

## 7.3 Specifications of U-20 series models

NOTE ○: Applicable  
—: Unapplicable

		U-22	U-23	Introduction
Instrument	Water-proof construction	IP67	IP67	
	Mass	Approximately 475 g (including the grip holder)	Approximately 475 g (including the grip holder)	Before use
Sensor *1	Use in 2-inch well	○	—	
	Measurement temperature	0 to 55 °C	0 to 55 °C (except ion)	Basic operation
	Storage temperature	-5 to 60 °C	-5 to 60 °C	
	Measurement depth *2	to 100 m	to 100 m (except ion)	Using the data memory function
	Maximum sensor outside diameter	46 mm	95 mm	
	Sensor length	380 mm	430 mm	Techniques for more accurate measurement
	Continuous use available *3	30 days	30 days (except ion)	
	Automatic data gathering at set time	○	○	Using the various functions
	Mass (Cable10 m)	Approximately 1.5 kg	Approximately 1.8 kg	
	Measuring principle	Glass electrode method	Glass electrode method	Instrument specifications
pH	Range	pH0 to 14	pH0 to 14	
● Two-point calibration	Resolution	0.01 pH	0.01 pH	Reference data
● Automatic temperature compensation	Repeatability	±0.05 pH	±0.05 pH	
	Accuracy	±0.1 pH	±0.1 pH	
	Measuring principle	Diaphragm galvanic battery method	Diaphragm galvanic battery method	
Dissolved-Oxygen	Range	0 to 19.99 mg/L	0 to 19.99 mg/L	
● Salinity conversion (0 to 40 ppt/Auto)	Resolution	0.01 mg/L	0.01 mg/L	
● Automatic temperature compensation	Repeatability	±0.1 mg/L	±0.1 mg/L	
	Accuracy	±0.2 mg/L	±0.2 mg/L	
	Measuring principle	4 AC electrode method	4 AC electrode method	
Conductivity	Range	0 to 9.99 S/m	0 to 9.99 S/m	
● Auto range	Resolution	0.1 % of full scale	0.1 % of full scale	
● Automatic temperature conversion (25 °C)	Repeatability	±1 %	±1 %	
	Accuracy	±3 %	±3 %	
	Measuring principle	Conductivity conversion	Conductivity conversion	
Salinity	Range	0 to 4 %	0 to 4 %	
	Resolution	0.01 %	0.01 %	
	Repeatability	±0.1 %	±0.1 %	
	Accuracy	±0.3 %	±0.3 %	
	Measuring principle	Conductivity conversion	Conductivity conversion	
Total Dissolved Solid (TDS)	Range	0 to 99.9 g/L	0 to 99.9 g/L	
● Conversion factor setting	Resolution	0.1 % of full scale	0.1 % of full scale	
	Repeatability	±2 g/L	±2 g/L	
	Accuracy	±5 g/L	±5 g/L	
	Measuring principle	Conductivity conversion	Conductivity conversion	
Seawater specific gravity	Range	0 to 50 $\sigma_t$	0 to 50 $\sigma_t$	
● Display $\sigma_t$ , $\sigma_0$ , $\sigma_{15}$	Resolution	0.1 $\sigma_t$	0.1 $\sigma_t$	
	Repeatability	±2 $\sigma_t$	±2 $\sigma_t$	
	Accuracy	±5 $\sigma_t$	±5 $\sigma_t$	
	Measuring principle	Thermistor method	Thermistor method	
Temperature	Range	0 to 55 °C	0 to 55 °C	
	Resolution	0.01 °C	0.01 °C	
	Repeatability	±0.3 °C	±0.3 °C	
	Accuracy	±1.0 °C	±1.0 °C	

		U-22	U-23
Turbidity (TURB)	Measuring principle	Penetration and scattering method	Penetration and scattering method
● Unit selection	Range (NTU or mg/L)	0 to 800 NTU	0 to 800 NTU
	Resolution	0.1 NTU	0.1 NTU
	Repeatability	± 3 %	± 3 %
	Accuracy	± 5 %	± 5 %
Water depth	Measuring principle	Pressure method	Pressure method
	Range	0 to 100 m	0 to 100 m
	Resolution	0.1 m	0.1 m
	Repeatability	± 3 %	± 3 %
	Accuracy	± 5 %	± 5 %
Oxidation-reduction potential (ORP)	Measuring principle	Platinum electrode method	Platinum electrode method
	Range	± 1999 mV	± 1999 mV
	Resolution	1 mV	1 mV
	Repeatability	± 5 mV	± 5 mV
	Accuracy	± 15 mV	± 15 mV
Ion type	Measuring principle		Ion electrode method
● Auto range	Resolution	-	0.1 % of full scale
	Repeatability	-	± 5 %
	Accuracy	-	± 10 %
	Range		
	Nitric acid ion	-	NO <sub>3</sub> <sup>-</sup> : 0.62 to 62000 mg/L (pH3 to 7)
	Chloride ion	-	Cl <sup>-</sup> : 0.4 to 35000 mg/L (pH3 to 11)
	Calcium ion	-	Ca <sup>2+</sup> : 0.4 to 40080 mg/L (pH5 to 11)
	Fluoride ion	-	F <sup>-</sup> : 0.02 to 19000 mg/L (pH4 to 10: 20 mg/L)
	Potassium ion	-	K <sup>+</sup> : 0.04 to 39000 mg/L (pH5 to 11: 3.9 mg/L)
	Ammonia ion	-	NH <sub>3</sub> : 0.1 to 1000 mg/L (pH12 or more)
Simultaneous measurement items		10	13

Note: The accuracy rating value is obtained from measurements at intermediate point of the standard solution after two-point calibration (at room temperature and pressure). The repeatability and accuracy rating percentages are based on the full scale (except for salinity).

\*1: Organic solvents, strong acids, and strong alkaline solvents cannot be measured.

\*2: The maximum depth for ion measurements are 100 m for nitric acid ion, chloride ion, fluoride ion, 15 m for calcium ion, ammonia, and 3 m for potassium ion.

\*3: Based on the data measured automatically at 15 minutes intervals. The battery life taken into account. Periodical maintenance and calibration is necessary when a lot of shellfishes and seaweeds exist at the measurement point.

## 7.4 Spare parts

### Sensors

Sensor	Model	Spare part number	Compatible probe
pH sensor	6230	9037-0056-00	U-22/23
pH/ORP sensor	6280	9037-0057-00	U-22/23
DO sensor	5460	9037-0058-00	U-22/23
Nitric acid ion sensor *	6531	9037-0059-00	U-23
Chloride ion sensor *	6522	9037-0060-00	U-23
Calcium ion sensor *	6533	9037-0061-00	U-23
Ammonia gas sensor *	5012	9037-0062-00	U-23
Fluoride ion sensor *	6530	9037-0063-00	U-23
Potassium ion sensor *	6532	9037-0064-00	U-23

\* A cartridge for ion sensor replacement and reference internal solution are also included in the ion sensors.

### Standard and internal solutions

Solution	Model	Spare part number	Remark
pH 4 standard solution (500 mL)	100-4	9003-0016-00	Standard solution for AUTO calibration, which is in addition used for manual pH span calibration.
pH 7 standard solution (500 mL)	100-7	9003-0017-00	Standard solution for pH zero calibration
pH 9 standard solution (500 mL)	100-9	9003-0018-00	Standard solution for manual pH span calibration
Powder for ORP standard solution (250 mL × 10)	160-51	9003-0031-00	Powdered standard solution to be used for checking ORP behavior
Powder for ORP standard solution (250 mL × 10)	160-22	9003-0030-00	
pH reference internal solution (250 mL)	330	9037-0052-00	Replenishment internal solution for pH reference electrode
Ion one-point standard solution (250 mL)	130	9037-0065-00	Standard solution for ion sensor calibration
Nitric acid ion sensor reference internal solution (50 mL)	302	9037-0066-00	Replenishment internal solution for the nitric acid ion sensor
Chloride ion sensor reference internal solution (50 mL)	301	9037-0067-00	Replenishment internal solution for the chloride ion sensor
Calcium and fluoride ion sensor reference internal solution (250 mL)	300	9003-0032-00	Replenishment internal solution for the Calcium and fluoride ion sensor
Potassium ion sensor reference internal solution (50 mL)	303	9037-0069-00	Replenishment internal solution for the potassium ion sensor
Ammonia gas sensor reference internal solution (50 mL)	370	9012-0009-00	Replenishment internal solution for the ammonia gas sensor

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**Cartridges for ion sensor replacement**

Cartridge	Model	Spare part number	Remark
Nitric acid ion cartridge	7681	9003-0152-00	Replacement chips for the ion sensors
Chloride ion cartridge	7660	9003-0150-00	
Calcium ion cartridge	7683	9003-0154-00	
Potassium ion cartridge	7682	9003-0153-00	
Fluoride ion cartridge	7661	9003-0151-00	

**Others**

	Model	Spare part number	Remark
Diaphragm for ammonia gas sensor (6 pcs.)	—	9037-0070-00	In case of breakage of the ammonia gas sensor diaphragm, it is used as replacement to restore the sensor.
Calibration beaker	—	9037-0073-00	This is similar to the standard accessory, and used for sensor calibration.
Connector plug for the probe	—	9037-0071-00	When using the probe separately from the instrument, this is used to maintain waterproof of the connector. Similar to the standard accessory.
Sensor spanner	—	9037-0072-00	This is used to connect the sensor to the probe. Similar to the standard accessory.
DO diaphragm replacement kit		9037-0074-00	In case of breakage of the DO sensor diaphragm, it is used in the replacement of the diaphragm to restore the sensor.
Battery cover packing		9096-0013-00	Replacement packing to be used for battery box of the main unit.
System unit cover O-ring		9096-0014-00	Replacement packing to be used for EXT cover of the main unit.
Sensor O-ring	—	9037-0076-00	Replacement O-ring to be used for connector of pH/ORP sensor and Do sensor

\* The spare parts above are prepared by dealers.  
Order the part by designating the parts name, model and spare parts number.

## 7.5 Option

Parts name	Model	Remark
Expansion adaptor	U-2001	This is applicable to AC adapter connection, RS-232C communication, GPS connection, printer output, and data-collecting software.
System unit *	U-2002-100V U-2002-110V U-2002-220V	This is applicable to AC adapter connection, RS-232C communication, GPS connection, printer output, and data-collecting software. GPS and printer are included in a complete set.
AC adaptor (for 100 V)	AC-10	AC adapter intended to drive the U-20 series by AC power supply. This should be used together with U-2001 and U-2002.
Carrying case	W-2010	Compact carrying case for cable below 10 m in length . Not large enough to hold flow cell or guard.
Carrying case	W-2030	Bigger-sized carrying case for cable exceeding 30 m in length. Large enough to hold flow cell.
Flow cell	W-2100	Applicable exclusively to U-22.
Probe guard	W-2200	To be used for measurement at a location where there is a flow or a location with a thick sludge layer residing at the bottom.
PC connection cable	—	Nine-pin connection cable to PC.

\* Specify the power source and voltage of the printer when ordering.

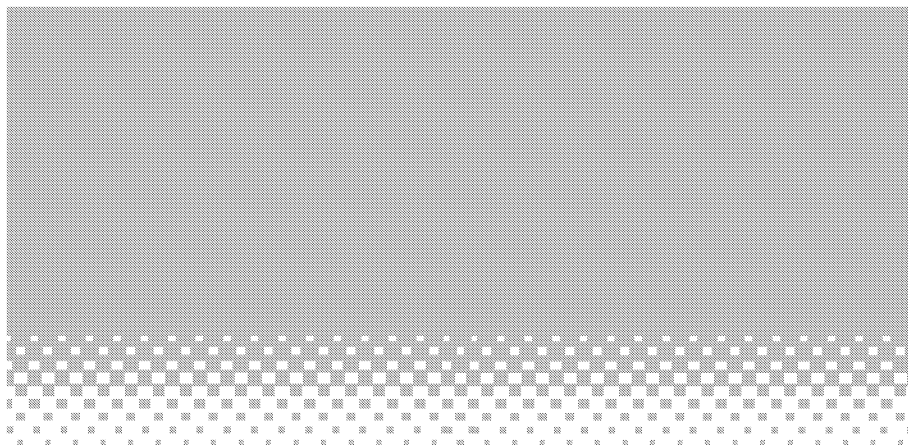
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## ● pH measurement

### 1. Principle of pH measurement

U-20 series use the glass electrode method for pH measurements. The glass electrode method measures a potential difference between the glass film for pH and the comparison electrode. For more information, refer to JIS Z 8802 pH measurement method.

### 2. Temperature compensation

The electromotive force generated by the glass electrode changes depending on the temperature of the solution. Temperature compensation is used to compensate for the change in electromotive force caused by temperature. This function does not compensate the change in pH caused by the temperature of the solution. When pH is to be measured, the temperature of the solution when the pH is measured must be recorded along with that pH value, even if a meter that has automatic temperature compensation is used. If the solution temperature is not recorded, the results of the pH measurement may be meaningless.

### 3. Types of standard solutions

When measuring pH, the pH meter must be calibrated using a standard solution. There are five kinds of standard solutions specified in “JIS 28802 pH measurement”. For normal measurement, two of standard solutions with a pH of 4, 7, and 9 are sufficient to accurately calibrate the meter.

For standard solutions, refer to “JIS Z 8802 pH measurement”.

pH 4 standard solution ..... 0.05 mol/L potassium hydrogen phthalate aqueous solution  
(Phthalate)

pH 7 standard solution ..... 0.025 mol/L potassium dihydrogenphosphate, 0.025 mol/L sodium phosphate aqueous solution  
(Neutral phosphate)

pH 9 standard solution ..... 0.01 mol/L tetra-sodium boric acid aqueous solution  
(Borate)

pH values of pH standard solutions at various temperatures settings.

Temp. (°C)	pH 4 standard solution Phthalate	pH 7 standard solution Neutral phosphate	pH 9 standard solution Borate
0	4.01	6.98	9.46
5	4.01	6.95	9.39
10	4.00	6.92	9.33
15	4.00	6.90	9.27
20	4.00	6.88	9.22
25	4.01	6.86	9.18
30	4.01	6.85	9.14
35	4.02	6.84	9.10
40	4.03	6.84	9.07
45	4.04	6.84	9.04

### 4. Supplements for pH measurement

#### Pressure compensation diaphragm

U-20 series can measure pH with high accuracy through the pressure compensation diaphragm without being affected by hydraulic pressure. Attention should be paid to the following points so that the diaphragm may function fully. Before measurement, use a syringe and fill the reference electrode up to the replenish port with the internal solution. When injecting the polarity reference internal solution, be careful that air bubbles do not get into the solution.

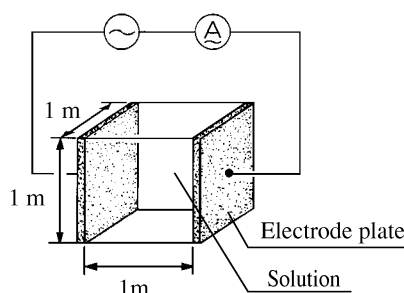
## ● COND measurement

### 1. Four-AC-electrode method

Conductivity is an index of the flow of electrical current in a substance.

Salts dissolved in water are separated into cations and anions. Such solution is called electrolytic solution. Electrolytic solution has the property of allowing the flow of current according to Ohm's law. This property is referred to as ionic conductivity, since current flow is caused by ion movement in electrolytic solution. Metals, on the other hand, allow the flow of current by means of electrons. This property is called electronic conductivity, which is distinguished from ionic conductivity.

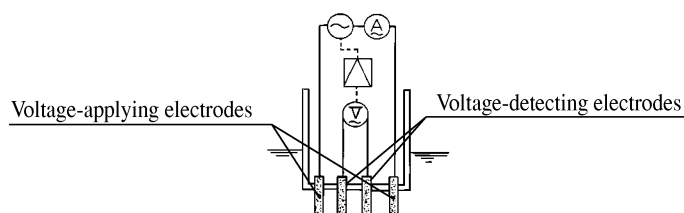
A cube with 1 m on each side, as shown in Fig. 1, is used to demonstrate an electrolytic solution. Two electrode plates are placed on opposite sides, and the cube is filled with a solution. If the resistance between these two electrode plates is represented by  $r$  ( $\Omega$ ), the conductivity of the solution  $L$  ( $S \cdot m^{-1}$ ) is represented as  $L=1/r$ . S stands for Siemens, a unit of measurement of conductance.



(Fig. 1 Definition of conductivity)

The most general method for measuring conductivity is based on the above principle, and is called the 2-electrode method. In the 2-electrode method the influence of polarization cannot be ignored for solutions with high conductivity and conductivity cannot be measured accurately. In addition, contamination on the surface of the electrode increases apparent resistance, resulting in inaccurate measurement of conductivity.

The U-20 series has adopted the 4-electrode method to overcome these disadvantages of the 2-electrode method. As shown in Fig. 2, the U-20 series uses two voltage-detecting electrodes and two voltage-applying electrodes, for a total of four electrodes. The voltage-detecting electrodes are for detecting AC voltage, and the voltage-applying electrodes are for applying AC voltage.



(Fig. 2 Principle of the 4-electrode method)

Let us assume that the current,  $I$  (A), flows in a sample of conductivity  $L$  – under automatic control of the voltage-applying electrodes – so that the voltage at the voltage detecting-electrodes,  $E$  (V), remains constant at all times. Then, the resistance of the sample,  $R$  ( $\Omega$ ), across the voltage-detecting electrodes is represented as  $R=E/I$ . The resistance,  $R$ , of the sample is inversely proportional to its conductivity,  $L$ . Accordingly, a measurement of conductivity,  $I_s$ , of a standard solution of known conductivity,  $L_s$ , enables calculation of conductivity of a sample according to the formula  $L = L_s (I/I_s)$  from the ratio  $L : L_s = I : I_s$ .

Even in the 4-electrode method, polarization occurs, since AC current flows in the voltage-applying electrodes. The voltage-detecting electrodes are, however, free from the effects of polarization, since they are separated from the voltage-applying electrodes, and furthermore, current flow is negligible. Therefore, the 4-electrode method is an excellent method to enable measurement of conductivity covering a very high range.

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## 2. SI units

New measurement units, called SI units, have been in use from 1996. Accordingly, the U-20 series also uses SI units. The following conversion table is provided for people who use the conventional kind of conductivity meter. Note that along with the change in unit systems, the measurement values and cell counts have also changed.

	Former units	→	SI units
Measurement	0.1 mS/cm	→	0.01 S/m
value	1 mS/cm	→	0.1 S/m
	100 mS/cm	→	10 S/m

## 3. Temperature coefficient

In general, the conductivity of a solution varies largely with its temperature. The conductivity of a solution depends on the ionic conductivity, described earlier. As the temperature rises, conductivity becomes higher since the movement of the ions becomes more active. The temperature coefficient shows the change in % of conductivity per °C, with a certain temperature taken as the reference temperature. This is expressed in units of %/°C. The temperature coefficient assumes the premise that the conductivity of a sample changes linearly according to temperature. Strictly speaking, with actual samples, however, conductivity changes along a curve. Furthermore, the curve varies with the type of sample. In the ranges of smaller temperature changes, however, samples are said to have the temperature coefficient of 2 %/°C (at reference temperature 25 °C) this holds for most samples, except in certain special cases.

(The temperature coefficients for various types of solutions are listed on the next page.)

The U-20 series uses an automatic temperature conversion function to calculate conductivity at 25 °C at a temperature coefficient of 2 %/°C, based on the measured value of the temperature. Results are displayed on the readout.

The U-20 series's temperature conversion function is based on the following formula.

$$L_{25} = L_t / \{ 1 + K (t - 25) \}$$

$L_{25}$  : Conductivity of solution converted to 25 °C  
(value displayed on U-20)

$t$  : Temperature of solution at time of measurement (°C)

$L_t$  : Conductivity of solution at  $t$  (°C)

$K$  : Temperature coefficient (%/°C)

### Conductivity and temperature coefficient for various types of solutions

Conductivity and related temperature coefficients of representative substances (at 25 °C) are shown in the table below.

Substance	Temperature °C	Concentration wt%	Conductivity S/m	Temperature coefficient %/°C	Substance	Temperature °C	Concentration wt%	Conductivity S/m	Temperature coefficient %/°C
NaOH	15	5	19.69	2.01	Na <sub>2</sub> SO <sub>4</sub>	18	5	4.09	2.36
		10	31.24	2.17			10	6.87	2.49
		15	34.63	2.49			15	8.86	2.56
		20	32.70	2.99	Na <sub>2</sub> CO <sub>3</sub>	18	5	4.56	2.52
KOH	15	25.2	54.03	2.09			10	7.05	2.71
		29.4	54.34	2.21			15	8.36	2.94
		33.6	52.21	2.36	KCl	18	5	6.90	2.01
		42	42.12	2.83			10	13.59	1.88
NH <sub>3</sub>	15	0.1	0.0251	2.46			15	20.20	1.79
		1.6	0.0867	2.38			20	26.77	1.68
		4.01	0.1095	2.50			21	28.10	1.66
		8.03	0.1038	2.62	KBr	15	5	4.65	2.06
HCl	18	5	39.48	1.58			10	9.28	1.94
		10	63.2	1.56			20	19.07	1.77
		20	76.15	1.54	KCN	15	3.25	5.07	2.07
		30	66.20	1.54			6.5	10.26	1.93
H <sub>2</sub> SO <sub>4</sub>	18	5	20.85	1.21	NH <sub>4</sub> Cl	18	5	9.18	1.98
		10	39.15	1.28			10	17.76	1.86
		20	65.27	1.45			15	25.86	1.71
		40	68.00	1.78			20	33.65	1.61
		50	54.05	1.93			25	40.25	1.54
		60	37.26	2.13	NH <sub>4</sub> NO <sub>3</sub>	15	5	5.90	2.03
HNO <sub>3</sub>	18	100.14	1.87	0.30			10	11.17	1.94
		6.2	31.23	1.47			30	28.41	1.68
		12.4	54.18	1.42			50	36.22	1.56
H <sub>3</sub> PO <sub>4</sub>	15	31	78.19	1.39	CuSO <sub>4</sub>	18	2.5	10.90	2.13
		49.6	63.41	1.57			5	18.90	2.16
		10	5.68	1.04			10	32.00	2.18
		20	11.29	1.14			15	42.10	2.31
NaCl	18	40	20.70	1.50	CH <sub>3</sub> COOH	18	10	15.26	1.69
		45	20.87	1.61			15	16.19	1.74
		50	20.73	1.74			20	16.05	1.79
		5	6.72	2.17			30	14.01	1.86
		10	12.11	2.14			40	10.81	1.96
		15	16.42	2.12			60	4.56	2.06
		20	19.57	2.16					
		25	21.5	2.27					

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## ● SAL conversion

The U-20 series is designed to measure salinity as well as the other parameters.

Note that the “salinity” referred to here is the salinity of sea water. There is a constant relation between conductivity and salinity at certain temperatures.

Therefore, if data on the conductivity and temperature are available, the corresponding salinity is known. In other words, the salinity measurement of the U-20 series is based on the principle of calculating the salt content, making use of the measured values of conductivity and temperature.

Note therefore, that measured results of all substances whose conductivity is detected are displayed as salinity. For example, the measured result is displayed as NaCl concentration, even if in fact the sample component is, for example, hydrochloric acid (HCl).

## ● TDS conversion

TDS is short for Total Dissolved Solids and means the total dissolved solid amount.

The conductivity of a solution is affected by the amount of salinity, minerals, and dissolved gases. That is, conductivity is an index that shows the total amount of all substances in the solution. Of these substances, TDS indicates only the amount of dissolved solids.

TDS can be used for a comparison of the state of substances composed of a single component such as NaCl. However, the use of TDS for the comparison of solutions of different types causes serious errors.

Conductivity and TDS are expressed by the following formulas:

$$\begin{aligned}\text{Conductivity in SI units (S/m)} & \dots\dots\dots \text{TDS(g/L)} = L \text{ (S/m)} \times K \times 10 \\ & \text{TDS(g/L)} = L \text{ (mS/m)} \times K \div 100 \\ \text{Conductivity in the old units (mS/cm)} & \dots\dots\dots \text{TDS(g/L)} = L \text{ (mS/cm)} \times K \\ & K = \text{TDS coefficient}\end{aligned}$$

Initial settings use the values listed in the table (☞ Page 72) that generally uses TDS coefficients.

For accurate TDS comparisons, find the TDS coefficient from measured conductivity values. Then set the value thus obtained and make measurements.

## ● $\sigma_t$ conversion

### Specific gravity of seawater

The density and specific gravity of seawater are equal numerically and generally are not distinguished strictly. Since seawater density  $\rho$  is between 1.000 and 1.031, 1 is subtracted from  $\rho$  and  $\sigma$  is obtained by multiplying the value by 1000.

The resultant value is used as the specific gravity of seawater.

$$\sigma = (\rho - 1) \times 1000$$

The density of seawater  $\rho$  is expressed by temperature, hydraulic pressure, and salinity functions. The density of seawater  $\sigma$  under the atmospheric pressure is expressed as  $\sigma_t$ . The density of seawater under the atmospheric pressure is determined by temperature and salinity.

The U-20 Series models make salinity measurement through temperature measurements and conductivity conversion and find  $\sigma_t$  through calculations.

In Japan  $\sigma_{15}$  at 15 °C is called a standard specific gravity and widely used while in foreign countries  $\sigma_0$  at 0 °C is employed.  $\sigma_{15}$  and  $\sigma_0$  are determined by the function of salinity.

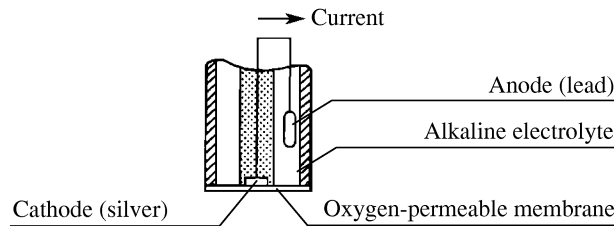
In ocean surveys, in particular, these values  $\sigma_t$ ,  $\sigma_{15}$ , and  $\sigma_0$  are more widely used than conductivity and salinity and, in the U-20 Series models, newly added as measurement components.

## ● DO measurement

### 1. Principle of measurement

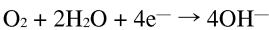
The “DO” referred to here means the concentration of oxygen dissolved in water. DO is essential to self-purification of river and sea and to water creatures such as fish. DO measurement is also essential to drainage and water quality control.

Fig. 3 shows the principle of measurement using a DO sensor.



(Fig. 3 Principle of DO sensor)

A noble metal (silver) is fitted closely to an oxygen-permeable membrane to make the cathode; a base metal (lead) is used as the anode. Both are immersed in an alkaline electrolyte with the anode-to-cathode external circuit closed. Oxygen diffusing through the oxygen-permeable membrane causes a reduction reaction at the cathode; this allows flow of current in the external circuit:



At the anode, oxidation reaction occur as follows:



The current is proportional to the quantity of oxygen diffusing through the oxygen-permeable membrane. Accordingly, measurement of the current makes the DO in a sample known.

The DO measuring method based on this principle is called the membrane-electrode method. This method allows convenient measurement of DO, especially when compared with chemical-analysis method, which needs complicated pre-treatment to eliminate the effects of oxidizing or reducing substances.

### 2. DO correction for salinity

When a solution and air are in contact and in complete equilibrium (saturated), DO: C [mg/L] in the solution, and the oxygen partial-pressure:  $P_s$  [MPa] in air are in the following relation:

$$C = P_s/H$$

$H$  [MPa/ (mg/L)] is referred to as Henry’s constant, which depends on the composition of the solution. In general,  $C$  becomes smaller as the salinity in the solution increases, since  $H$  becomes larger.

A DO sensor is intended to detect  $P_s$  in the above expression. Therefore, the DO measurement would be in error if the DO sensor were immersed either in air-saturated pure water or in solution with salt. To settle this problem, it is necessary to correct the DO reading based on the salinity of the sample using salinity correction.

Conventional DO meters make this salinity correction by inputting a known salinity value. This poses no problems if the salinity of the sample is known. In general, however, the salinity of the sample is usually not known, and the method is not practical even if the DO meters are equipped with the salinity correction function.

The U-20 series is capable of measuring the salinity of a sample and automatically correcting the using this function.

### 3. Features of the U-20 series DO sensors

In conventional DO measurements, it was necessary to keep the velocity of the flow constant because the velocity of flow led to fluctuation in indicated values. In our U-20 Series models, improvements in sensors have made it possible to make measurements with stable indications and with little influence of the velocity of flow.

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## ● Turbidity (TURB) measurement

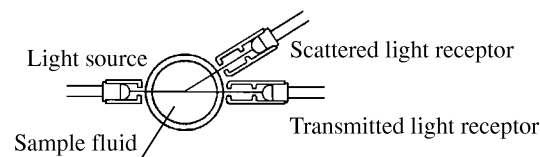
### 1. Principle of measurement

From among several types of turbidity-measuring methods available, the U-20 series uses the light-transmission-scattering method, shown in Fig. 4.

Irradiation of a beam of light onto a sample brings about separation of the beam into (1) the light transmitted through the solution and (2) the light scattered by turbidity components in the sample. In the light-transmission-scattering method, the intensity of both transmitted light and the scattered light are measured using separate receptors, and the turbidity is obtained based on the ratio of the two.

With the U-20 series, the light source is a pulse-lighting infrared-emission diode. The scattered light is measured at a point 60° offset from the light source. This light-absorption-scattering method has several advantages, including the fact that (1) the actual color of the sample fluid has little effect on the measurement of turbidity, (2) fluctuations in light quantity from the light source are easily compensated for, and (3) it allow the U-20 series to be operated with relatively low-power consumption.

The turbidity value differs with the structure of the cell so changes with the instrument.



(Fig. 4 Principle of the light-transmission-scattering method)

### 2. Standard solution

U-20 series can perform calibration using formazin (NTU) or kaolin standard solutions as a turbidity standard solution. However, units for the solution used for calibration should be displayed in measurements. Do not use more than 400 mg/L of kaolin standard solution because it increases precipitation speed, resulting in measurement error.

## ● DEP measurement

### 1. Depth (DEP) measurement

For the U-22 and U-23 models, depth measurement can be made through use of a pressure gauge. The principle of the depth measurement uses the relation between depth and pressure.

Although the measurement with the depth sensor is affected by atmospheric pressure, the depth sensor, however, makes zero-point adjustments through the automatic calibration before measurements.

### 2. Influence of temperature and calibration

The depth sensor depends greatly on temperature. For a wide difference between the temperature at which the sensor has been automatically calibrated and the temperature of the measurement sample, the sensor can make depth measurements with a higher accuracy by the following method:

Immerse the depth sensor of the sensor probe into the sample.

Keep the sensor immersed in the sample for approximately 30 minutes until the temperatures of the sensor and the sample are the same.

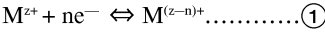
Then make the zero calibration of the sensor manually. (👉 Page 57)



# ● Measuring mV (oxidation-reduction potential (ORP))

## ORP principles

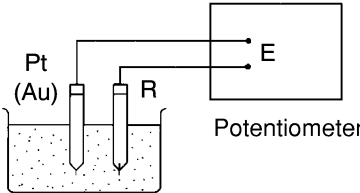
ORP (or “redox potential”) is an abbreviation for oxidation-reduction potential. ORP is the energy level (potential) determined according to the state of equilibrium between the oxidants ( $M^{Z+}$ ) and reductants  $M^{(Z-N)+}$  that coexist within a solution.



If only ① exists within a solution, a metal electrode (platinum, gold, etc.) and a reference electrode are inserted into the solution, forming the ORP measuring system shown in Fig. 5. Measuring the potential (ORP) that exists between the two electrodes enables the potential to generally be expressed by the following equation.

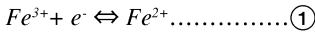
$$E = E_0 - \frac{RT}{nF} \ln \frac{a_M^{(Z-N)+}}{a_M^{Z+}} \dots\dots \textcircled{2}$$

E: Electric potential       $E_0$  : Constant      R: Gas constant      T: Absolute temperature  
n: Electron count      F : Faraday constant      a : Activity



(Fig. 5 Measuring mV)

For example, for a solution in which trivalent iron ions coexist with bivalent iron ions, equations ① and ② would be as follows.



$$E = E_0 - \frac{RT}{F} \ln \frac{a_{Fe^{2+}}}{a_{Fe^{3+}}} \dots\dots \textcircled{2}$$

When only one type of state of equilibrium 1 exists in the solution, the ORP of the solution can be determined uniquely by equation 2. What is important here is that ORP is determined by the ratio of activity between the oxidant ( $Fe^{3+}$ ) and the reductant ( $Fe^{2+}$ ) (using the equation  $a_{Fe^{2+}}/a_{Fe^{3+}}$ ). Actually, however many kinds of states of equilibrium exist simultaneously between various kinds of ions, in most solutions. This means that under actual circumstances, ORP cannot be expressed using the simple equation shown above and that the physical and chemical significance with respect to the solution is not very clear.

In this respect, the value of ORP must be understood to be only one indicator of the property of a solution. The measurement of ORP is widely used, however, as an important index in the analysis of solutions (potentiometric titration) and in the disposal and treatment of solutions.

Recently, there have appeared various claims regarding this matter, such as that a high degree of ORP is effective in sterilization or that drinking water that has a low ORP reduces the chance of illness by reacting with the activated oxygen in the cells of the body. ORP is used as an index for alkaline drinking water.

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### Standard electrode (reference electrode) types and ORP

The ORP of a solution that is obtained through measurement is a value that corresponds to the reference electrode employed.

If different kinds of reference electrodes are used for measurement, the ORP value of the same solution may appear to be different. HORIBA uses Ag/AgCl with 3.33 mol/L KCl as the reference solution for reference electrodes. According to general technical literature, standard hydrogen electrodes (N.H.E.) are often used as the standard electrode.

The relationship between N.H.E. and the ORP that is measured using an Ag/AgCl with 3.33 mol/L KCl electrode is expressed by the following equation.

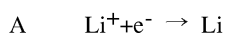
$$E_{\text{N.H.E.}} = E + 206 - 0.7 (t - 25) \text{mV} \quad t = 0 - 60 \text{ }^{\circ}\text{C}$$

$E_{\text{N.H.E.}}$ : Measured ORP value using N.H.E. as the reference electrode

E: Measured ORP value using Ag/AgCl with 3.33 mol/L KCl as the reference electrode

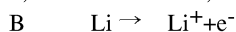
### Potential sign

Standard ORP is expressed in the following way, in literature related to electrochemistry and analytical chemistry.



$$E^0 = -3.024 \text{ V} \quad \text{VS N.H.E.}$$

However, in some literature, the "+" and "-" signs are reversed.



$$E^0 = +3.024 \text{ V} \quad \text{VS N.H.E.}$$

In expressions like B, above, the reaction is just reversed and there is no essential difference. But this kind of expression does invite confusion. The majority of the world, today, is consistent in its use of the signs as they are used in A, above. For this reason, HORIBA, too, uses signs concerning ORP that are consistent with A, above.

### ORP standard solution

There are two kinds of standard substances. Under normal circumstances, it is sufficient to use only the one type of substance that is closest to the measured value.

Indicated value of ORP standard solution at various temperatures

Standard solution $^{\circ}\text{C}$	160-22	160-51
	Phthalic-acid chloride + quinhydrone	Neutral phosphate + quinhydrone
5	+274.2	+111.9
10	+270.9	+106.9
15	+266.8	+101.0
20	+262.5	+95.0
25	+257.6	+89.0
30	+253.5	+82.7
35	+248.6	+76.2
40	+243.6	+69.0

### Operation check using standard solution

#### Note

- Standard solution is not used only for calibration of the meter, but to confirm whether or not the condition of electrodes is good.

1. Add 250 mL pure (ion exchange) water to one packet of any of the above listed standard solutions and mix well.  
When mixing, the excess quinhydrone (a black powder) will float to the surface of the solution.
2. Immerse a washed and dried ORP electrode in the ORP standard solution and measure the mV value.
3. If the electrode and the meter, itself, are working correctly, numerical values within 15 mV or less of those listed in Table 1 should be obtained.
4. If measurements that fall within 15 mV of the values listed above are not obtained using this method, measure the solution again after replacing the reference electrode internal solution and removing the dirt from the surface of the metal electrode by moistening a cotton swab with alcohol or a neutral cleaning agent and lightly rubbing the electrode or by soaking the electrode in diluted nitric acid (1:1 nitric acid).
5. If measurements within 15 mV of the values listed above are still not obtained after re-measuring, the reference electrode or the meter may be faulty. Either replace the electrode or have the meter inspected.

#### Important

- If the prepared ORP standard solution is allowed to stand in open air for one hour or more, it may undergo transformation. For this reason ORP standard solution that has finished being prepared cannot be stored.
- When measuring a solution that has low concentrations of oxidants and reductants after conducting an operational check using a standard substance, the measured values may not stabilize or the results of measurement might not be repeatable.  
If this is the case, use the meter after immersing the electrodes in the solution again and mixing it thoroughly.

### Precautions when measuring actual samples

- Note that when measuring the ORP of solution that has extremely low concentrations of oxidants and reductants, such as tap water, well water, or water treated with purifying equipment, there may be less responsiveness, repeatability, and stability, in general.
- When alkaline water is allowed to stand, its ORP undergoes big changes. Always measure alkaline ion water promptly.

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## ● Ion measurement

### 1. Ion concentration measurement

When certain ions exist within the solution that is to be measured, the responsive ion sensor membrane generates an electric potential corresponding to the concentration of the ions. The potential that is generated is measured by the ion meter as potential, using the reference electrode as the standard. With ion sensors, the measured potential and the logarithm of the ion activity within the solution being measured are generally proportional to each other and are expressed in the following way.

$$E = E_o + (2.303 RT/nF) \log [\gamma C]$$

$E$  : Measured electric potential (V)

$E_o$  : Standard potential (V), determined according to the system. This includes the standard potential of the reference electrode and the liquid junction potential.

$F$  : Faraday constant (96,485 Cmol<sup>-1</sup>)

$R$  : General gas constant (8.314 JK<sup>-1</sup> mol<sup>-1</sup>)

$T$  : Absolute temperature (K)

$n$  : Ion valency

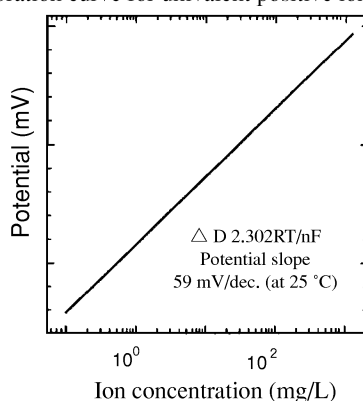
$\gamma$  : Activity coefficient

$C$  : Ion concentration (mol/L)

The above formula is called “Nernst’s equation” and is the basis for measuring ion concentration using an ion sensor. The part of the above Nernst’s equation that reads “2.303 RT/nF” is the change in potential generated when the ion concentration changes by a factor of 10.

This change in potential is called the “potential slope,” “incline,” “slope,” or “Nernst’s factor.” If the above equation is adhered to when calibrating with standard solution and determining the value of the potential slope and  $E_o$ , finding the potential  $E$  of the ion sensor inside the solution being measured will enable the ion concentration to be determined. When actual measurement is performed, the ion sensor measures the ion concentration, so a linear relationship forms between the value of the ion concentration and the electrode potential, if the concentration is plotted on a logarithmic axis, as shown in Fig.6. Conducting quantitative analysis using an ion sensor requires either an ion meter that has an logarithm calculation function or the creation of a calibration curve using semi-logarithmic graph paper.

Calibration curve for univalent positive ion electrode



(Fig. 6 Relationship between ion concentration and electric potential)

2. Standard solution

Finding the ion concentration of the solution being measured requires prior calibration of the ion meter using a prepared standard solution with a known ion concentration. The number of times the meter is to be calibrated depends on the accuracy desired. Calibration is usually performed once a day or prior to making measurements. Calibrating the meter when the standard solution has been mixed using a stirrer or other utensil will improve the electrode responsiveness and measurement stability.

- \* Basically, at least two standard solutions of different concentrations should be used to calibrate this meter. If the approximate ion concentration of the liquid to be measured is known, standard solutions having lower and higher concentrations than that liquid should be used for calibration. In such cases, the standard solution with the lower ion concentration should have 1/10 the concentration of the standard solution with the higher concentration.
- \* If the approximate ion concentration of the liquid to be measured is unknown, choose low and high-concentration standard solutions with a larger differential than the 1/10 used in the above example. However, be sure not to exceed the limits of the linear ion sensor detection capabilities.

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### 3. Notes on use of ion sensors

#### <Measuring range>

Use measured values in the ion concentration range for individual ion sensors.

#### <pH range>

There is a pH range suitable for measurements for each ion sensor. Make ion measurements in the pH range.

#### <Hindering ion>

Some ion sensors respond to other ions than ions to be measured. Smaller permissible coexistence limits in the table below cause more serious errors. For ion sensors that cannot withstand hindering ions, the responsive membrane will be broken. Handle ion sensors with care.

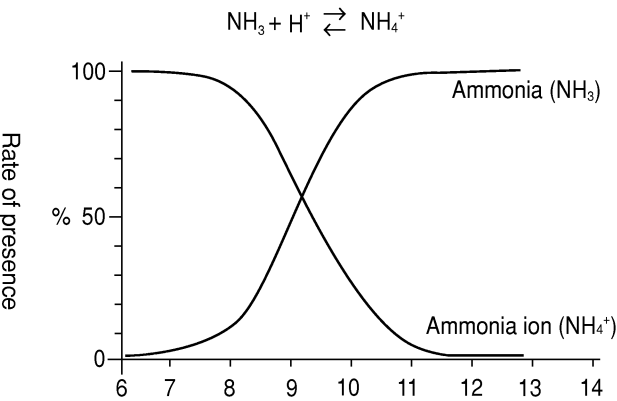
Model Ion type	Sensor type (Quantity)	① Measurement range ② pH range	Influence of hindering ions The values in parentheses show permissible coexistence limits.	Valency
6522 Cl <sup>-</sup>	#7660 (1 piece)	① 0.4 to 35,000 mg/L Cl <sup>-</sup> (1 to 10 <sup>-5</sup> mol/L Cl <sup>-</sup> ) ② pH3 to 11 (350 mg/L Cl <sup>-</sup> )	Not measurable: S <sub>2</sub> O <sub>3</sub> <sup>2-</sup> , S <sup>2-</sup> , I <sup>-</sup> , Ag <sup>+</sup> , Hg <sup>2+</sup> Br <sup>-</sup> (0.03), MnO <sub>4</sub> <sup>-</sup> (0.1), SCN <sup>-</sup> (0.3) (In the 10 <sup>-3</sup> mol/L Cl <sup>-</sup> )	-1
6530 F <sup>-</sup>	#7661 (1 piece)	① 0.02 to 19,000 mg/L F <sup>-</sup> (1 to 10 <sup>-6</sup> mol/L F <sup>-</sup> ) ② pH4 to 10 (20 mg/L F <sup>-</sup> )	OH <sup>-</sup> (10) (In the measurement range)	-1
6531 NO <sub>3</sub> <sup>-</sup>	#7681 (1 piece)	① 0.62 to 62,000 mg/L NO <sub>3</sub> <sup>-</sup> (1 to 10 <sup>-6</sup> mol/L NO <sub>3</sub> <sup>-</sup> ) ② pH3 to 7 (62 mg/L NO <sub>3</sub> <sup>-</sup> )	ClO <sub>4</sub> <sup>-</sup> (0.02), I <sup>-</sup> (0.1), NO <sub>2</sub> <sup>-</sup> (3), Cl <sup>-</sup> (40) F <sup>-</sup> (200), CH <sub>3</sub> COO <sup>-</sup> (300) (In the 10 <sup>-3</sup> mol/L NO <sub>3</sub> <sup>-</sup> )	-1
6532 K <sup>+</sup>	#7682 (1 piece)	① 0.04 to 39,000 mg/L K <sup>+</sup> (1 to 10 <sup>-6</sup> mol/L K <sup>+</sup> ) ② pH5 to 11 (3.9 mg/L K <sup>+</sup> )	Rb <sup>+</sup> (0.4), Cs <sup>+</sup> (3), NH <sub>4</sub> <sup>+</sup> (70) (In the 10 <sup>-4</sup> mol/L K <sup>+</sup> )	+1
6533 Ca <sup>2+</sup>	#7683 (1 piece)	① 0.4 to 40,080 mg/L Ca <sup>2+</sup> (1 to 10 <sup>-5</sup> mol/L Ca <sup>2+</sup> ) ② pH5 to 11 (3.9 mg/L Ca <sup>2+</sup> )	Fe <sup>3+</sup> (0.1), Fe <sup>2+</sup> , Zn <sup>2+</sup> (1), Sr <sup>2+</sup> (50), Ni <sup>2+</sup> , Cu <sup>2+</sup> (70), Co <sup>2+</sup> (350), Mn <sup>2+</sup> (500) (In the 10 <sup>-4</sup> mol/L Ca <sup>2+</sup> )	+2
5012 NH <sub>3</sub>	—	① 0.1 to 1,000 mg/L NH <sub>3</sub> (0.1 to 10 <sup>-5</sup> mol/L NH <sub>3</sub> ) ② Some exist as NH <sub>3</sub> at pH 8 or more. All ammonia components exist as NH <sub>3</sub> at pH 12 or more.	Substance that emits acid and basic gases (Volatile amine)	-1

#### Important

- Because of the above properties, the NO<sub>3</sub><sup>-</sup> ion sensors cannot be used in seawater.

4. Properties of the ammonia ion sensor

The optional ammonia sensor for the U-23 model measures ammonia gas (NH<sub>3</sub>). Ammonia gas (NH<sub>3</sub>), which is a component in water, and ammonia ion NH<sub>4</sub><sup>+</sup> exist differently depending on pH. (Fig. 7)



(Fig. 7 The pH rates of ammonia and ammonia ions in water.)

Before making measurements of only the ammonia (NH<sub>3</sub>) in the sample, therefore, it is necessary to only immerse the ion sensor into the sample. Before making measurements of all ammonia components, it is necessary to change ammonia ion (NH<sub>4</sub><sup>+</sup>) into ammonia gas (NH<sub>3</sub>) by pouring the sample into the calibration beaker and adding approximately 0.3 g of sodium hydride.

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MEMO





For any question regarding this product,  
please contact your local agency,  
or inquire from the Customer Registration  
website ([www.horiba.co.jp/register](http://www.horiba.co.jp/register)).

**HORIBA, Ltd.**

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